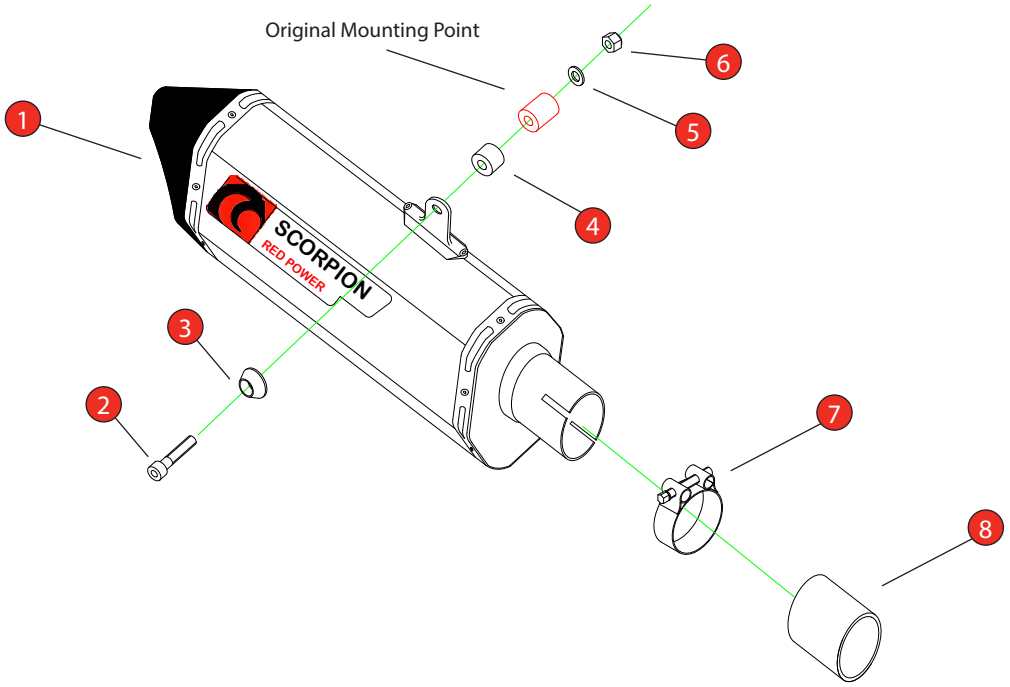
Bike	Royal Enfield Himalayan 411 / Scram 411	**Part No.**	RRE-103
Year	2016 - 2023	**Fit Kit**	Z039.10723
Notes	Where not supplied use original fittings.	**dB Killer**	SCEXDBK24 - (TYPE W)

Estimated Fitting Time: 30 Minutes



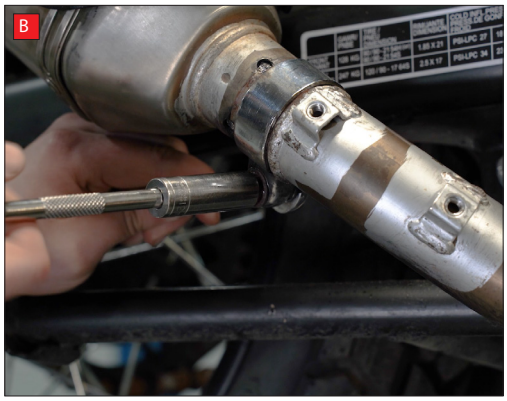
NO.	PART NO.	DESCRIPTION	QTY
1	RSC515	Serket Parallel Silencer	1
Fit Kit - Z039.10723			
2	Z017.10076	M8 x 40 Caphead Bolt	1
3	Z026.20068B	Black Anodised Alloy Bolt Finisher	1
4	Z026.20181	15mm Black Anodised Alloy Spacer	1
5	Z017.10831	M8 Washer	1
6	Z017.10062	M8 Nyloc Nut	1
7	Z016.10008	43-47mm Clamp	1
8	Z033.10070	Gasket	1
	Z028.10102	Self Adhesive Heat Shield Tape	1

CLASSIFICATION	Closed Circuit Product
HOMOLOGATED	NO
DATE	29/10/2026
ISSUE	06
AUTHORISED	G O'Shea

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

Bike	Royal Enfield Himalayan 411 / Scram 411	**Part No.**	RRE-103
Year	2016 - 2023	**Fit Kit**	Z039.10723
Notes	Where not supplied use original fittings.	**dB Killer**	SCEXDBK24 - (TYPE W)





A) Remove the 2 heat shield mounting bolts, then remove the heat shield from the exhaust.

B) Loosen the exhaust clamp.

C) Remove the silencer mounting bolt.

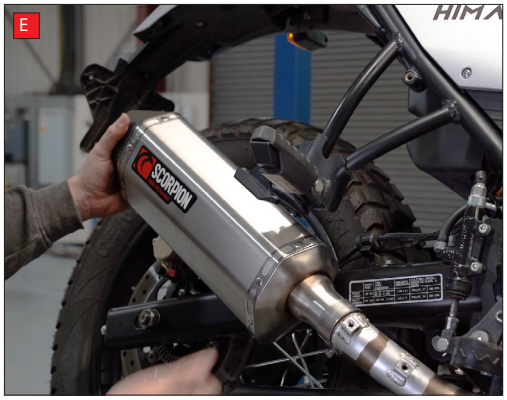
D) Carefully remove the silencer from the bike. A new gasket is supplied with the kit. Remove the old gasket from the bike and install the new one.





E) Slide the Scorpion silencer and clamp onto the original header pipe.

F) Attach the silencer to the original mounting point on the bike using the supplied hardware and spacer. Follow the line diagram on the first page. Fully tighten.





G) Fully tighten the clamp between the silencer and the header pipe.

H) Re-install the original heat shield.

OPTIONAL: If you have panniers on your bike we have supplied self adhesive heat shield material in the fitting kit to protect the bottom of the pannier from heat. There is a cutting template on the last page of these instructions.

Take the bike for a short ride to ensure it functions as it should. Once the bike and exhaust are cool enough check all nuts, bolts and clamps are still secure.





Bike	Royal Enfield Himalayan 411 / Scram 411	**Part No.**	RRE-103
Year	2016 - 2023	**Fit Kit**	Z039.10723
Notes	Where not supplied use original fittings.	**dB Killer**	SCEXDBK24 - (TYPE W)

Estimated Fitting Time: 15 Minutes



Thank you for purchasing your Scorpion Silencer.
Care of your exhaust: Please refrain from cleaning silencer with heavy solvents or abrasives!

Vielen Dank Fur den kauf eines Scorpion Schalldampfers! Pflegehinweis: Bitte verwenden Sie niemals Scheuermittel oder aggressive Reiniger zur Pflege Ihres Auspuffes!

Merci d'avoir choisi un echappement Scorpion.
Entretien de votre silencieux: Ne pas utiliser de solvants ou de produits abrasifs!

Muchas gracias por adquirir un Silencioso Scorpion. Le recomendamos no limpiar el silencioso con productos abrasivos o aquellos que contengan disolventes.

Template for cutting heat shield tape to fit OE Royal Enfield Pannier.

The template is full length of A4 Sheet.

This is the reflective side.

