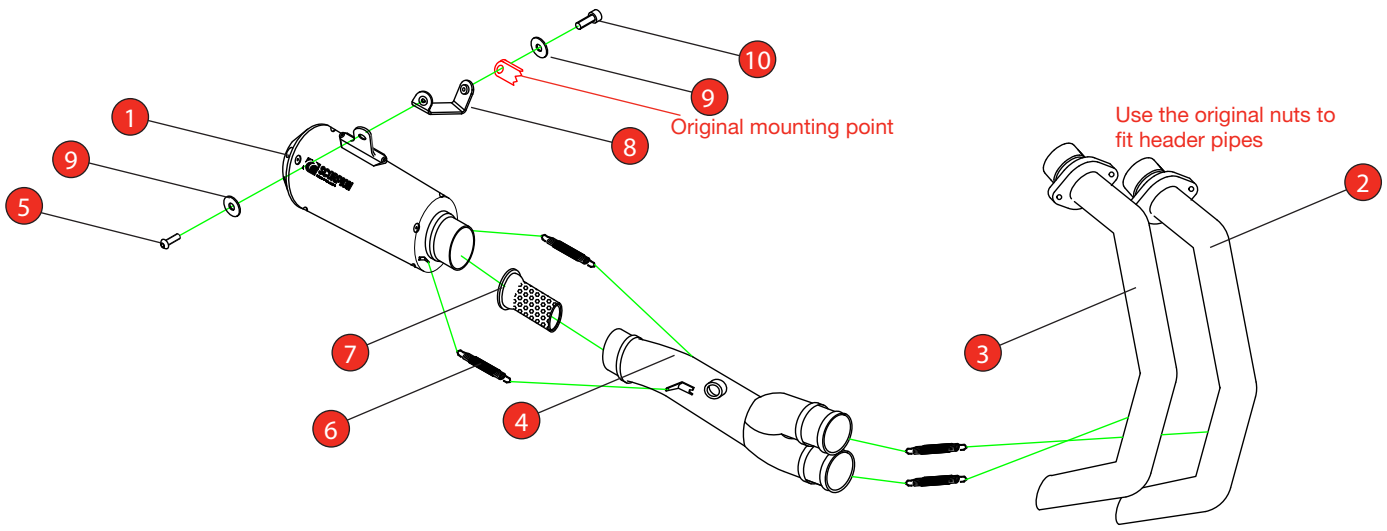
SCORPION RED POWER

SCORPION // FITTING INSTRUCTIONS

HAND BUILT IN ENGLAND

Bike	Yamaha XSR 700	Part No.	PYA-123-SYS
Year	2021-2023	Fit Kit	Z039.10708
Notes	Where not supplied use original fittings	dB Killer	SCEXDBK47 - (TYPE PB)

Estimated Fitting Time: 1 Hour 30 Minutes



NO.	PART NO.	DESCRIPTION	QTY
1	PSC509	Red Power Silencer	1
2	CP1153	L/H Header Pipe	1
3	CP1154	R/H Header Pipe	1
4	CP1155	Collector Pipe	1
Fit Kit - Z039.10708			
5	Z017.10110	M8 x 25mm Button Head Bolt	1
6	Z028.10030	Rubber Coated Spring	4
7	Z028.20188	Closed End Flute	1
8	Z015.31545	Mounting Bracket	1
9	Z017.10825	M8 x 25mm Washer	2
10	Z017.10076	M8 x 40mm Cap Head Bolt	1

CLASSIFICATION	Closed Circuit Product
HOMOLOGATED	NO
DATE	26/03/2025
ISSUE	02
AUTHORISED	S Shipley

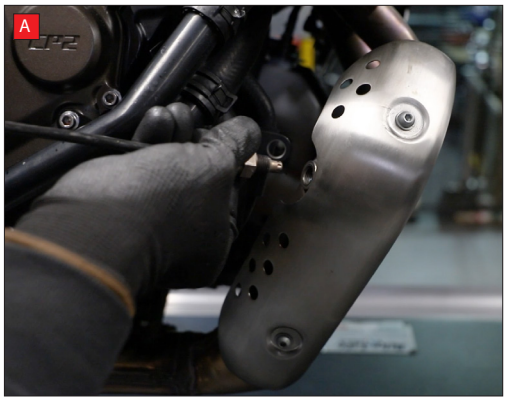
NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

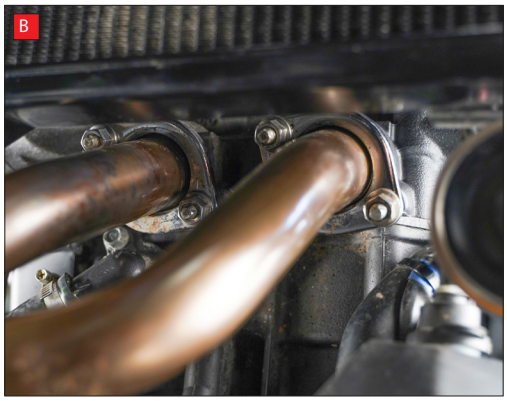
STAY CONNECTED TO RED POWER.

SCORPION RED POWER

HAND BUILT IN ENGLAND

Bike	Yamaha XSR 700	Part No.	PYA-123-SYS
Year	2021-2023	Fit Kits	Z039.10708
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A) Start by removing the lambda sensor from the headers. If you're using a spanner rather than a sensor socket you may find it easier to remove the heat shield first.

B) Remove the 4 header nuts.

C) On the left side of the bike remove the silencer mounting bolt.

D) Remove the 2 bolts for the brake lever bracket to gain access to the silencer mounting bolt.

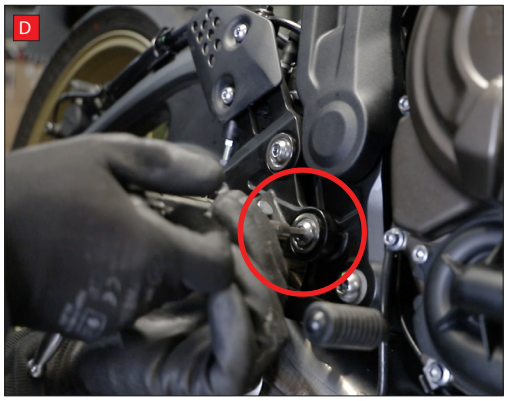
E) Support the weight of the silencer then remove the silencer mounting bolt.

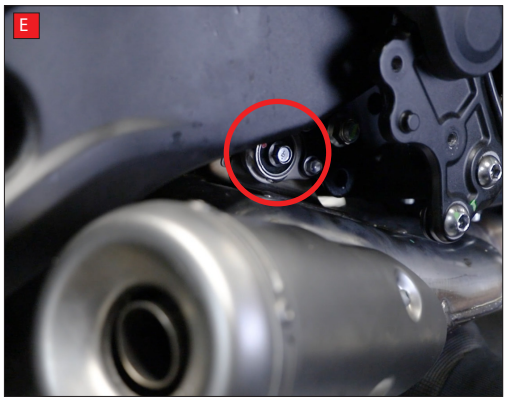
F) Carefully remove the exhaust system from the bike.

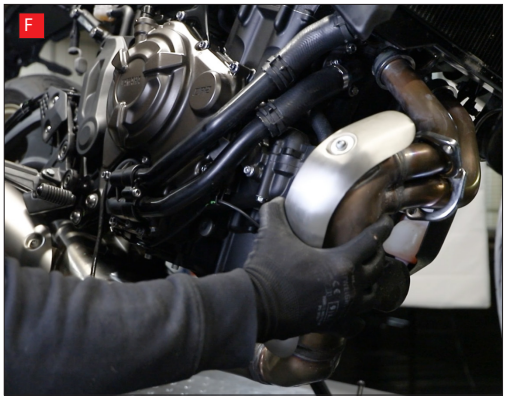
G) Install the Scorpion header pipes with the original nuts. Leave them a little loose to allow adjustment. You will tighten them fully in a later step.

H) Slide the connecting pipe over the header pipes.

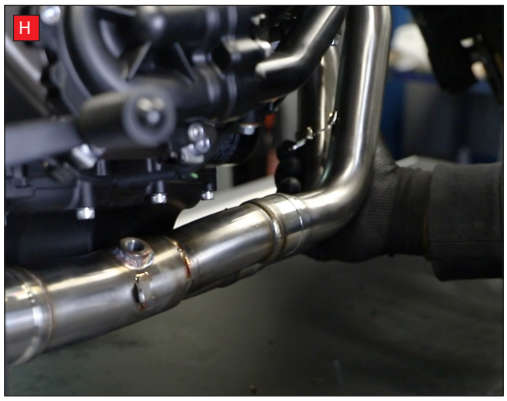






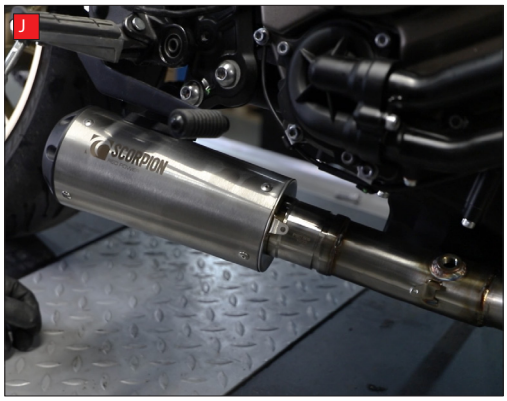






Bike	Yamaha XSR 700	Part No.	PYA-123-SYS
Year	2021-2023	Fit Kits	Z039.10708
Notes	Where not supplied use original fittings	dB Killer	SCEXDBK47 - (TYPE PB)

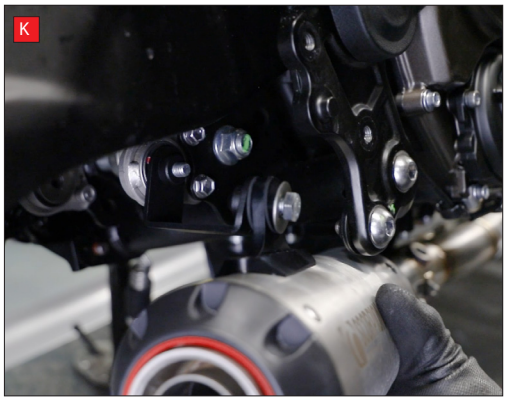


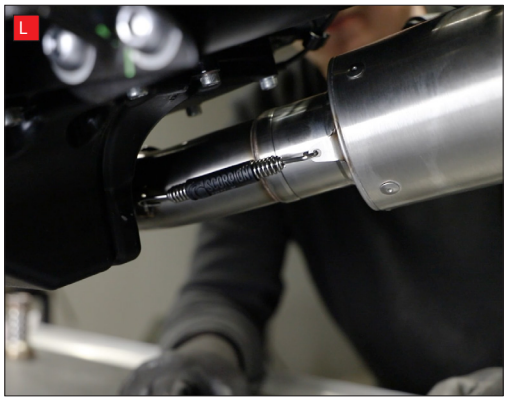


I) Attach the Scorpion mounting bracket to the original mounting point on the frame using the suppled hardware.

J) Slide the silencer onto the connecting pipe and align with the new mounting bracket.

K) Screw in the mounting bolt but leave loose to allow adjustment. You will fully tighten in a later step.

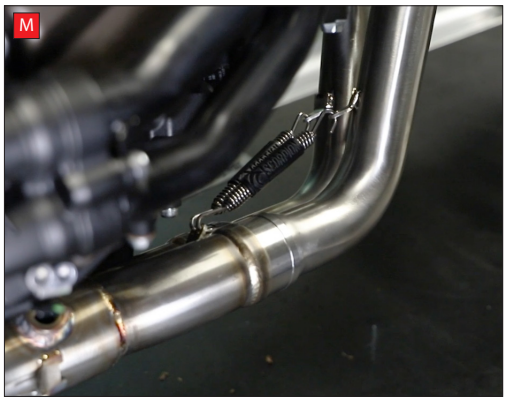




L) Attach the springs between the silencer and the connecting pipe.

M) Attach the springs between the header pipes and the connecting pipe.

N) Align the system so that it sits nicely under no tension and is clear of any moving parts then fully tighten the header nuts.





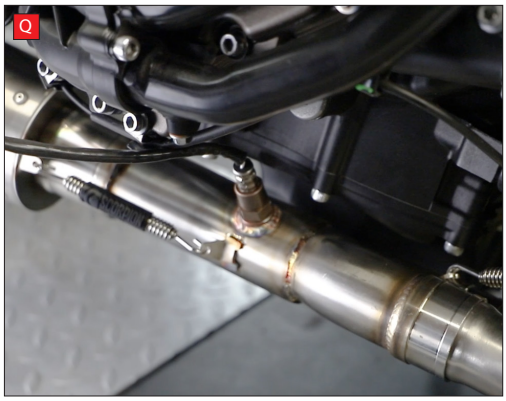
O) Fully tighten the silencer mounting bolt to the bracket.

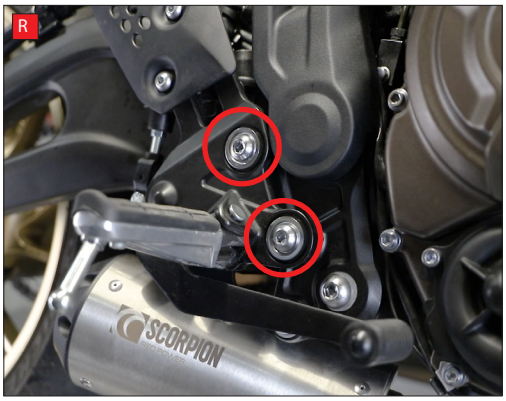
P) Fully tighten the bracket to the frame.





Bike	Yamaha XSR 700	Part No.	PYA-123-SYS
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Q) Install the lambda sensor into the Scorpion connecting pipe and reconnect the wiring.

R) Re-attach the brake lever bracket and fully tighten the bolts.

Take the bike for a short ride to ensure it functions as it should. Once the bike and exhaust are cool enough check all nuts and bolts are still secure.

Bike	Yamaha XSR 700	Part No.	PYA-123-SYS
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Estimated Fitting Time: 1 Hour 30 Minutes



Thank you for purchasing your Scorpion Silencer.
Care of your exhaust: Please refrain from cleaning silencer with heavy solvents or abrasives!

Vielen Dank Fur den kauf eines Scorpion Schalldampfers! Pflegehinweis: Bitte verwenden Sie niemals Scheuermittel oder aggressive Reiniger zur Pflege Ihres Auspuffes!

Merci d'avoir choisi un echappement Scorpion.
Entretien de votre silencieux: Ne pas utiliser de solvants ou de produits abrasifs!

Muchas gracias por adquirir un Silencioso Scorpion. Le recomendamos no limpiar el silencioso con productos abrasivos o aquellos que contengan disolventes.