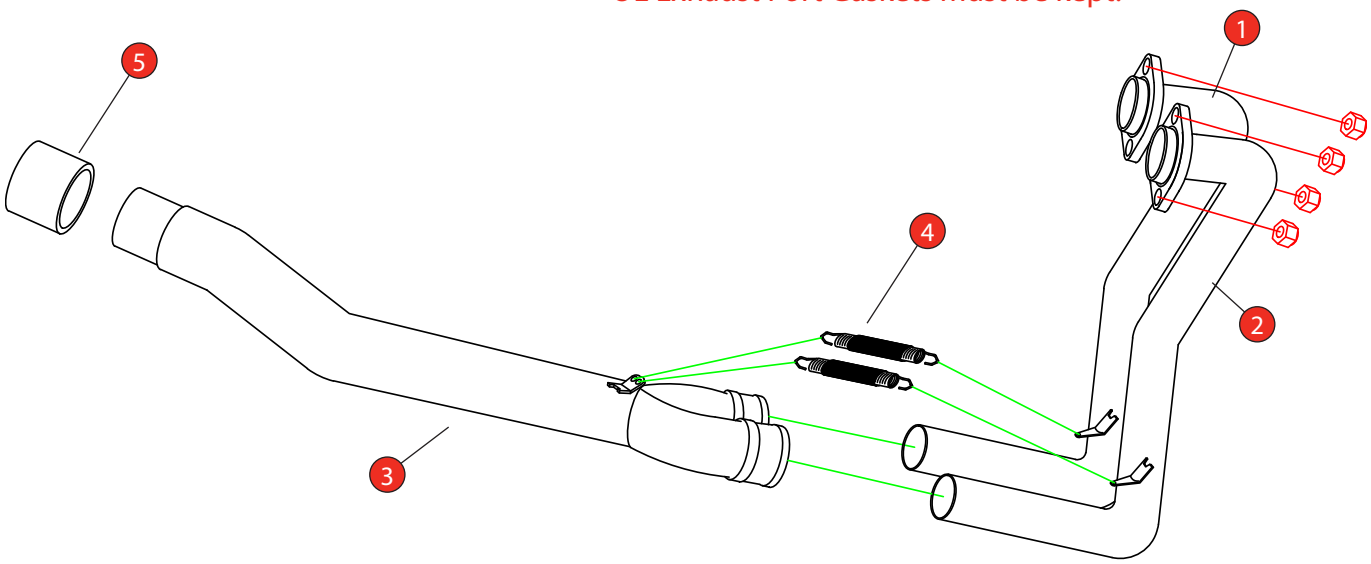
Bike	Yamaha Tenere 700 World Raid	**Part No.**	RYA-125-MA
Year	2022-2024	**Fit Kit**	Z039.10719
Notes	Where not supplied use original fittings. Does not fit Euro 5+ Models.	**dB Killer**	dB-Killer provided with Slip-on

Estimated Fitting Time: 60 Minutes

OE Exhaust Port Gaskets must be kept.



NO.	PART NO.	DESCRIPTION	QTY
1	CP1064	L/H Header Pipe	1
2	CP1065	R/H Header Pipe	1
3	CP1066	Connecting Pipe	1
Fit Kit - Z039.10719			
4	Z028.10030	Rubber Coated Spring	2
5	Z033.10072	Gasket	1
6	Z024.11139	Lambda Extension Cable (Not shown above)	1

CLASSIFICATION	Closed Circuit Product
HOMOLOGATED	NO
DATE	07/10/2025
ISSUE	03
AUTHORISED	G O'Shea

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

HAND BUILT IN ENGLAND

Bike	Yamaha Tenere 700 World Raid	Part No.	RYA-125-MA
Year	2022-2024	Fit Kits	Z039.10719
Notes	Where not supplied use original fittings. Does not fit Euro 5+ Models.	dB Killer	dB-Killer provided with Slip-on





A) If fitting at the same time as the Scorpion Slip-on start by removing the heat shield from the original exhaust.

B) Loosen the clamp between the rear silencer and centre section and remove the bolt.

C) Loosen the rear silencer mounting bolt/nut. Support the weight of the silencer and remove the bolt.



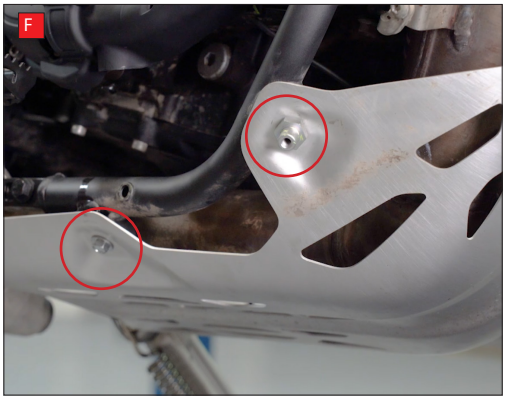


D) Carefully remove the silencer from the bike.

E) The skid plate is in 3 pieces. Start by removing the 3 bolts on the right side and remove that from the bike, then repeat for the left side.

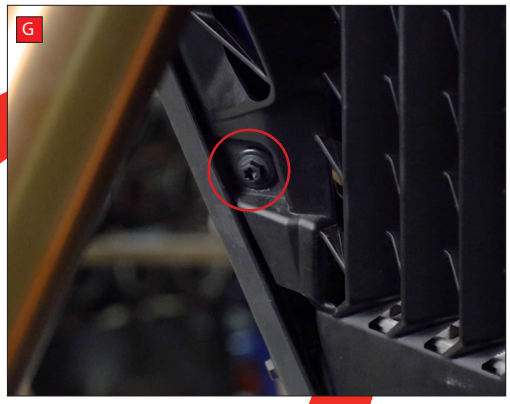
F) The lower part of the skid plate has 2 mountings on each side. Support the weight of the plate, remove the mountings and then remove the plate from the bike.

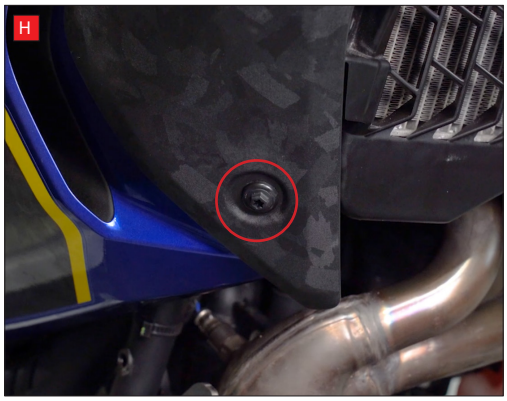




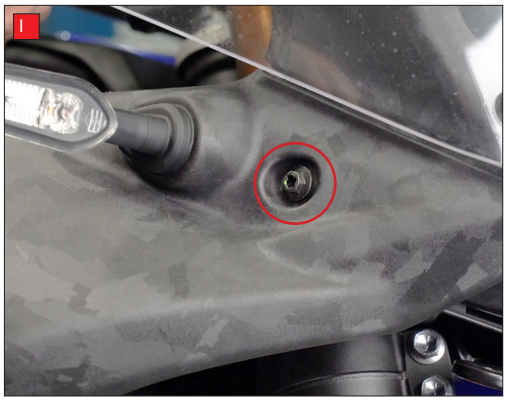
G) Remove the 2 plastic screws attaching the radiator cover to the right hand side panel.

H) Remove the lower screw from the side panel on the right side.





Bike	Yamaha Tenere 700 World Raid	Part No.	RYA-125-MA
Year	2022-2024	Fit Kits	Z039.10719
Notes	Where not supplied use original fittings. Does not fit Euro 5+ Models.	dB Killer	dB-Killer provided with Slip-on





I) Remove the upper screw for the side panel just in front of the indicator.

J) Remove the upper mounting for the side panel below the screen on the right side.

K) Carefully pull the side panel away from the bike just enough to gain access to the indicator wiring.

L) Disconnect the indicator wiring plug, you will now be able to completely remove the side panel from the bike.

M) Remove the mounting bolt from the second side panel on the right hand side. Give the panel a gentle pull to pop it from it's rubber mounts at the front and then remove from the bike.

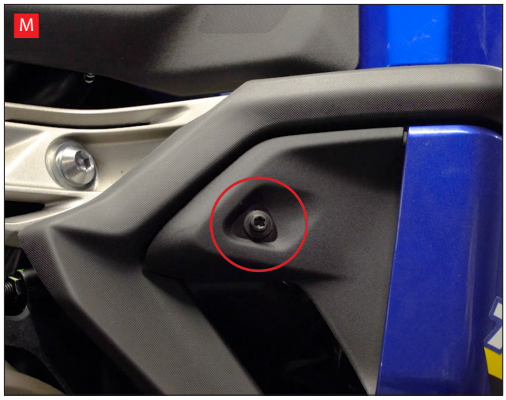
N) Remove the 2 upper bolts that were behind the panel you removed in step M.

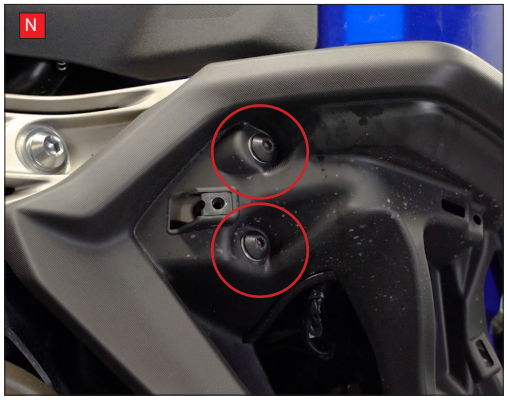
O) Remove the 2 lower bolts that were behind the panel you removed in step M.

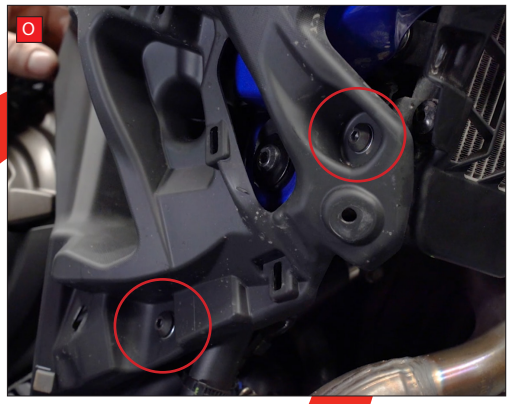
P) Give the panel frame a gentle pull to pop it from it's rubber mount in the centre.





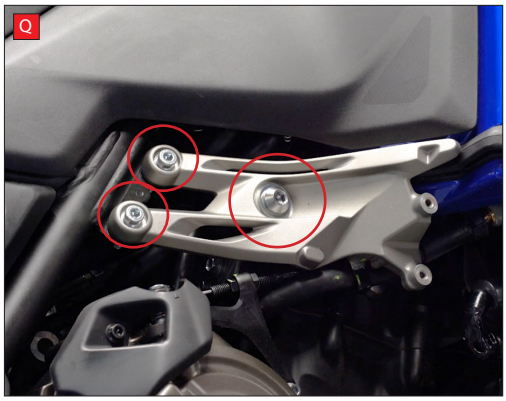








Bike	Yamaha Tenere 700 World Raid	Part No.	RYA-125-MA
Year	2022-2024	Fit Kits	Z039.10719
Notes	Where not supplied use original fittings. Does not fit Euro 5+ Models.	dB Killer	dB-Killer provided with Slip-on

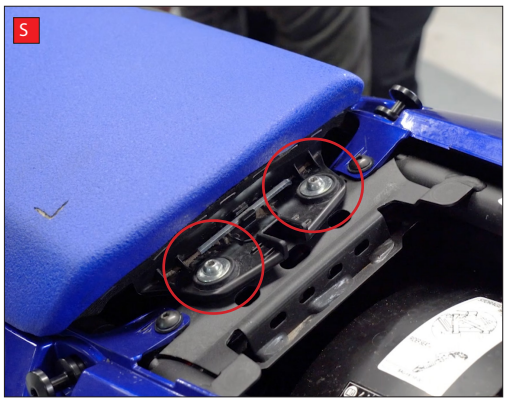




Q) Remove the 3 bolts from the engine mounting, unclip the pipe that's attached to it, then remove the engine mount from the bike. Note: the engine is still supported by it's other mounts so you do not need to add any additional support.

R) Remove the pillion seat.

S) Remove the 2 mounting bolts for the main seat.





T) Lift up the rear of the seat and slide backwards to remove it from the bike.

U) Remove the 2 mounting bolts for the fuel tank side cover.

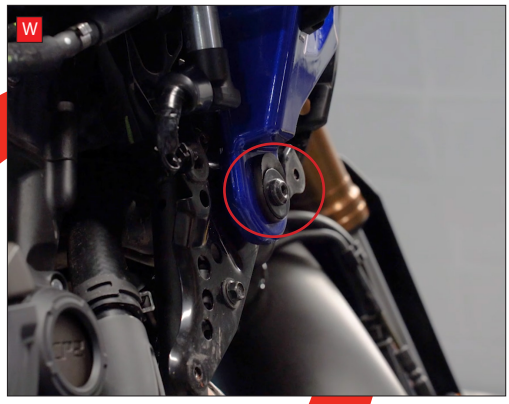
V) Give the cover a gentle pull to pop it from its rubber mounts.

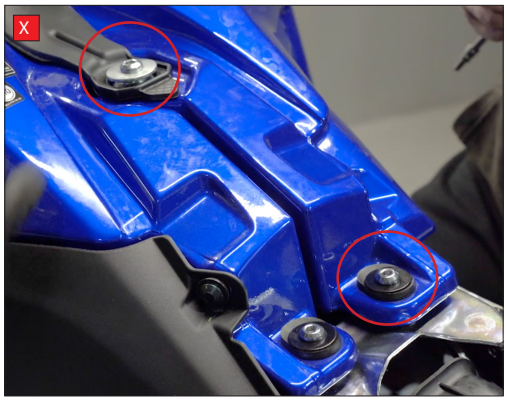
W) Remove the lower mounting bolt for the right hand side fuel tank.





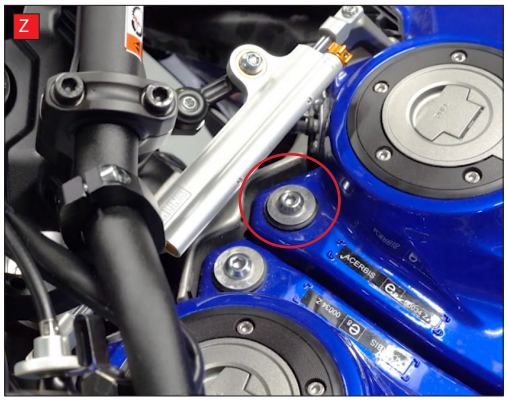
X) Remove the rear mounting bolt for the right hand side fuel tank followed by the mount in the centre.



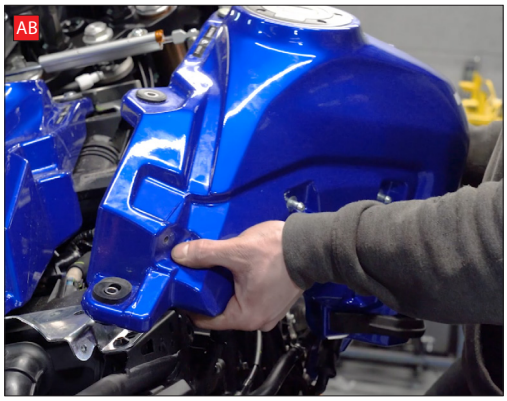


Bike	Yamaha Tenere 700 World Raid	Part No.	RYA-125-MA
Year	2022-2024	Fit Kits	Z039.10719
Notes	Where not supplied use original fittings. Does not fit Euro 5+ Models.	dB Killer	dB-Killer provided with Slip-on

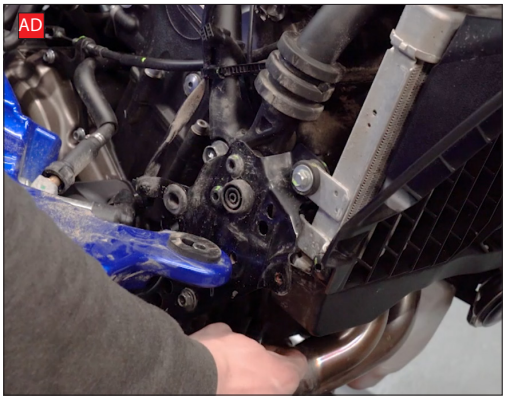


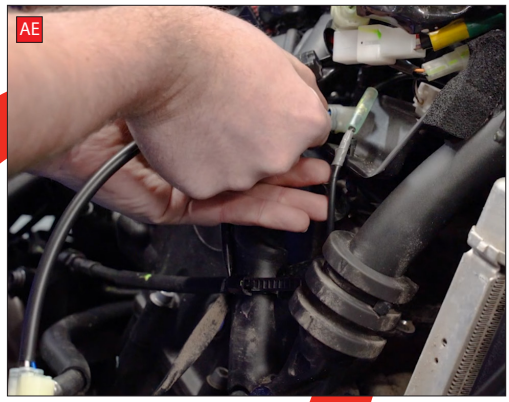














Y) Unclip the cover at the front of the tanks and then remove from the bike.

Z) Remove the upper mounting bolt for the right hand fuel tank.

AA) Disconnect the pipe that joins the 2 tanks together using the quick disconnect.

AB) Tilt the fuel tank to the side to give you access to the wiring. Note: you may find this easier with an assistant to hold the tank in position whilst you carry out the next steps.

AC) Unclip the rubber strap that sits over the wiring connectors and trace the lambda sensor wire into that area, disconnect it at it's plug.

AD) Pull the wiring back through the frame from the bottom so that you can remove the sensor from the exhaust. Make a note of the route it takes as you'll need to run the supplied extension cable through the same route.

AE) Attach the extension to the plug in the harness and run it back down the frame the same way the original wiring ran.

AF) Pull the strap back over the wiring and clip in place.

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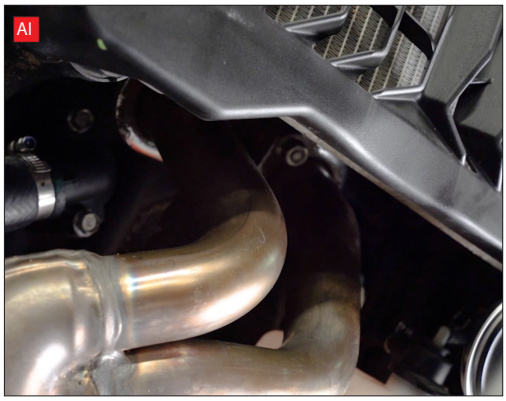


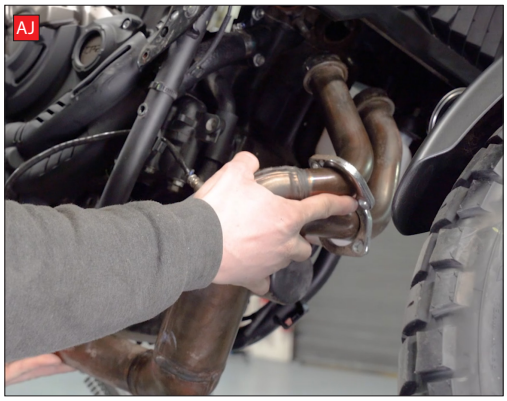


AG) Reinstall the fuel tank. Installation is the reversal of the removal steps.

AH) On the left side of the bike, behind the clutch lever, remove the mounting bolt for the silencer.

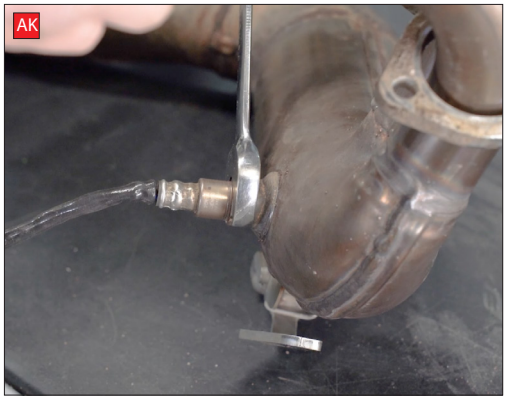
AI) Support the weight of the exhaust system and remove the 4 header nuts. Keep the nuts safe as you will re-use them when fitting the Scorpion headers.

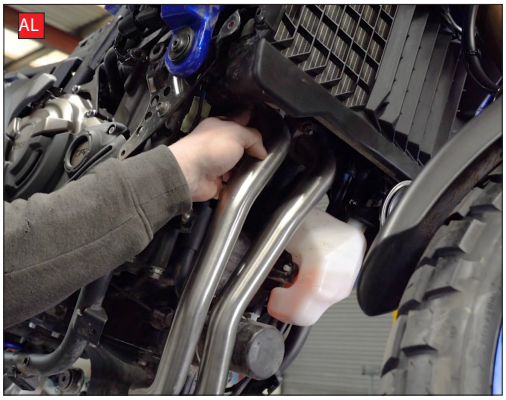




AJ) Carefully remove the system.

AK) Remove the lambda sensor from the OE exhaust. You will fit this into the Scorpion Headers in a later step.





AL) Install the Scorpion headers with the original nuts. Leave slightly loose to allow adjustment, you will tighten them fully in a later step.

AM) Slide the Scorpion collector/ connecting pipe over the headers.

NOTE: If installing with the Scorpion Slip-on silencer skip steps AN & AO and follow steps F to H on the Slip-on instructions instead.





AN) Slide the silencer onto the connecting pipe. Use the supplied gasket.

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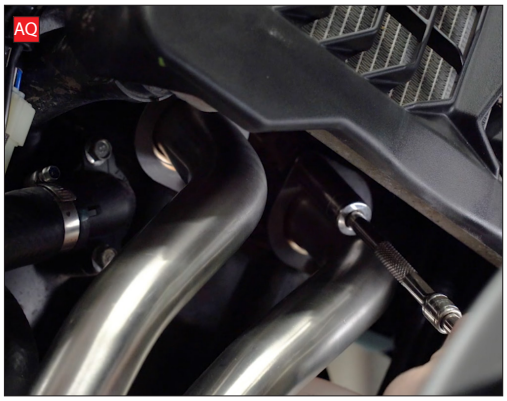


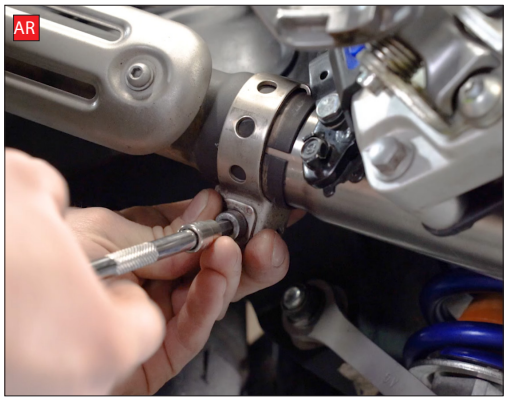
AO) Attach the silencer to the frame with the original mounting hardware. Leave slightly loose to allow for adjustment, you will tighten it in a later step.

AP) Install the springs between the headers and the connecting pipe.

AQ) Fully tighten the header nuts.

NOTE: If installing with the Scorpion Slip-on silencer skip steps AR & AS and follow steps I to M on the Slip-on instructions instead.

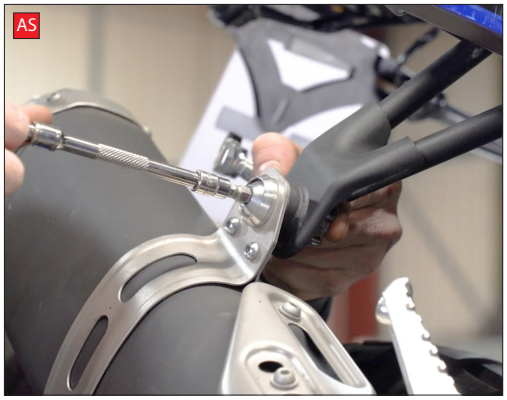




AR) Tighten the rear silencer clamp.

AS) Tighten the rear silencer mounting bolt.

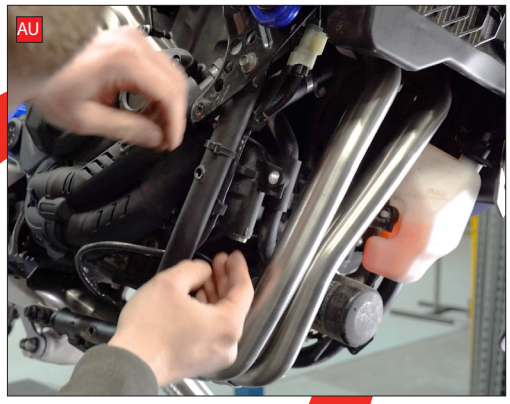
AT) Re-install the lambda sensor.





AU) Plug the sensor into the extension cable and clip the cable to the frame in the original positions.

AV) Re-install the side panel on the fuel tank, this is the reversal of the removal steps.





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AW) Reinstall the main seat, this is the reversal of the removal steps.

AX) Reinstall the pillion seat.

AY) Reinstall the engine mount, this is the reversal of the removal steps.

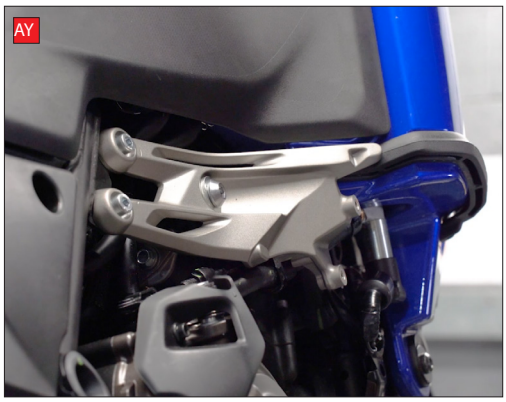
AZ) Reinstall the side panel frame, this is the reversal of the removal steps.

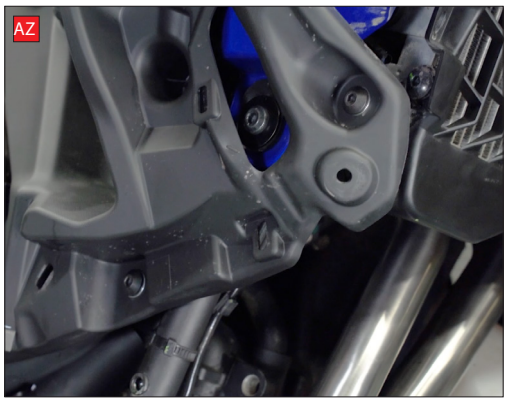
BA) Reinstall the side panel, this is the reversal of the removal steps.

BB) Reconnect the indicator wiring plug.

BC) Re-install the front side panel screws, this is the reversal of the removal steps.

BD) Re-fit the plastic screws that hold the radiator cover to the side panel.













Bike	Yamaha Tenere 700 World Raid	Part No.	RYA-125-MA
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BE) Re-install the skid plate.

Take the bike for a short ride to ensure it functions as it should. Once the bike and exhaust are cool enough check all nuts and bolts are still secure.