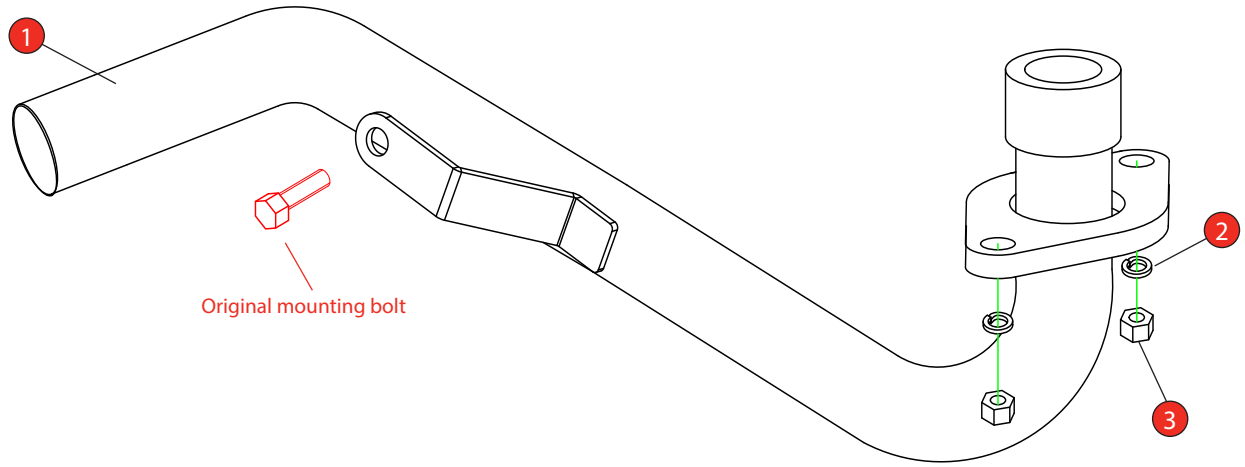
Bike	Honda MSX 125	Part No.	HA-199-MA
Year	2021-2023	Fit Kit	Z039.10717
Notes	Where not supplied use original fittings. Fits to Scorpion Slip-on only, will not fit to original silencer	dB Killer	N/A

Estimated Fitting Time: 30 Minutes



NO.	PART NO.	DESCRIPTION	QTY
1	Z035.11165	Header Pipe	1
Fit Kit - Z039.10717			
2	Z017.10064	M8 Spring Washer	2
3	Z017.10826	M8 Nut	2

CLASSIFICATION	Closed Circuit Product
HOMOLOGATED	NO
DATE	27/03/2025
ISSUE	01
AUTHORISED	S Shipley

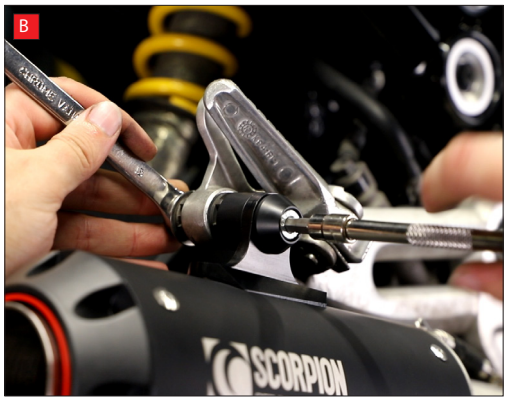
NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

HAND BUILT IN ENGLAND

Bike	Honda MSX 125	Part No.	HA-199-MA
Year	2021-2023	Fit Kit	Z039.10717
Notes	Where not supplied use original fittings. Fits to Scorpion Slip-on only, will not fit to original silencer	dB Killer	N/A

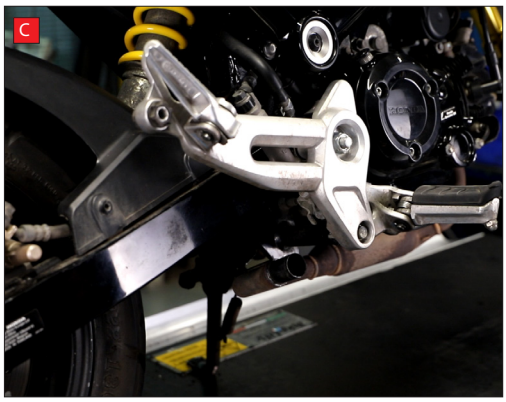


A) Loosen the clamp between the header pipe and the link pipe.



B) Support the weight of the silencer and remove the mounting bolt.

C) Carefully remove the silencer and link pipe as one.



D) Remove the header pipe mounting bolt.

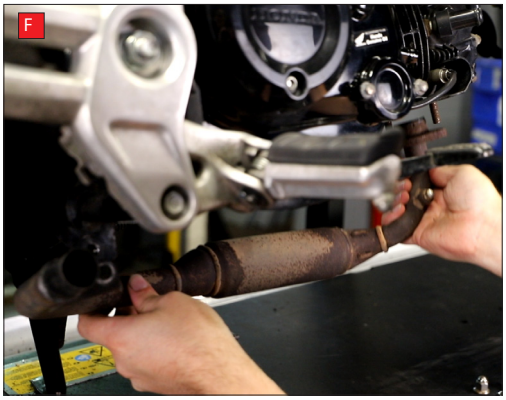


E) Whilst supporting the weight of the header pipe loosen and remove the header flange nuts.

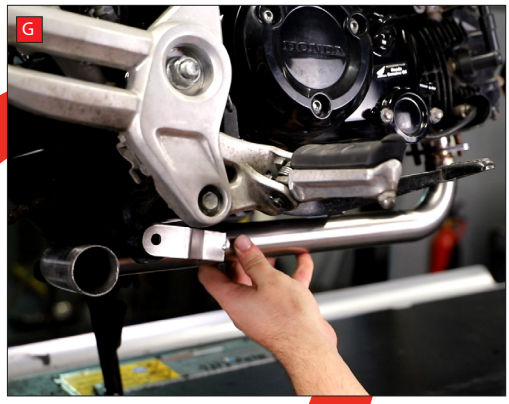
F) Remove the header pipe. You may find that the header studs are corroded, if they are we recommend cleaning these up with a wire brush or if you have one, a die tool.

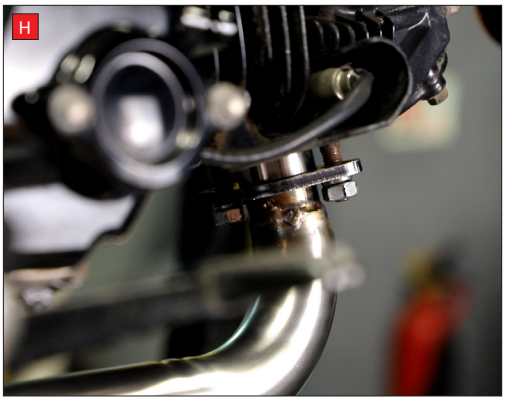


G) Slide the header pipe onto the header studs.



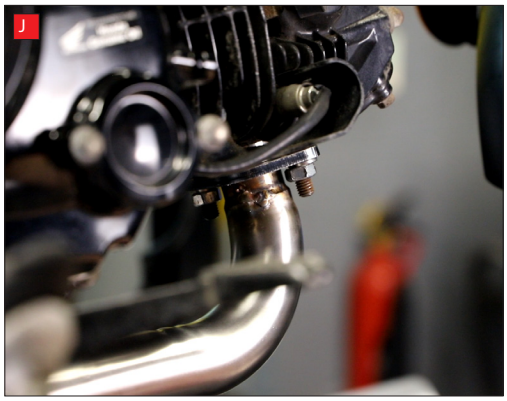
H) The supplied spring washers and nuts can now be used to hold the header in place. Do NOT fully tighten them at this stage.





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I) Line the hole in the mounting bracket up with the original mounting point on the frame and then screw the original mounting bolt in a couple of turns.

J) Ensure the header is lined up correctly with the port in the head and then fully tighten the header nuts.

K) Fully tighten the header mounting bolt.

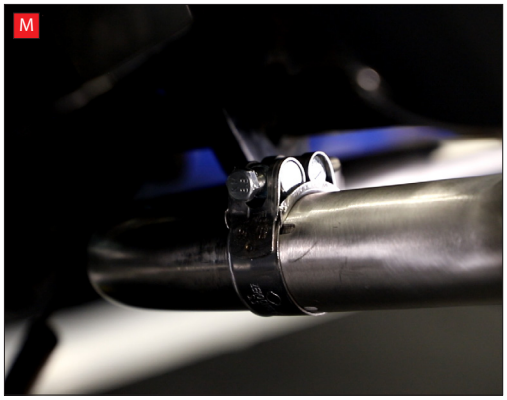




L) Slide the silencer/connecting pipe onto the new header pipe and insert the silencer mounting hardware to loosely hold it in place.

M) Position the connecting pipe so that the silencer is aligned correctly and then tighten the clamp between the connecting pipe and the header pipe.

N) Fully tighten the silencer mounting bolt.





Take the bike for a short ride to ensure it functions as it should. Once the bike and exhaust are cool enough check all nuts and bolts are still secure.

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