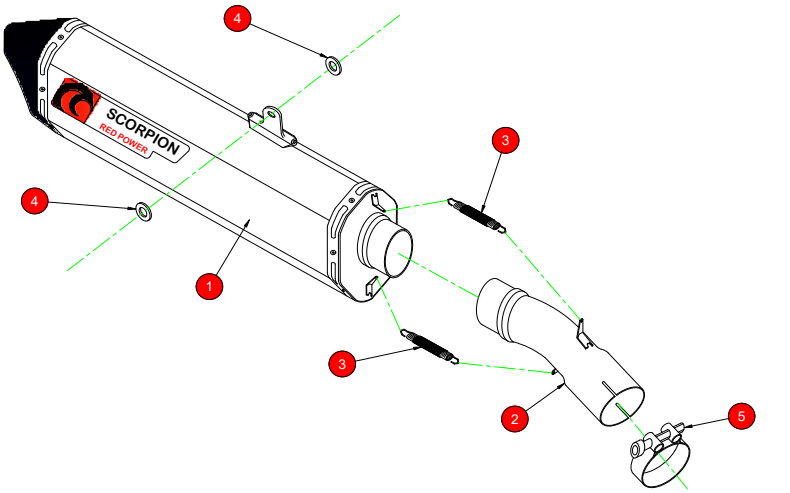
Box: PLOCK 1

BIKE	SUZUKI SV650	PART NO.	RSI-84
YEAR	2004-2015	FIT KITS	Z039.10496
NOTES	Where not supplied use original fittings. Item 7 required to re-fit OE exhaust system	DB-Killer	SCEXDBK23 - (Type V)



ITEM 6 REQUIRED TO RE-FIT OE EXHAUST SYSTEM



1 400mm Serket Silencer RSC192
2 Connecting Pipe CP739
3 2 x Rubber Coated Springs (Z028.10030)
4 2 x M8x25mm Washers (Z017.10825)
5 55-59mm Band Clamp (Z016.10004
6 Re-connecting Sleeve CP327
Re-Connecting Sleeve instructions over leaf.

CLASSIFICATION	Closed Circuit Product
HOMOLOGATED	NO
DATE	29/10/2026
ISSUE	08
AUTHORISED	G O'Shea

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



A) Remove original exhaust from bike, taking care to keep all original components in a safe place.

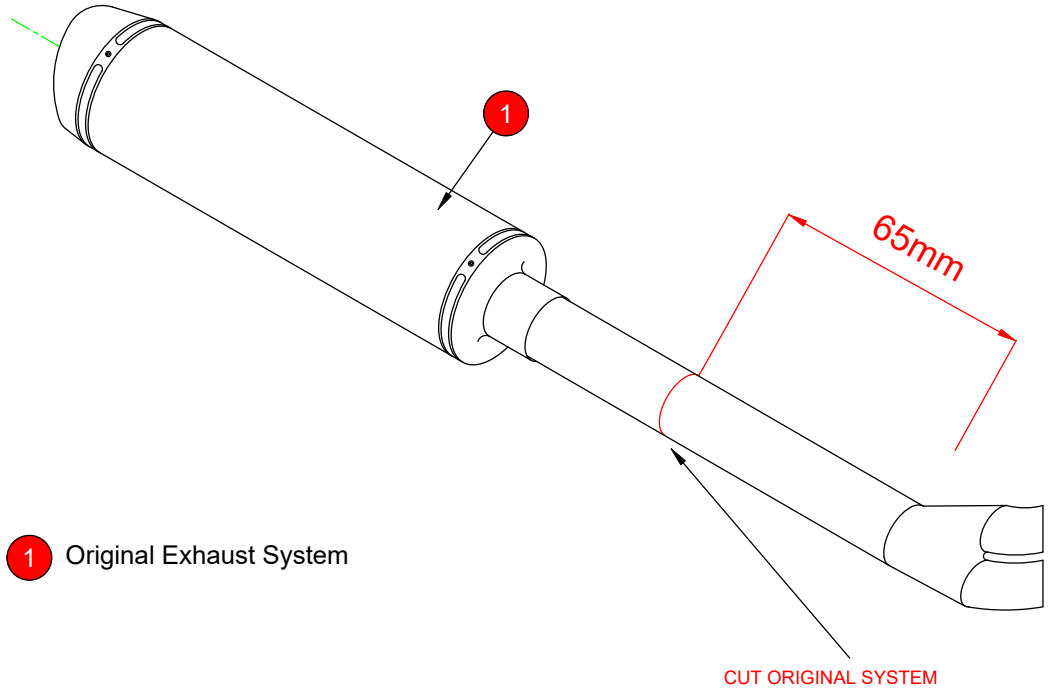
B) Refit Scorpion exhaust as per line diagram above.

C) When fitted take bike for a short ride to ensure all functions are correct.

D) When bike & exhaust are cool enough check all nuts and bolts are still secure.

Box: PLOCK 1

BIKE	SUZUKI SV650	PART NO.	RSI-84
YEAR	2004-2015	FIT KITS	Z039.10496
NOTES	PIPEWORK CUTTING INSTRUCTIONS	dB-Killer	SCEXDBK23 - (Type V)



1 Use correct tools and check parts list
2 Saw off standard silencer 65mm back from weld in pipework,(as illustrated) Clean sawn edge.
3 Connector pipe CP-327 should only be used to re-fit std silencer if required.
4 Use rubber strap under silencer bracket to prevent damage to silencer
5 Use a small amount of silicone to seal joints
6 Tighten all fasteners and check that it is clear of all moving parts, & all original functions are working correctly
7 Ride for a short distance and re-tighten all fasteners

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.