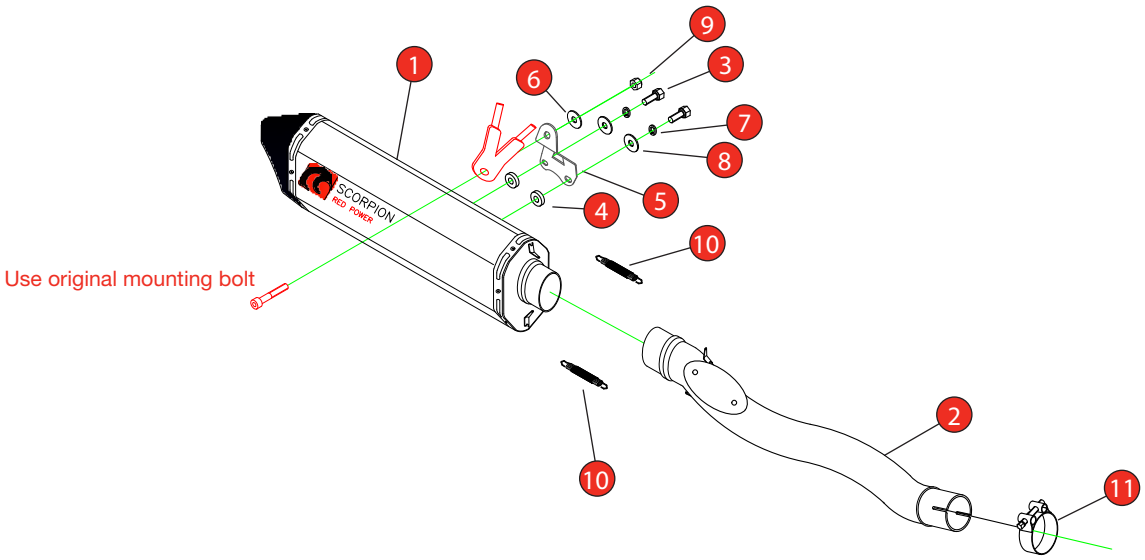
Bike	Harley Davidson Pan America 1250	**Part No.**	RHD-50
Year	2021-Current	**Fit Kit**	Z039.10720
Notes	Where not supplied use original fittings. North American bikes do not require a gasket, rest of world uses the original gasket.	**dB Killer**	N/A

Estimated Fitting Time: 60 Minutes



NO.	PART NO.	DESCRIPTION	QTY
1	RSC514	400mm Serket Parallel	1
2	CP1175	Connecting Pipe	1
Fitting Kit - Z039.10720			
3	Z017.10049	M8 x 30mm Hex Head Bolt	2
4	Z026.20049	5mm Alloy Spacer	2
5	Z015.31450	Mounting Bracket	1
6	Z017.10825	M8 x 25mm Washer	1
7	Z017.10064	M8 Spring Washer	2
8	Z017.10831	M8 x 17mm Washer	2
9	Z017.10062	M8 Nyloc Nut	1
10	Z028.10030	Rubber Coated Spring	2
11	Z016.10064	63-68mm Clamp	1

CLASSIFICATION	Closed Circuit Product
HOMOLOGATED	NO
DATE	28/10/2026
ISSUE	06
AUTHORISED	G O'Shea

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

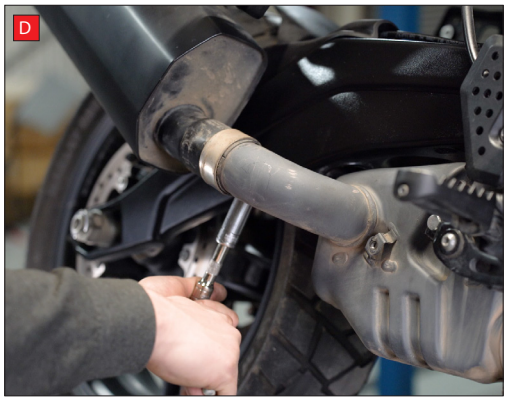
HAND BUILT IN ENGLAND

Bike	Harley Davidson Pan America 1250	Part No.	RHD-50
Year	2021-Current	Fit Kits	Z039.10720
Notes	Where not supplied use original fittings. North American bikes do not require a gasket, rest of world uses the original gasket.	dB Killer	N/A





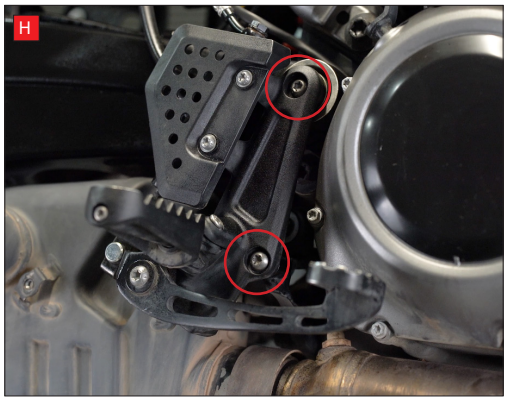












PLEASE NOTE: If you have a centre stand, please use the side stand to support the bike when installing the Scorpion exhaust as the bolts for the centre stand are removed during installation of the exhaust.

A) Start by removing the screw from the connecting pipe cover.

B) Remove the clamp that holds the cover to the connecting pipe.

C) Remove the cover from the exhaust.

D) Loosen the clamp between the rear silencer and the centre silencer.

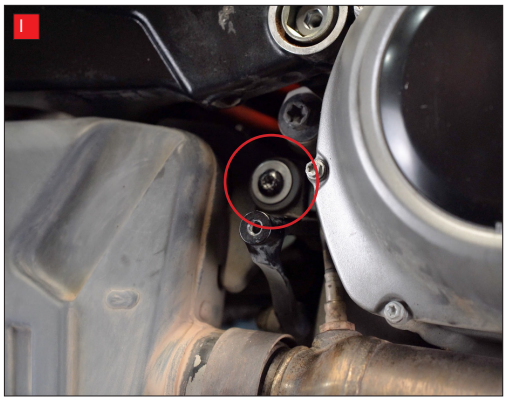
E) Support the weight of the rear silencer and remove the mounting bolt.

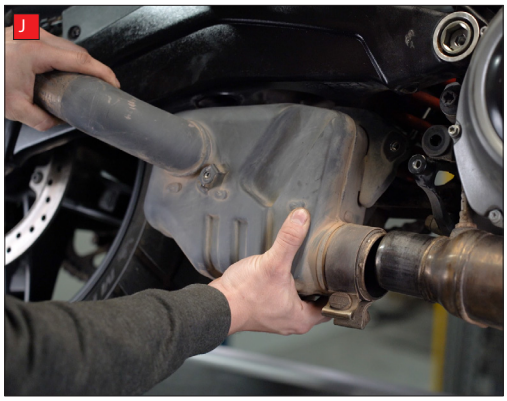
F) Carefully remove the rear silencer.

G) Loosen the clamp between the cat and the centre silencer.

H) Remove the 2 mounting bolts for the brake lever bracket and move it to one side, this will give you access to the centre silencer mounting bolt.

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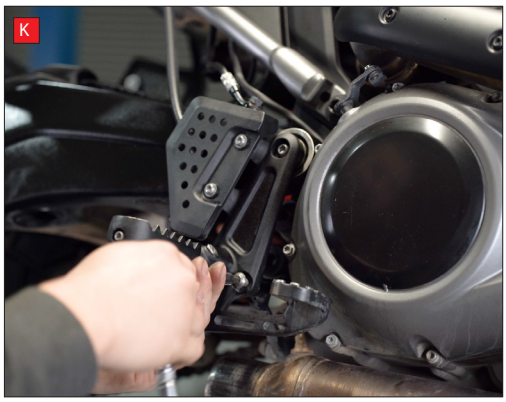


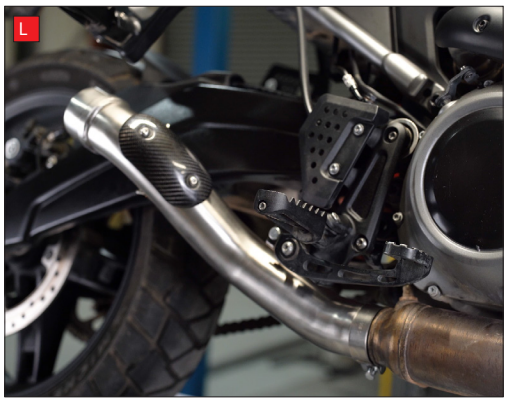


I) Remove the centre silencer mounting bolt.

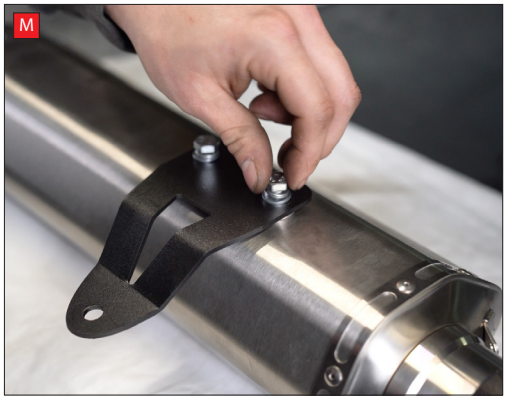
J) Carefully remove the centre silencer. North American bikes do not require a gasket when fitting the Scorpion system. Rest of world uses the original gasket.

K) Re-attach the brake lever bracket using the original hardware and fully tighten.





L) Slide the Scorpion connecting pipe along with the new clamp onto the outlet of the catalyst. **NOTE: If fitting to a North American bike you do not need a gasket, bikes in the rest of the world require you to re-use your original gasket. If you're not able to re-use your original gasket for any reason you will need to order a replacement from Harley Davidson, part number 65900056.**





M) Place the Scorpion silencer face down on a soft clean surface and attach the mounting bracket to the back using the supplied hardware. The diagram on the first page shows the order to use. Leave the bolts slightly loose to allow for adjustment. You will fully tighten them in a later step.

N) Slide the silencer onto the connecting pipe and align the bracket with the original mounting point.



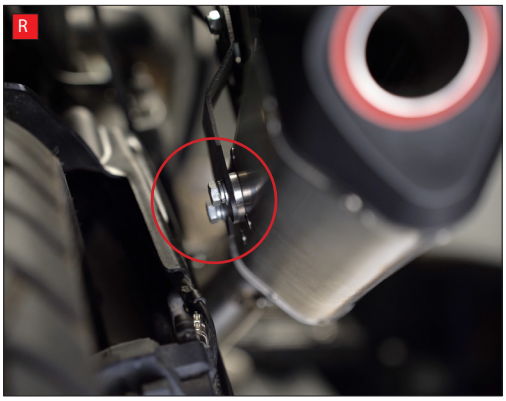


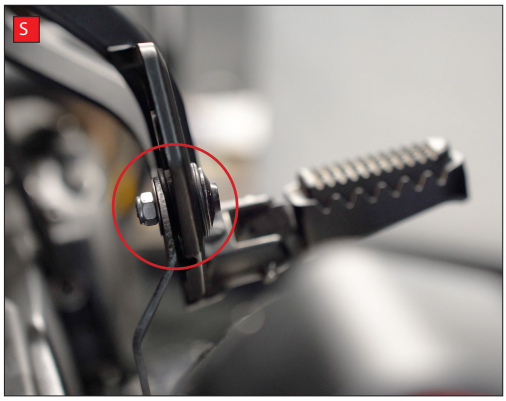
O) Push the original mounting bolt through the rubber on the frame and the new mounting bracket behind it and secure in place with the supplied washer and locking nut. Again, leave this loose for now, you will fully tighten it later.

P) Attach the springs between the spring hoops.

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Q) Tighten the clamp.

R) Fully tighten the bolts that mount the bracket to the silencer.

S) Fully tighten the mounting bolt/ nut.

Take the bike for a short ride to ensure it functions as it should. Once the bike and exhaust are cool enough check all nuts and bolts are still secure.

Bike	Harley Davidson Pan America 1250	**Part No.**	RHD-50
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Estimated Fitting Time: 60 Minutes



Thank you for purchasing your Scorpion Silencer.
Care of your exhaust: Please refrain from cleaning silencer with heavy solvents or abrasives!

Vielen Dank Fur den kauf eines Scorpion Schalldampfers! Pflegehinweis: Bitte verwenden Sie niemals Scheuermittel oder aggressive Reiniger zur Pflege Ihres Auspuffes!

Merci d'avoir choisi un echappement Scorpion.
Entretien de votre silencieux: Ne pas utiliser de solvants ou de produits abrasifs!

Muchas gracias por adquirir un Silencioso Scorpion. Le recomendamos no limpiar el silencioso con productos abrasivos o aquellos que contengan disolventes.