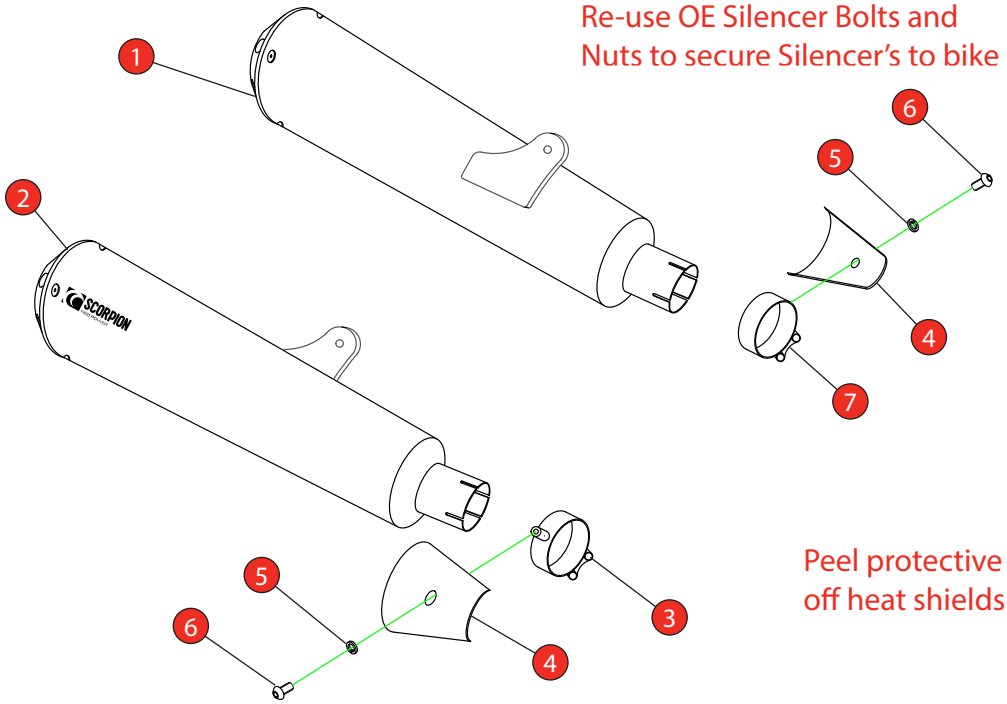
Bike	Royal Enfield Interceptor 650	**Part No.**	PRE-101
Year	2019 - 2024	**Fit Kit**	Z039.10655
Notes	Where not supplied use original fittings. Remove OE Gasket.	**dB Killer**	SCEXDBK48 - (TYPE PC)

Estimated Fitting Time: 60 Minutes



NO.	PART NO.	DESCRIPTION	QTY
1	PSC455L	LH Red Power Silencer	1
2	PSC455	RH Red Power Silencer	1
Fit Kit - Z039.10655			
3	Z028.20389	LH Clamp with Boss	1
4	Z015.31373	Heat Shield	2
5	Z017.10027	M6 Spring Washer	2
6	Z017.12707	M6 x 10mm Button Head Bolt	2
7	Z028.20390	RH Clamp with Boss	1

CLASSIFICATION	Closed Circuit Product
HOMOLOGATED	NO
DATE	22/10/2026
ISSUE	07
AUTHORISED	G O'Shea

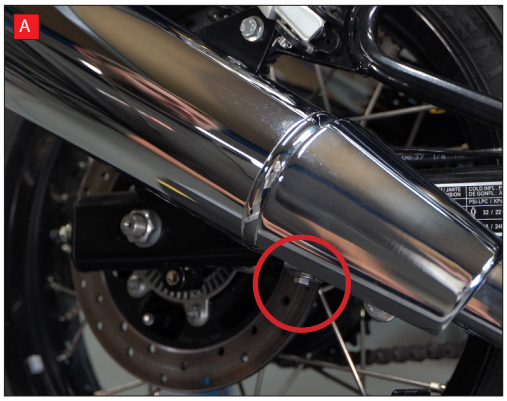
NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

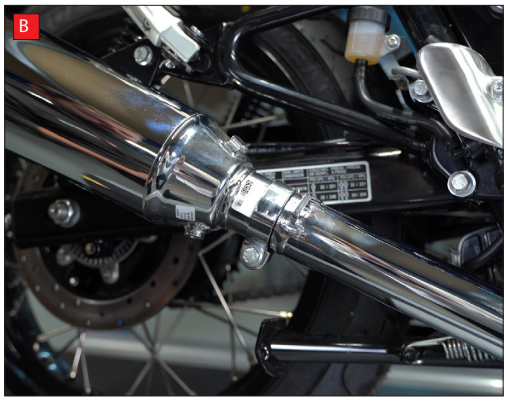
SCORPION RED POWER

SCORPION // FITTING INSTRUCTIONS

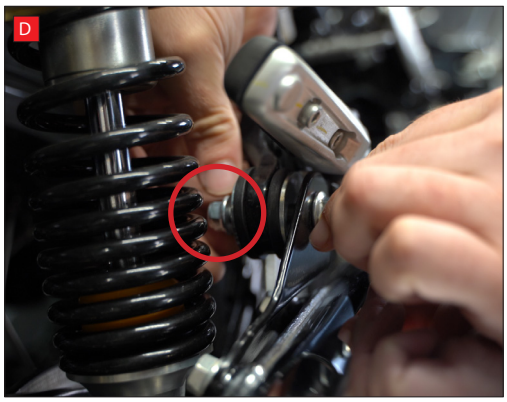
HAND BUILT IN ENGLAND

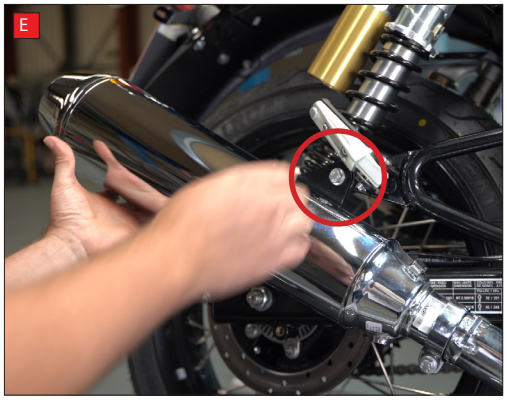
Bike	Royal Enfield Interceptor 650	**Part No.**	PRE-101
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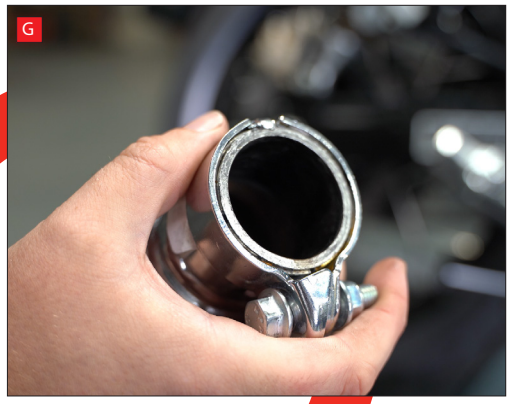














A) Starting on the right hand side of the bike, remove the bolt from the cover in front of the rear silencer.

B) Slide the cover to the right to remove it from the bike.

C) Loosen the clamp.

D) Remove the nut from the back of the silencer mounting.

E) Support the weight of the silencer with one hand and remove the mounting bolt with the other.

F) Carefully remove the silencer by sliding it towards the rear of the bike.

G) Ensure that the gasket and clamp stay with the original silencer. If they stay on the bike remove them as they are not needed for the Scorpion silencer.

H) Place one of the supplied clamps over the end of the Scorpion silencer.

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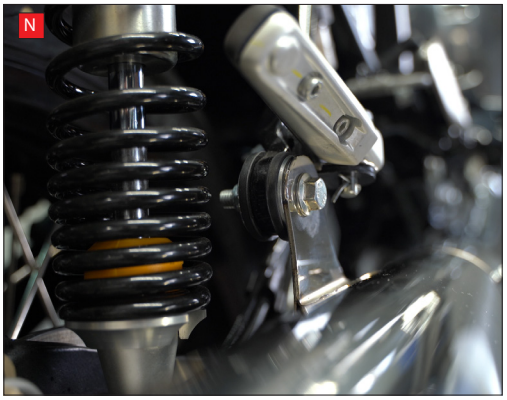












I) Slide the Scorpion silencer onto the original pipe work and align with the original mounting bracket.

J) Insert the original bolt through the mounting holes and secure with the original nut. Leave this finger tight for now, you will fully tighten in a later step.

K) Attach the new cover to the boss on the clamp using the supplied screw and spring washer. Again this just needs to be finger tight for now.

L) Ensure everything is lined up correctly and then tighten the clamp.

M) Position the cover so that it is in line with the silencer and tighten the screw.

N) Fully tighten the silencer mounting bolt/nut.

Repeat steps A to N on the left side of the bike.

Take the bike for a short ride to ensure it functions as it should. Once the bike and exhaust are cool enough check all nuts, bolts and clamps are still secure.

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Estimated Fitting Time: 60 Minutes



Thank you for purchasing your Scorpion Silencer.
Care of your exhaust: Please refrain from cleaning silencer with heavy solvents or abrasives!

Vielen Dank Fur den kauf eines Scorpion Schalldampfers! Pflegehinweis: Bitte verwenden Sie niemals Scheuermittel oder aggressive Reiniger zur Pflege Ihres Auspuffes!

Merci d'avoir choisi un echappement Scorpion.
Entretien de votre silencieux: Ne pas utiliser de solvants ou de produits abrasifs!

Muchas gracias por adquirir un Silencioso Scorpion. Le recomendamos no limpiar el silencioso con productos abrasivos o aquellos que contengan disolventes.