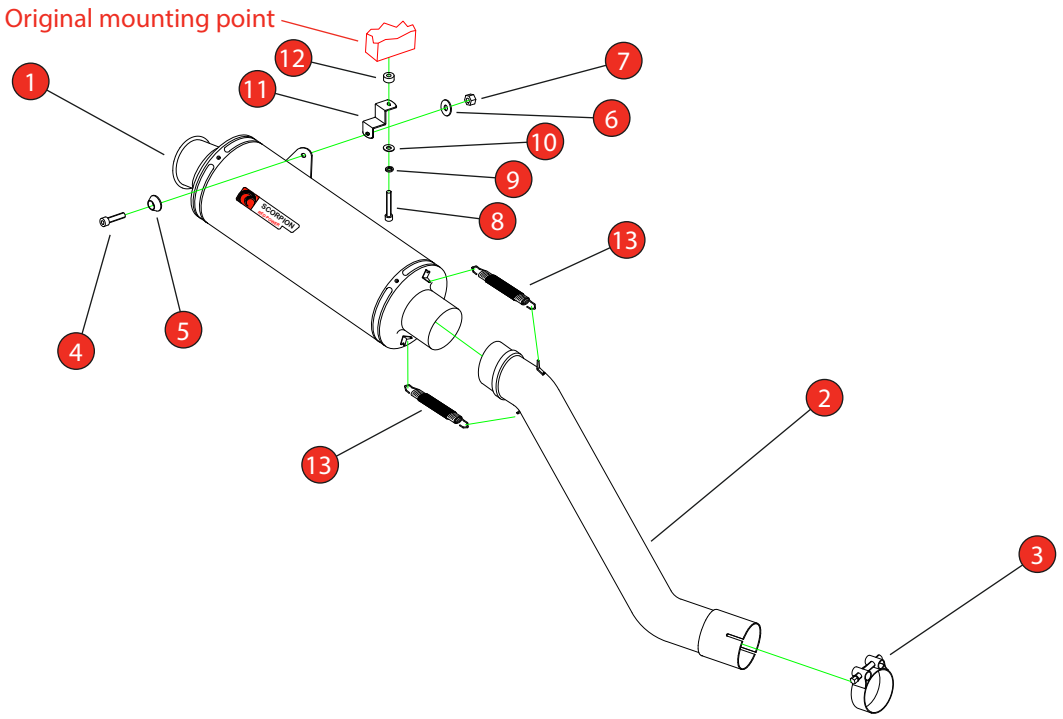
Bike	Honda Transalp XL750	**Part No.**	EHA-204
Year	2023 - Current	**Fit Kit**	Z039.10752
Notes	Where not supplied use original fittings	**dB Killer**	SCEXDBK53 - (Type AF)

Estimated Fitting Time: 60 Minutes



NO.	PART NO.	DESCRIPTION	QTY
1	ESC549	300mm Factory Oval Silencer	1
2	CP1210	Connecting Pipe	1
Fit Kit - Z039.10752			
3	Z016.10002	Clamp - 51-55mm	1
4	Z017.10072	M8 x 20mm Caphead Screw	1
5	Z026.20068	Alloy Bolt Finisher	1
6	Z017.10831	M8 x 17mm Washer	1
7	Z017.10062	M8 Nyloc Nut	1
8	Z017.10022	M6 x 40mm Caphead Screw	1
9	Z017.10027	M6 Spring Washer	1
10	Z017.10617	M6 x 12mm Washer	1
11	Z015.31600	Silencer Mounting Bracket	1
12	Z026.20181	Ø25 x 15mm Alloy Spacer	1
13	Z028.10030	Swivel Head Spring	2

CLASSIFICATION	Closed Circuit Product
HOMOLOGATED	NO
DATE	26/10/2026
ISSUE	01
AUTHORISED	G O'Shea

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

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Year	2023 - Current	Fit Kits	Z039.10752
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A) Loosen the silencer clamp.

B) Remove the silencer mounting bolt.

C) Carefully remove the silencer from the bike.

D) Slide the Scorpion connecting pipe and clamp onto the original exhaust system. You do not need to use a gasket.





E) On the right side of the bike remove the bolt under the rear plastic.

F) Install the new mounting bracket with the supplied spacer as per the diagram on the first page of the fitting instructions.

G) Slide the Scorpion silencer onto the connecting pipe and align the silencer bracket with the new mounting bracket you installed in the previous step.





H) Loosely secure in place with the supplied mounting hardware. You will fully tighten in a later step.





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I) Attach the springs between the spring hoops on the silencer and connecting pipe.

J) Fully tighten the exhaust clamp.

K) Fully tighten the silencer mounting bolt/nut.

When fitted take bike for a short ride to ensure all functions are correct. When bike & exhaust are cool enough check all nuts and bolts are still secure.

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Notes	Where not supplied use original fittings	**dB Killer**	SCEXDBK53 - (Type AF)

Estimated Fitting Time: 60 Minutes



Thank you for purchasing your Scorpion Silencer.
Care of your exhaust: Please refrain from cleaning silencer with heavy solvents or abrasives!

Vielen Dank Fur den kauf eines Scorpion Schalldampfers! Pflegehinweis: Bitte verwenden Sie niemals Scheuermittel oder aggressive Reiniger zur Pflege Ihres Auspuffes!

Merci d'avoir choisi un echappement Scorpion.
Entretien de votre silencieux: Ne pas utiliser de solvants ou de produits abrasifs!

Muchas gracias por adquirir un Silencioso Scorpion. Le recomendamos no limpiar el silencioso con productos abrasivos o aquellos que contengan disolventes.