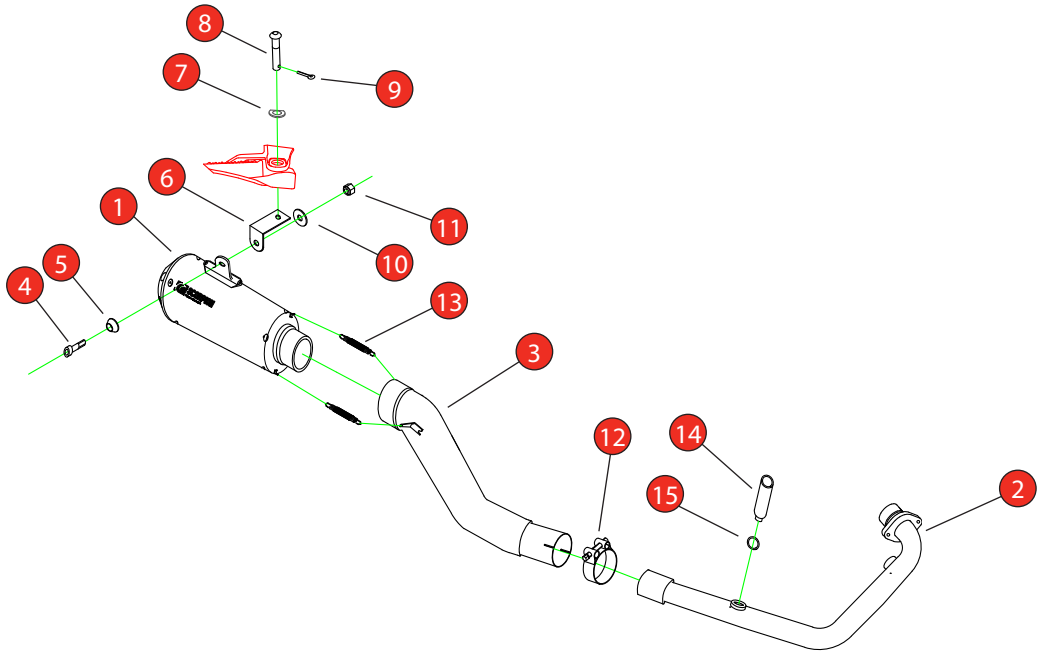
SCORPION RED POWER

SCORPION // FITTING INSTRUCTIONS

HAND BUILT IN ENGLAND

Bike	Honda CB125R, Euro 5+	**Part No.**	PHA-202-SYS
Year	2024-Current	**Fit Kit**	Z039.10759
Notes	Where not supplied use original fittings.	**dB Killer**	SCEXDBK49- (TYPE PD)

Estimated Fitting Time: 90 Minutes



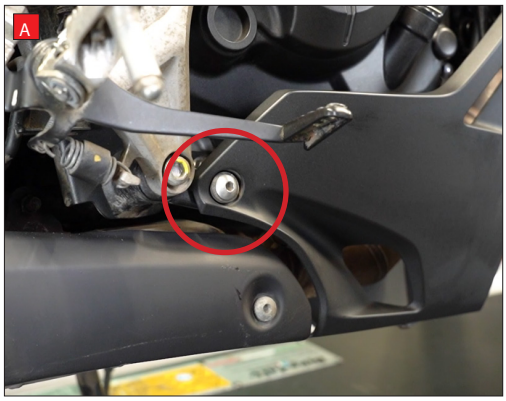
NO.	PART NO.	DESCRIPTION	QTY
1	PSC486	Red Power Silencer	1
2	CP1214	Header Pipe	1
3	CP1215	Collector Pipe	1
Fit Kit - Z039.10759			
4	Z017.10073	M8 x 25mm Cap Head	1
5	Z026.20068	Alloy Bolt Finisher	1
6	Z015.31552	Mounting Bracket	1
7	Z007.31617	Foot Peg Spacer	1
8	Z017.10009	M8 x 50mm Button Head Bolt With Split Pin Hole	1
9	Z017.10008	Split Pin	1
10	Z017.10825	M8 X 25mm Washer	1
11	Z017.10062	M8 Nyloc Nut	1
12	Z016.10008	43-47mm Clamp	1
13	Z028.10030	Rubber Coated Spring	2
14	Z026.20185	M12 Lambda Catalyst	1
15	Z017.10728	M12 Copper Washer	1

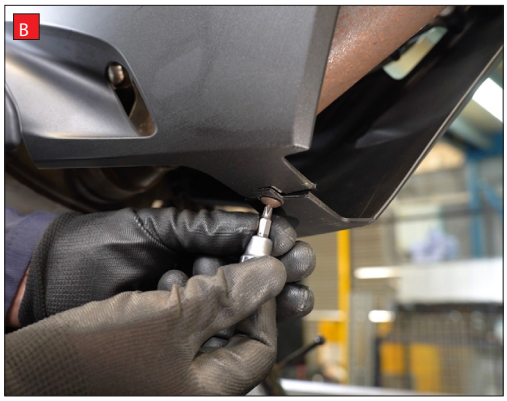
CLASSIFICATION	Closed Circuit Product
HOMOLOGATED	NO
DATE	29/08/2025
ISSUE	02
AUTHORISED	G O'Shea

https://youtu.be/w8dOGZqJqX8

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

Bike	Honda CB125R, Euro 5+	Part No.	PHA-202-SYS
Year	2024-Current	Fit Kits	Z039.10759
Notes	Where not supplied use original fittings.	dB Killer	SCEXDBK49- (TYPE PD)





A) On the right hand side of the bike, remove the bolt from the back of the lower fairing.

B) Remove the screw underneath that joins the 2 sides of the lower fairing together.

C) Remove the bolt from the front of the fairing. Then remove the fairing from the bike.

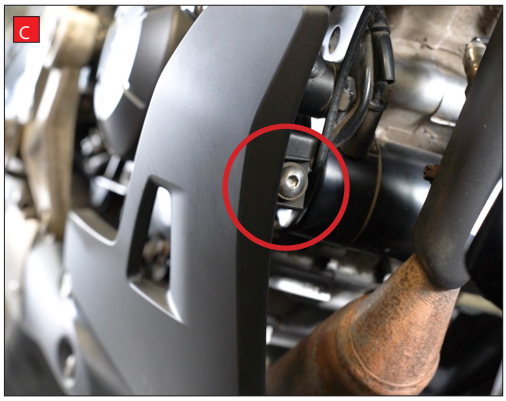
D) On the left hand side of the bike, just in front of the engine, disconnect the front Lambda sensor plug and remove the cable.

E) On the right hand side of the bike, disconnect the rear Lambda sensor plug and feed the wire out.

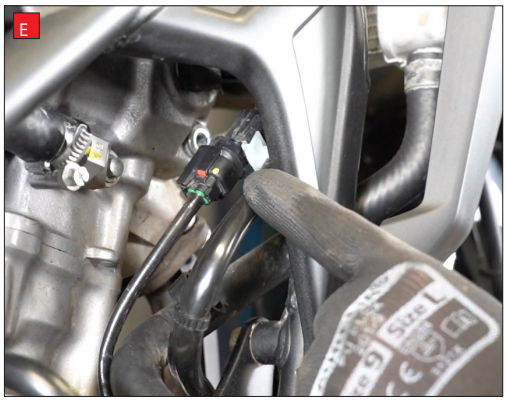
F) Remove both header nuts.

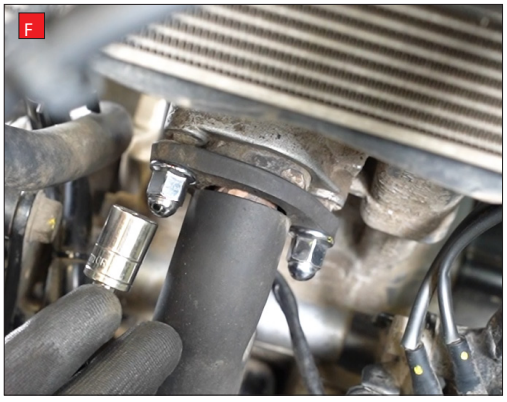
G) On the left hand side of the bike, support the weight of the exhaust, then remove the silencer mounting bolt.

H) Remove the exhaust from the bike.

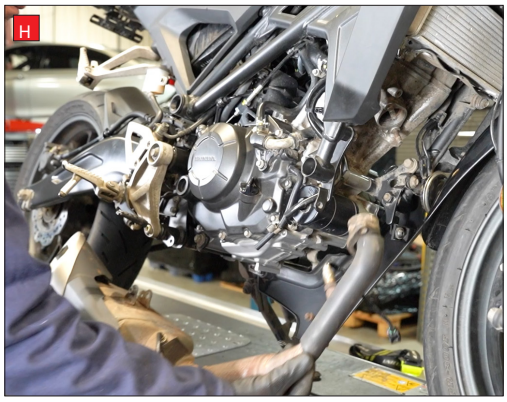












Bike	Honda CB125R, Euro 5+	Part No.	PHA-202-SYS
Year	2024-Current	Fit Kits	Z039.10759
Notes	Where not supplied use original fittings.	dB Killer	SCEXDBK49- (TYPE PD)





I) Remove both Lambda sensors from the original exhaust.

J) Fit the front sensor into the Scorpion header pipe. Fully tighten.

K) Fit the Scorpion Lambda catalyst with copper washer into the 2nd sensor boss on the Scorpion header pipe.

L) Fit the rear Lambda sensor into the Lambda Catalyst, fully tighten.





M) On the right hand side of the bike, remove the split pin from the rear foot peg.

N) Remove the spindle and replace with the supplied drilled bolt and spacer.

O) Screw the bolt into the new mounting bracket, don't fully tighten yet as you may need some adjustment later.

P) Fit the Scorpion header pipe. Leave the nuts finger tight for now to allow for adjustment.









Bike	Honda CB125R, Euro 5+	Part No.	PHA-202-SYS
Year	2024-Current	Fit Kits	Z039.10759
Notes	Where not supplied use original fittings.	dB Killer	SCEXDBK49- (TYPE PD)

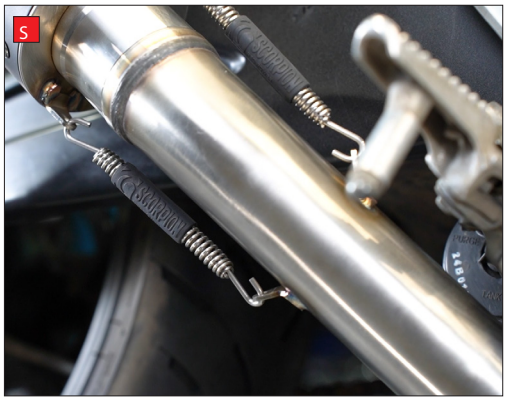




Q) Slide the Scorpion connecting pipe with the clamp onto the header pipe.

R) Slide the Scorpion silencer onto the connecting pipe and align with the mounting bracket. Secure in place with the supplied hardware, leave slightly loose for now, you will fully tighten later.

S) Fit the springs between the spring hoops.

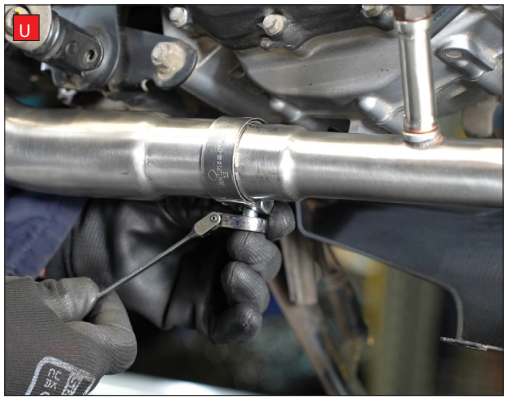




T) Adjust the system if necessary, then fully tighten the header nuts.

U) Fully tighten the clamp between the header and the connecting pipe.

V) Fully tighten the silencer mounting bolt.





W) Tighten the new foot peg bolt so that you can get the split pin through the hole. Do not overtighten as that will affect the foot peg operation. Put the split pin through the hole and bend the ends.

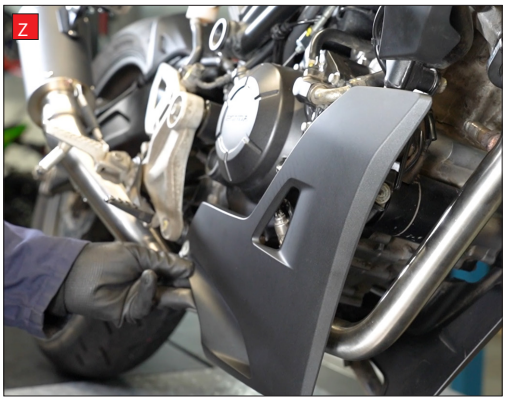
X) Feed the rear Lambda sensor cable back along its original route and reconnect the plug.





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Y) Reconnect the front Lambda sensor plug.

Z) Refit the lower fairing.

When fitted take bike for a short ride to ensure all functions are correct. When bike & exhaust are cool enough check all nuts and bolts are still secure.

SCORPION RED POWER

SCORPION // FITTING INSTRUCTIONS

HAND BUILT IN ENGLAND

Bike	Honda CB125R, Euro 5+	**Part No.**	PHA-202-SYS
Year	2024-Current	**Fit Kit**	Z039.10759
Notes	Where not supplied use original fittings.	**dB Killer**	SCEXDBK49- (TYPE PD)

Estimated Fitting Time: 1 Hour 30 Minutes



Thank you for purchasing your Scorpion Silencer.
Care of your exhaust: Please refrain from cleaning silencer with heavy solvents or abrasives!

Vielen Dank Fur den kauf eines Scorpion Schalldampfers! Pflegehinweis: Bitte verwenden Sie niemals Scheuermittel oder aggressive Reiniger zur Pflege Ihres Auspuffes!

Merci d'avoir choisi un echappement Scorpion.
Entretien de votre silencieux: Ne pas utiliser de solvants ou de produits abrasifs!

Muchas gracias por adquirir un Silencioso Scorpion. Le recomendamos no limpiar el silencioso con productos abrasivos o aquellos que contengan disolventes.