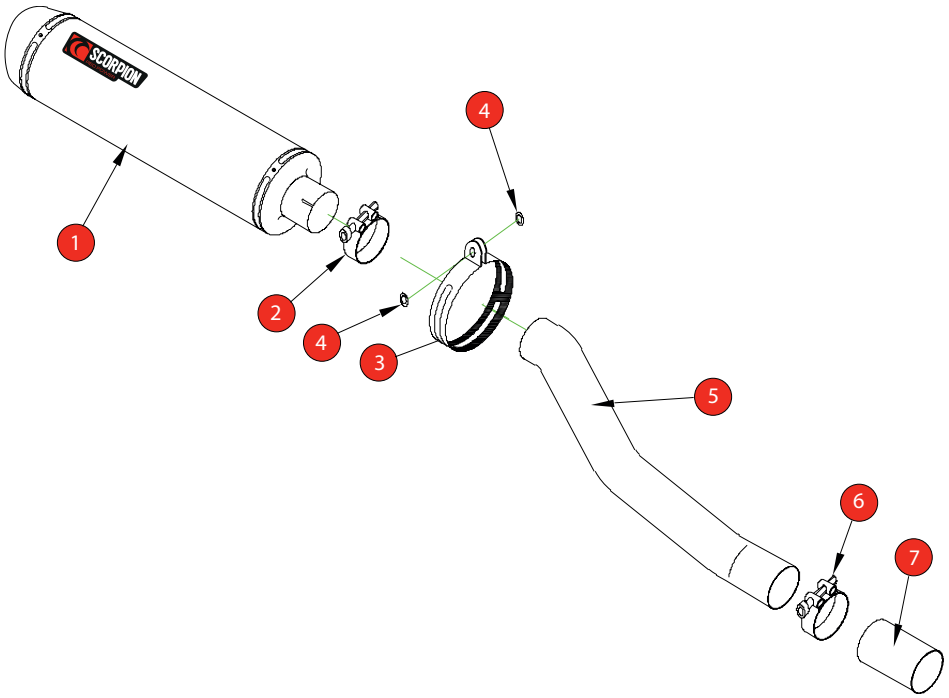
Box: PLOCK 1

BIKE	SUZUKI SV 650	PART NO.	ESI - 65
YEAR	1999 - 2002	FIT KITS	OVAL Z039.11082 // ROUND Z039.10082
NOTES	Item 7 required to re-fit OE exhaust system	DB-Killer	SCEXDBK12 - (Type B)



1	450mm Silencer ESC 94
2	51-55mm Band Clamp (Z016.10002)
3	Composite Silencer Strap (R-Z038.10089)(O-Z038.10088)
4	2 x M8 x 25mm Washers (Z017.10825)
5	Connecting Pipe CP 325
6	55-59mm Band Clamp (Z016.10004)
7	Re-connecting Sleeve CP327
8	Original Silencer Cut Diagram

CLASSIFICATION	Closed Circuit Product
HOMOLOGATED	NO
DATE	27/10/2026
ISSUE	17
AUTHORISED	G O'Shea

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



A) Remove original exhaust from bike, taking care to keep all original components in a safe place.

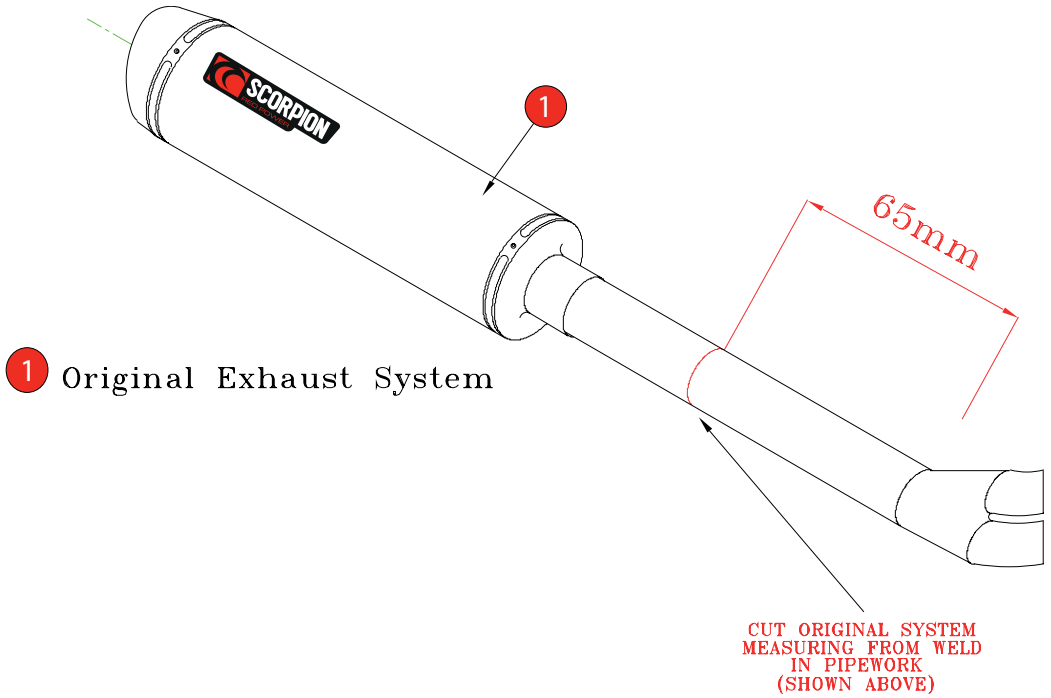
B) Refit Scorpion exhaust as per line diagram above.

C) When fitted take bike for a short ride to ensure all functions are correct.

D) When bike & exhaust are cool enough check all nuts and bolts are still secure.

Box: PLOCK 1

BIKE	SUZUKI SV 650	PART NO.	ESI - 65
YEAR	1999 - ON	FIT KITS	OVAL Z039.11082 // ROUND Z039.10082
NOTES	PIPEWORK CUTTING INSTRUCTIONS	FEATURES	



1. Use correct tools and check parts list
2. Saw off standard silencer 65mm back from weld in pipework,(as illustrated) Clean sawn edge.
3. Connector pipe CP-327 should only be used to re-fit std silencer if required.
4. Use rubber strap under silencer bracket to prevent damage to silencer
5. Use a small amount of silicone to seal joints
6. Tighten all fasteners and check that it is clear of all moving parts, & all original functions are working correctly
7. Ride for a short distance and re-tighten all fasteners

ISSUE NO.	10
DATE	11/06/08
AUTHORISED	S.Northrop
CHECKED	

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.