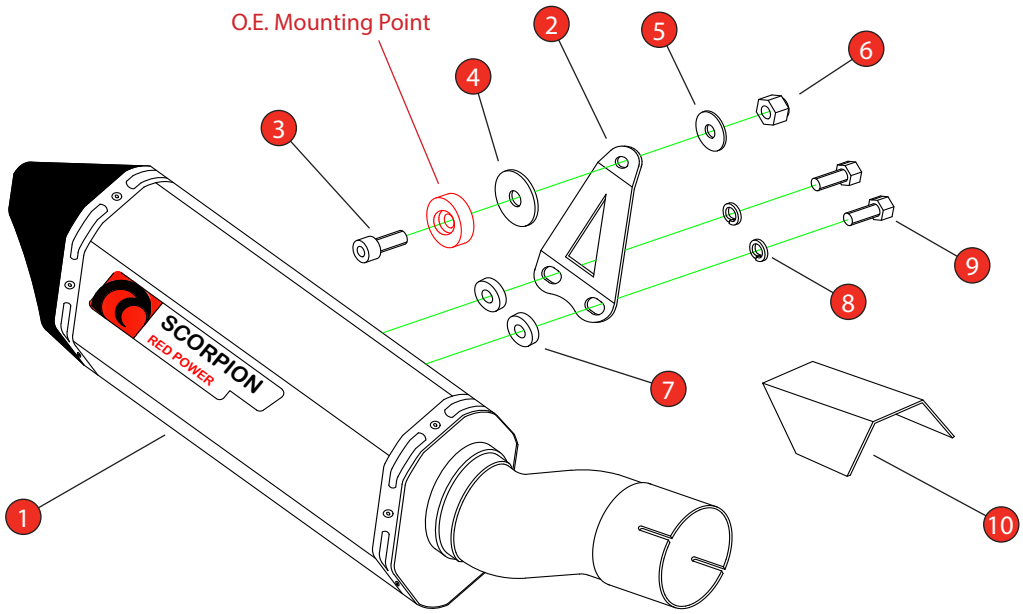
Bike	BMW S1000 XR	**Part No.**	RBM-81
Year	2020-Current	**Fit Kit**	Z039.10747
Notes	Where not supplied use original fittings	**dB Killer**	N/A

Estimated Fitting Time: 60 Minutes



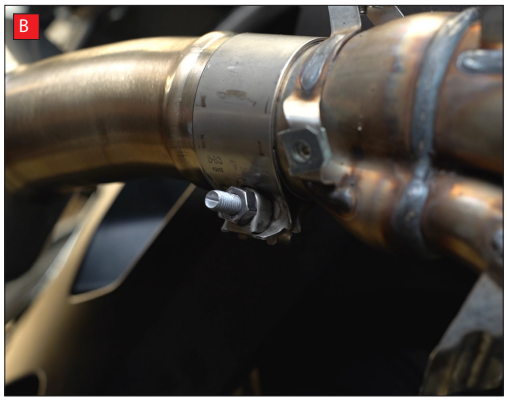
NO.	PART NO.	DESCRIPTION	QTY
1	Z042.10122/3	Serket Parallel Silencer RSC547 with integrated link pipe CP1207	1
Fit Kit - Z039.10747			
2	Z015.31596	Mounting Bracket	1
3	Z017.10072	M8 x 20mm Caphead Screw	1
4	Z017.12779	Rubber Washer	1
5	Z017.10825	M8 x 25mm Washer	1
6	Z015.10826	M8 Nut	1
7	Z026.10107	20 x 2.5mm Alloy Spacer	2
8	Z017.10064	M8 Spring Washer	2
9	Z017.10043	M8 x 16mm Hex Head Screw	2
10	Z028.20442	Self-Adhesive Heat Shield	1

CLASSIFICATION	Closed Circuit Product
HOMOLOGATED	NO
DATE	27/10/2026
ISSUE	03
AUTHORISED	G O'Shea

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

Bike	BMW S1000 XR	Part No.	RBM-81
Year	2020-Current	Fit Kits	Z039.10747
Notes	Where not supplied use original fittings	dB Killer	N/A





A) Remove the 3 bolts from the plastic cover on the exhaust.

B) Loosen the exhaust clamp.

C) Remove the silencer mounting bolt/nut.

D) Carefully remove the silencer from the bike.

E) Place the Scorpion silencer face down on a soft clean surface and place the supplied spacers over the mounting holes.

F) Attach the bracket, finger tight, with the supplied hardware.

G) Slide the Scorpion silencer, along with the original clamp onto the original exhaust and align the mounting bracket with the mounting point on the frame.

H) Attach the silencer to the original mounting point on the frame using the supplied hardware.











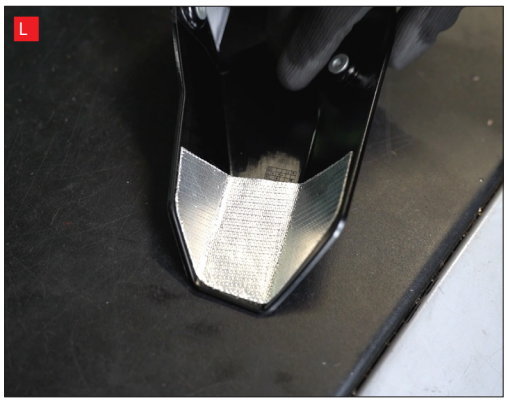


Bike	BMW S1000 XR	Part No.	RBM-81
Year	2020-Current	Fit Kits	Z039.10747
Notes	Where not supplied use original fittings	dB Killer	N/A











I) Fully tighten the exhaust clamp.

J) Fully tighten the 2 mounting bracket bolts.

K) Fully tighten the mounting bracket to the frame.

L) Apply the self adhesive heat shield to the back of the plastic cover.

M) Re-attach the plastic cover using the original bolts.

When fitted take bike for a short ride to ensure all functions are correct. When bike & exhaust are cool enough check all nuts and bolts are still secure.

SCORPION RED POWER

SCORPION // FITTING INSTRUCTIONS

HAND BUILT IN ENGLAND

Bike	BMW S1000 XR	**Part No.**	RBM-81
Year	2020-Current	**Fit Kit**	Z039.10747
Notes	Where not supplied use original fittings	**dB Killer**	N/A

Estimated Fitting Time: 60 Minutes



Thank you for purchasing your Scorpion Silencer.
Care of your exhaust: Please refrain from cleaning silencer with heavy solvents or abrasives!

Vielen Dank Fur den kauf eines Scorpion Schalldampfers! Pflegehinweis: Bitte verwenden Sie niemals Scheuermittel oder aggressive Reiniger zur Pflege Ihres Auspuffes!

Merci d'avoir choisi un echappement Scorpion.
Entretien de votre silencieux: Ne pas utiliser de solvants ou de produits abrasifs!

Muchas gracias por adquirir un Silencioso Scorpion. Le recomendamos no limpiar el silencioso con productos abrasivos o aquellos que contengan disolventes.

STAY CONNECTED TO RED POWER.

SCORPION RED POWER