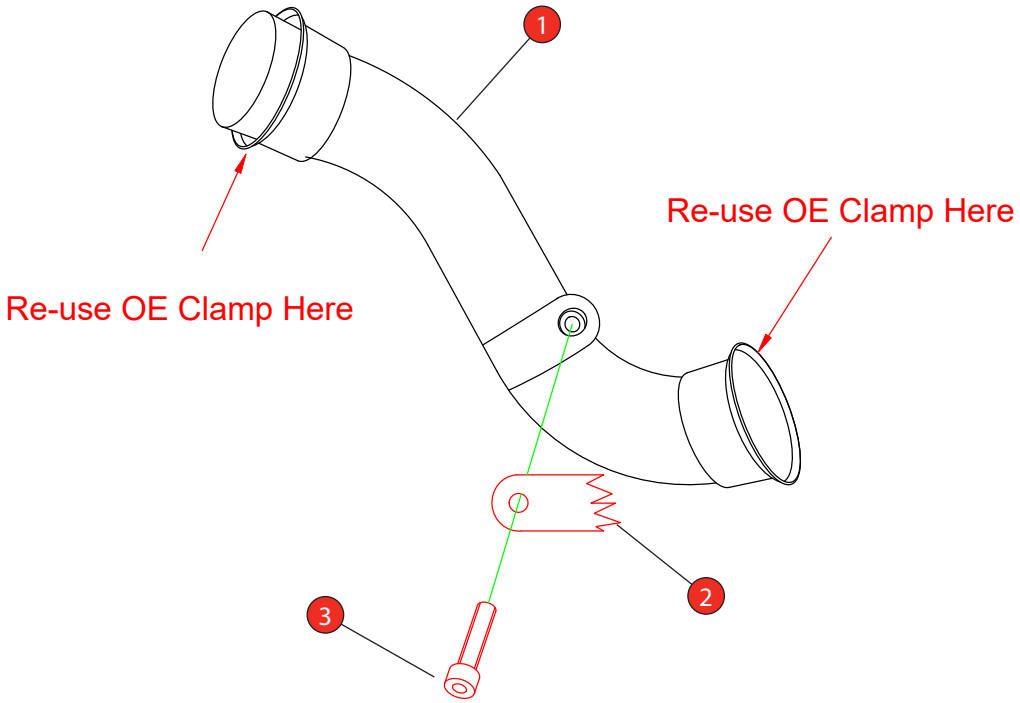
Bike	KTM Duke 790 / Duke 890	**Part No.**	RKT-88-CR
Year	2018-2025	**Fit Kit**	N/A
Notes	Where not supplied use original fittings.	**dB Killer**	N/A

Estimated Fitting Time: 60 Minutes

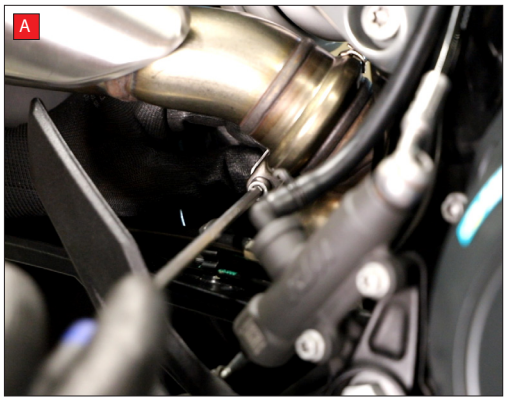


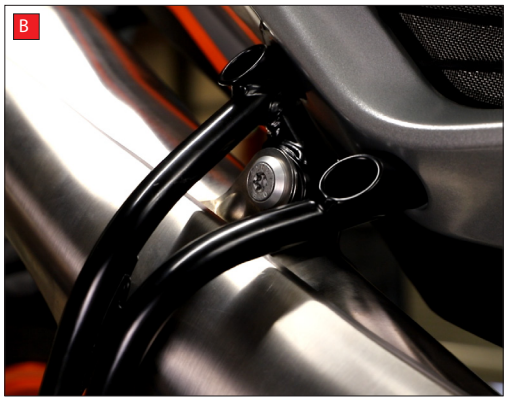
NO.	PART NO.	DESCRIPTION	QTY
1	CP1164	Catalyst Removal Pipe	1
2		OE Mounting Point	1
3		OE Mounting Bolt	1

CLASSIFICATION	Closed Circuit Product
HOMOLOGATED	No
DATE	10/01/2025
ISSUE	01
AUTHORISED	G O'Shea

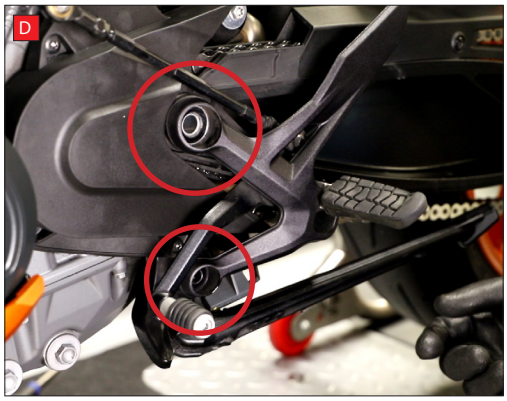
HAND BUILT IN ENGLAND

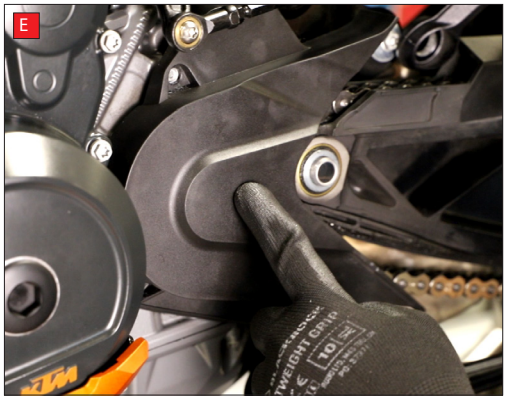
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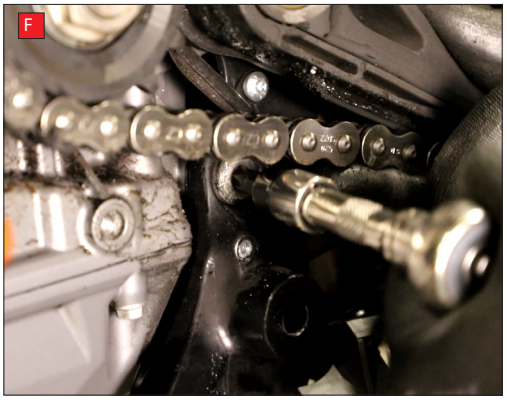


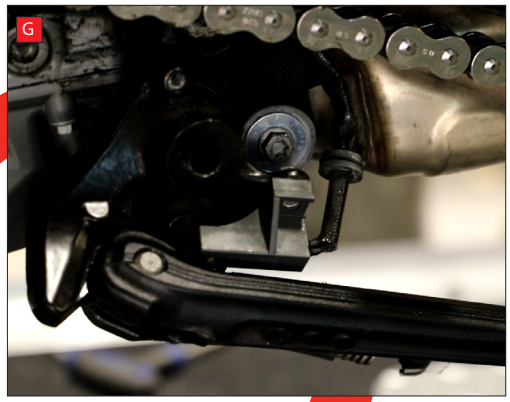


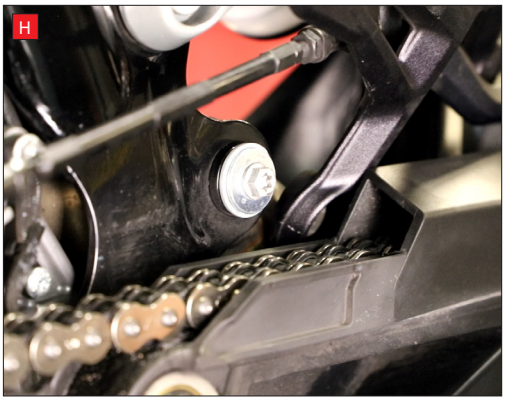












BEFORE YOU BEGIN:
During the installation you need to remove the side stand to access a mounting bolt. We suggest placing the bike on a paddock stand before you begin.

A) Remove the clamp between the catalyst and the rear silencer.

B) Support the weight of the rear silencer and remove the mounting bolt.

C) Carefully remove the rear silencer from the bike.

D) On the left side of the bike remove the 2 mounting bolts on the gear selector bracket and lift the bracket up out of the way.

E) Remove the chain guard screws and the chain guard from the bike.

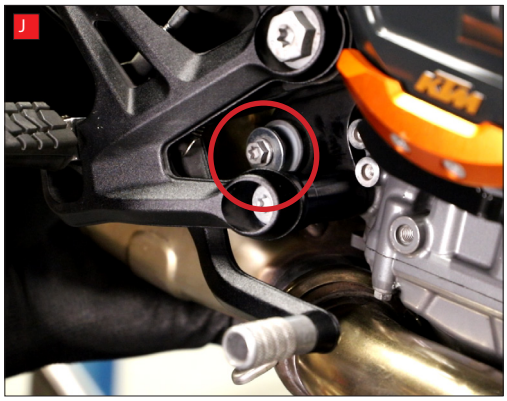
F) Loosen the side stand mounting bolt. You do not need to fully remove it.

G) Rotate the side stand to the left to allow access to the catalyst mounting bolt behind it. Remove the catalyst mounting bolt.

H) There's another catalyst mounting bolt above the chain, remove this one next.

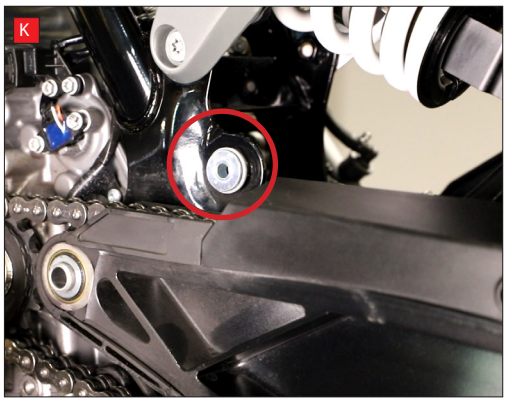
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Year	2018-2025	**Fit Kit**	N/A
Notes	Where not supplied use original fittings.	**dB Killer**	N/A

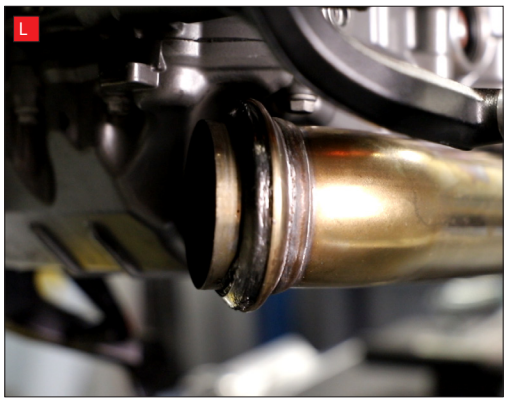




I) Remove the clamp between the catalyst and the connecting pipe.

J) Support the weight of the catalyst and remove the final mounting bolt. You can now carefully lower the catalyst and remove from the bike.





K) Remove the metal inserts from the mounting points on the left side of the bike and keep in a safe place. These are not required when installing the Scorpion replacement pipe.

L) The Scorpion replacement pipe uses the original gasket. Ensure that it is in place and in good condition.

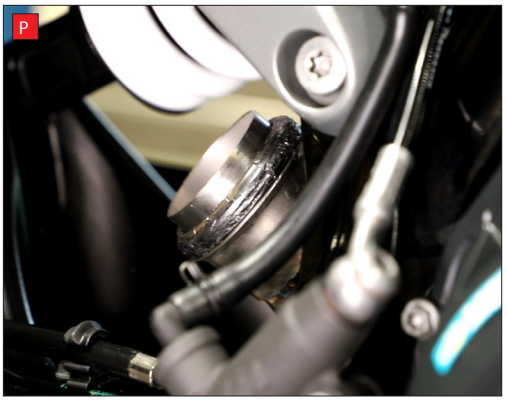




M) Slide the Scorpion pipe onto the original pipe and secure using the original clamp. Leave the clamp slightly loose at this point to allow some adjustment.

N) Align the Scorpion mounting bracket with the original mounting point on the frame. Use the original mounting bolt and tighten up but leave slightly loose to allow adjustment.

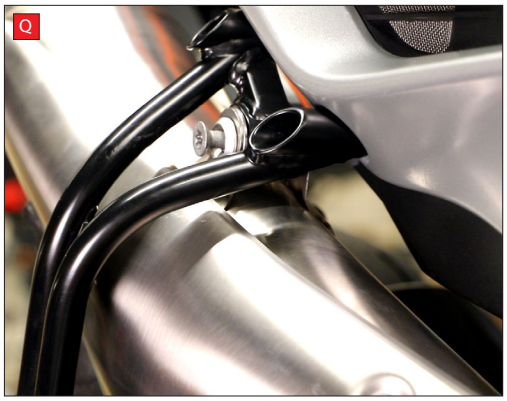


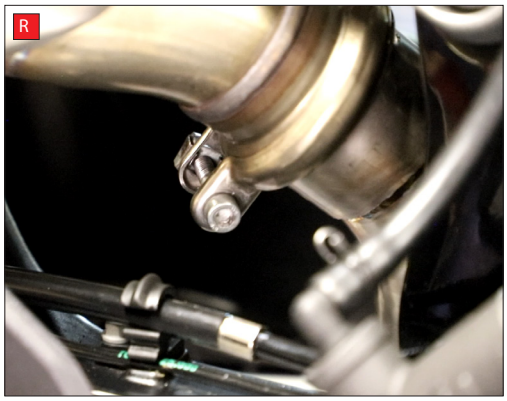


O) Remove the original gasket from the top of the catalyst.

P) Place the gasket over the end of the Scorpion pipe.

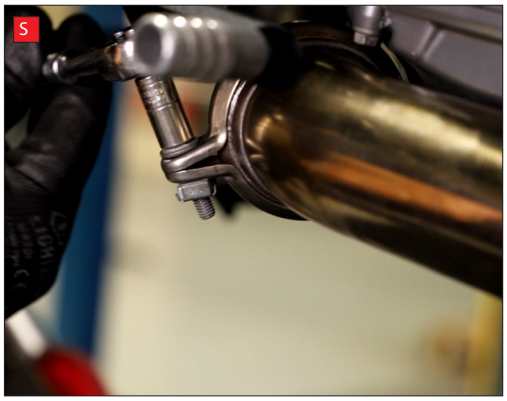
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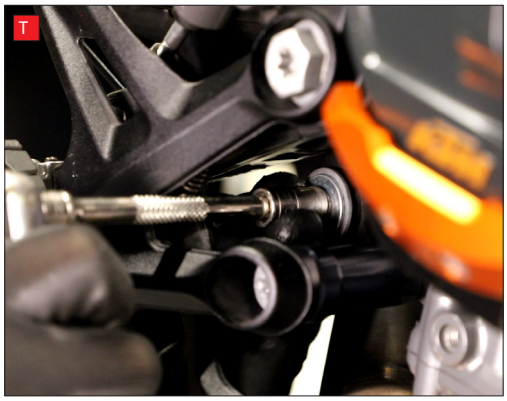




Q) Fit the rear silencer and insert the mounting bolt to hold the weight. Again, leave slightly loose to allow adjustment later.

R) Fit the original clamp between the rear silencer and the Scorpion replacement pipe.



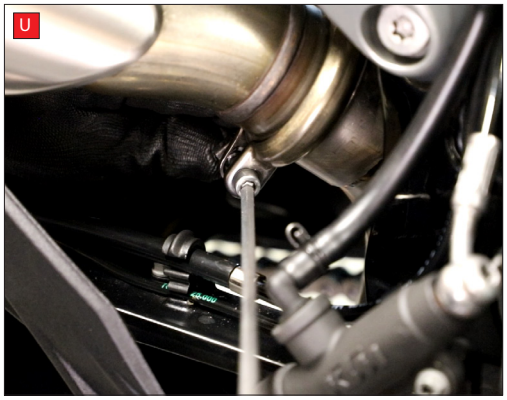


S) Adjust the system so that it sits nicely, is clear of moving parts and is under no stress, then fully tighten the lower clamp.

T) Fully tighten the mounting bolt.

U) Fully tighten the upper clamp.

V) Fully tighten the rear silencer mounting bolt.





W) Reposition the side stand bracket, tighten back up and refit the chain guard.

X) Reinstall the gear selector bracket.

Take the bike for a short ride to ensure it functions as it should. Once the bike and exhaust are cool enough check all nuts and bolts are still secure.

