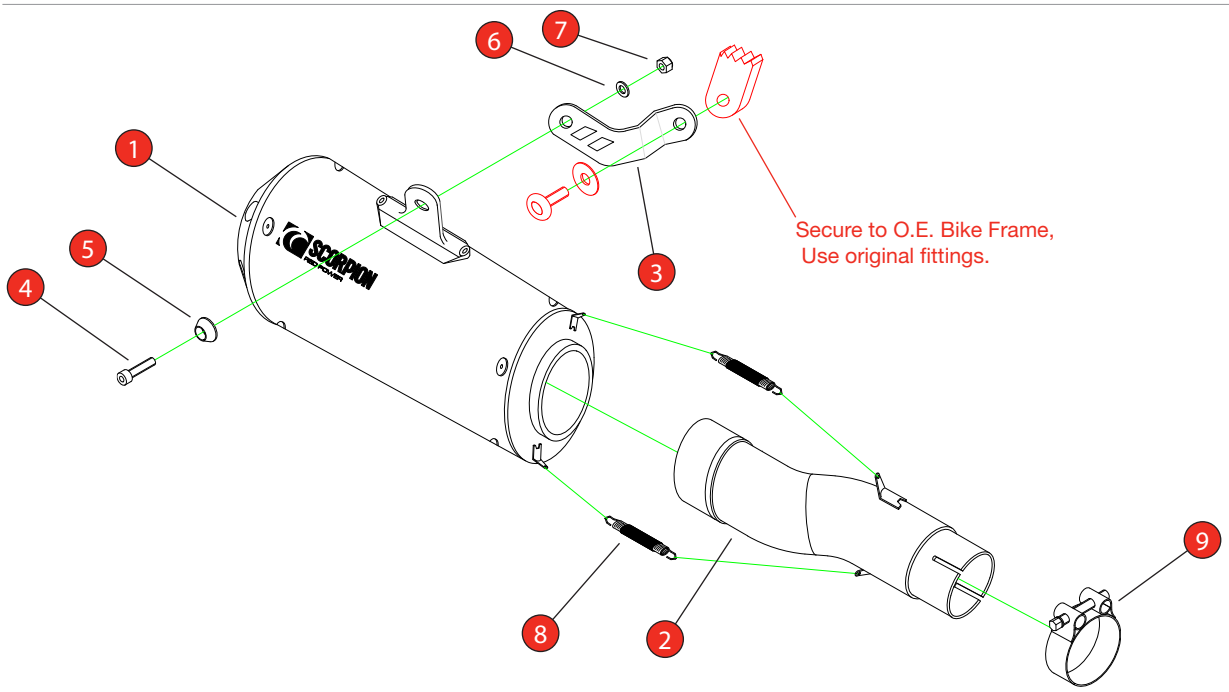
Bike	Triumph Scrambler 400 X & XC	**Part No.**	PTR-97
Year	2024-Current	**Fit Kit**	Z039.10777
Notes	Where not supplied use original fittings	**dB Killer**	SCEXDBK49 - (Type PD)

Estimated Fitting Time: 60 Minutes



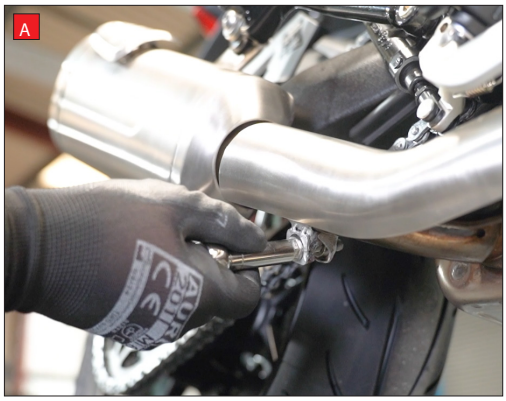
NO.	PART NO.	DESCRIPTION	QTY
1	PSC537	Red Power Silencer	1
2	CP1240	Connecting Pipe	1
Fit Kit - Z039.10777			
3	Z015.31027	Silencer Mounting Bracket	1
4	Z017.10074	M8 x 30mm Caphead Screw	1
5	Z026.20068	Alloy Bolt Finisher	1
6	Z017.10825	M8 x 25mm Washer	1
7	Z017.10062	M8 Nyloc Nut	1
8	Z028.10030	Rubber Coated Spring	2
9	Z016.10008	43-47mm Clamp	1

CLASSIFICATION	Closed Circuit Product
HOMOLOGATED	NO
DATE	27/10/2026
ISSUE	01
AUTHORISED	G O'Shea

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

HAND BUILT IN ENGLAND

Bike	Triumph Scrambler 400 X & XC	**Part No.**	PTR-97
Year	2024-Current	**Fit Kit**	Z039.10777
Notes	Where not supplied use original fittings	**dB Killer**	SCEXDBK49 - (Type PD)



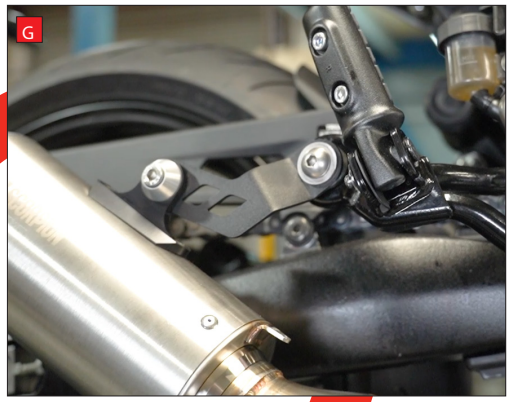














NOTE: The photos show a Speed 400, however fitting is the same.

A) Loosen the exhaust clamp.

B) Remove the silencer mounting bolt.

C) Carefully remove the original silencer.

D) Slide the Scorpion connecting pipe, with the clamp, on to the original exhaust.

E) Slide the Scorpion silencer onto the connecting pipe.

F) Attach the bracket to the back of the silencer using the supplied hardware. Leave loose for now, you will fully tighten in a later step.

G) Attach the bracket to the front of the mounting point on the frame using the original bolt. Leave loose for now, you will fully tighten in a later step.

H) Fit the springs between the spring hoops on the silencer and connecting pipe.

Bike	Triumph Scrambler 400 X & XC	**Part No.**	PTR-97
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Notes	Where not supplied use original fittings	**dB Killer**	SCEXDBK49 - (Type PD)





I) Fully tighten the exhaust clamp.

J) Fully tighten the two mounting bolts for the silencer.

When fitted take bike for a short ride to ensure all functions are correct. When bike & exhaust are cool enough check all nuts and bolts are still secure.

Bike	Triumph Scrambler 400 X & XC	**Part No.**	PTR-97
Year	2024-Current	**Fit Kit**	Z039.10777
Notes	Where not supplied use original fittings	**dB Killer**	SCEXDBK49 - (Type PD)

Estimated Fitting Time: 60 Minutes



Thank you for purchasing your Scorpion Silencer.
Care of your exhaust: Please refrain from cleaning silencer with heavy solvents or abrasives!

Vielen Dank Fur den kauf eines Scorpion Schalldampfers! Pflegehinweis: Bitte verwenden Sie niemals Scheuermittel oder aggressive Reiniger zur Pflege Ihres Auspuffes!

Merci d'avoir choisi un echappement Scorpion.
Entretien de votre silencieux: Ne pas utiliser de solvants ou de produits abrasifs!

Muchas gracias por adquirir un Silencioso Scorpion. Le recomendamos no limpiar el silencioso con productos abrasivos o aquellos que contengan disolventes.