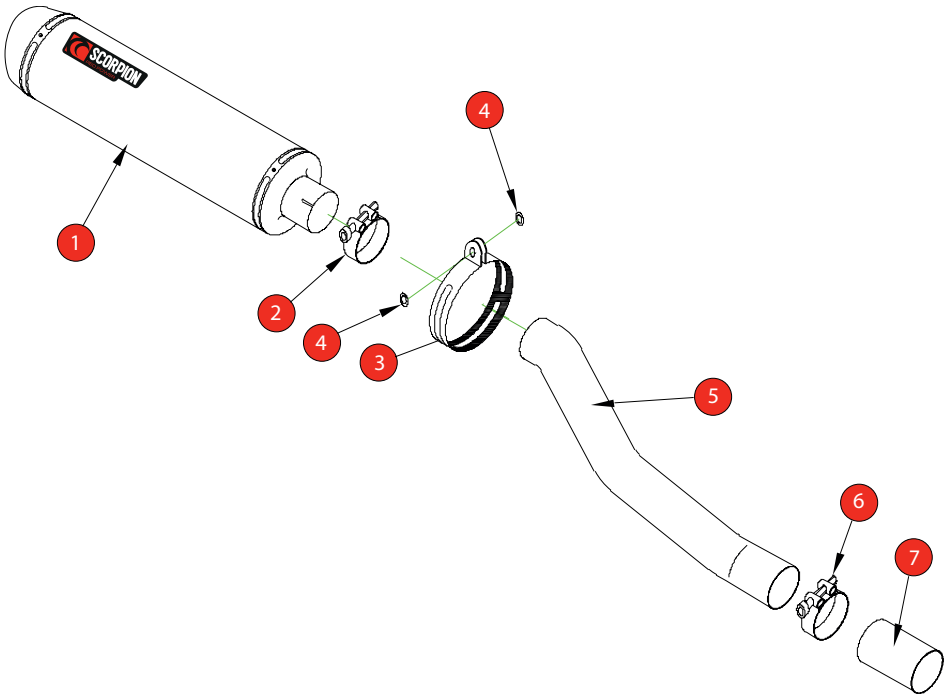
Box: PLOCK 1

BIKE	SUZUKI SV650	PART NO.	ESI-84
YEAR	2004-15	FIT KITS	OVAL Z039.11082 // ROUND Z039.10082
NOTES	Item 7 required to re-fit OE exhaust system	DB-Killer	SCEXDBK12 - (Type B)



1	450mm Silencer ESC 94
2	51-55mm Band Clamp (Z016.10002)
3	Composite Silencer Strap (R-Z038.10089)(O-Z038.10088)
4	2 x M8 x 25mm Washers (Z017.10825)
5	Connecting Pipe CP 325
6	55-59mm Band Clamp (Z016.10004)
7	Re-connecting Sleeve CP327
8	Original Silencer Cut Diagram

CLASSIFICATION	Closed Circuit Product
HOMOLOGATED	NO
DATE	27/10/2026
ISSUE	18
AUTHORISED	G O'Shea

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



A) Remove original exhaust from bike, taking care to keep all original components in a safe place.

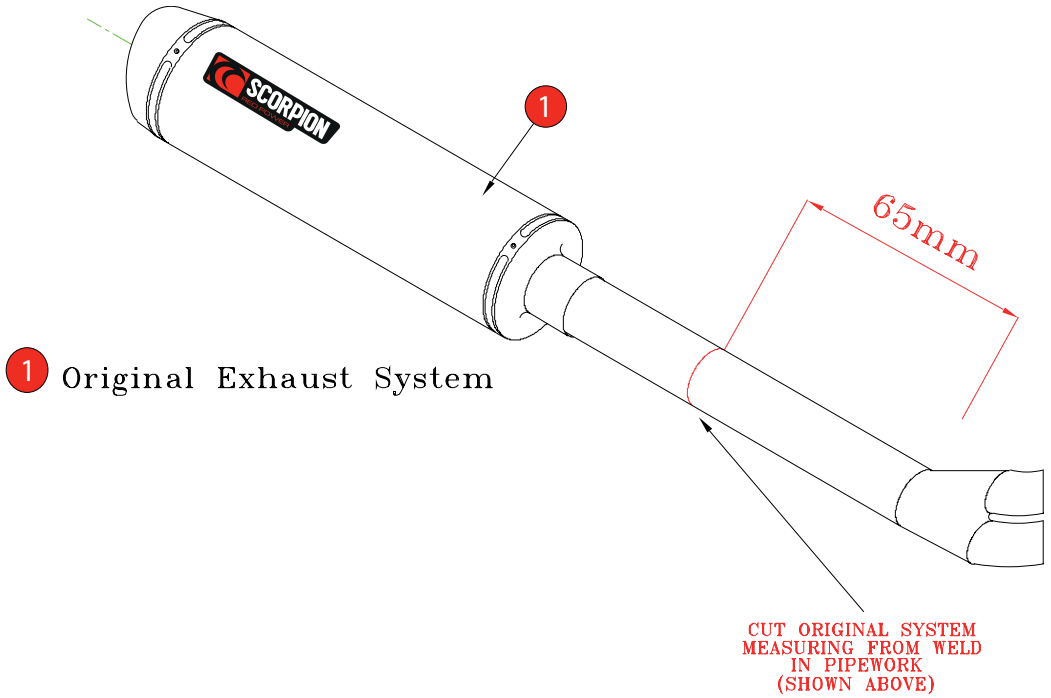
B) Refit Scorpion exhaust as per line diagram above.

C) When fitted take bike for a short ride to ensure all functions are correct.

D) When bike & exhaust are cool enough check all nuts and bolts are still secure.

Box: PLOCK 1

BIKE	SUZUKI SV650	PART NO.	ESI-84
YEAR	2004-15	FIT KITS	OVAL Z039.11082 // ROUND Z039.10082
NOTES	PIPEWORK CUTTING INSTRUCTIONS	dB-Killer	SCEXDBK12 - (Type B)



1. Use correct tools and check parts list
2. Saw off standard silencer 65mm back from weld in pipework,(as illustrated) Clean sawn edge.
3. Connector pipe CP-327 should only be used to re-fit std silencer if required.
4. Use rubber strap under silencer bracket to prevent damage to silencer
5. Use a small amount of silicone to seal joints
6. Tighten all fasteners and check that it is clear of all moving parts, & all original functions are working correctly
7. Ride for a short distance and re-tighten all fasteners

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.