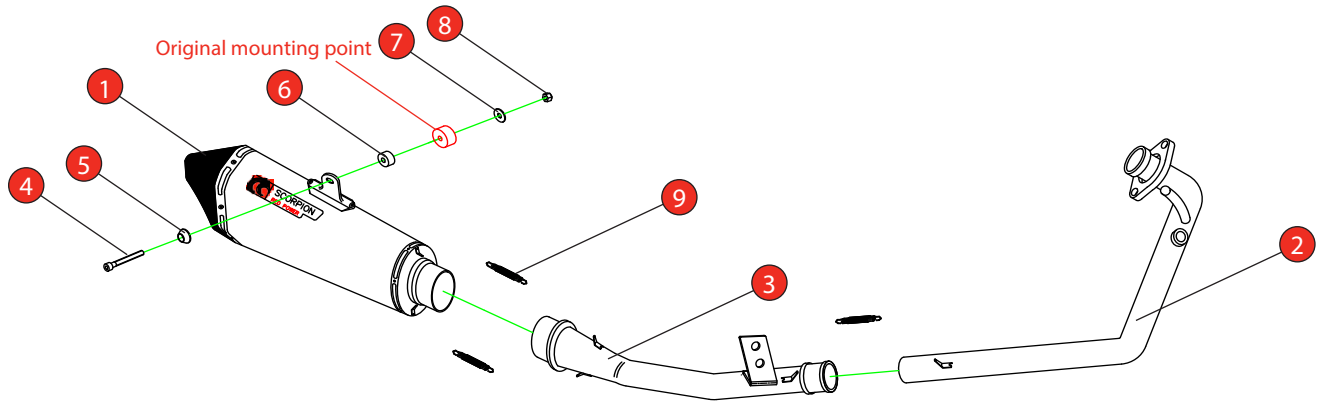
Bike	Keeway RKF 125 (Euro 5)	**Part No.**	RKE-51
Year	2021-ON	**Fit Kit**	Z039.10702
Notes	Where not supplied use original fittings	**dB Killer**	SCEXDBK26 (TYPE X)

Estimated Fitting Time: 60 Minutes



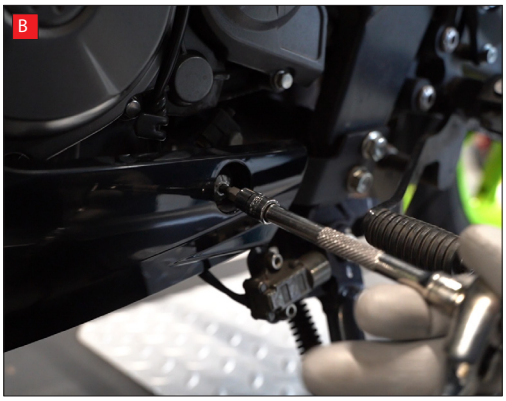
NO.	PART NO.	DESCRIPTION	QTY
1	RSC216	Serket Taper Silencer	1
2	CP1152	Header Pipe	1
3	CP1140	Connecting Pipe	1
Fit Kit - Z039.10702			
4	Z017.10082	M8 x 70mm Cap Head Bolt	1
5	Z026.20068B	Alloy Bolt Finisher	1
6	Z026.20341	20mm Alloy Spacer	1
7	Z017.10825	M8 x 25mm Washer	1
8	Z016.10062	M8 Nyloc Nut	1
9	Z028.10030	Rubber Coated Spring	3

CLASSIFICATION	Closed Circuit Product
HOMOLOGATED	No
DATE	04/04/2022
ISSUE	00
AUTHORISED	S Shipley

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

Bike	Keeway RKF 125 (Euro 5)	Part No.	RKE-51
Year	2021-ON	Fit Kits	Z039.10702
Notes	Where not supplied use original fittings	dB Killer	SCEXDBK26 (TYPE X)





A/B) Remove the 4 belly pan mounting bolts (2 each side).

C) Carefully remove the belly pan.

D) Remove the lambda sensor.

E) Remove the hose clamp from the hose connecting to the header pipe.

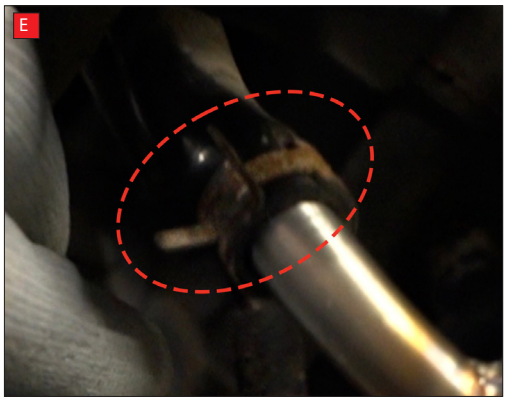
F) Remove the two header nuts.

G) Remove the silencer mounting bolt.

H) Support the weight of the exhaust system and remove the 2 central mounting bolts. With the bolts removed you can now lower the exhaust system away from the bike.

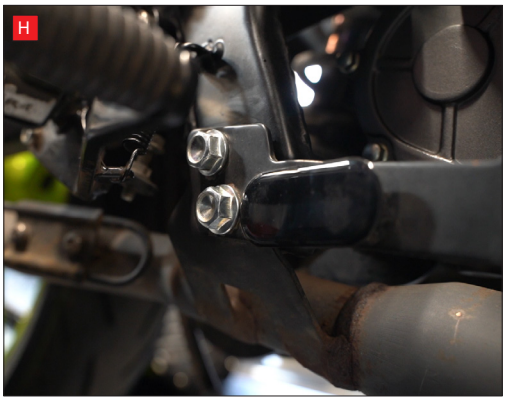






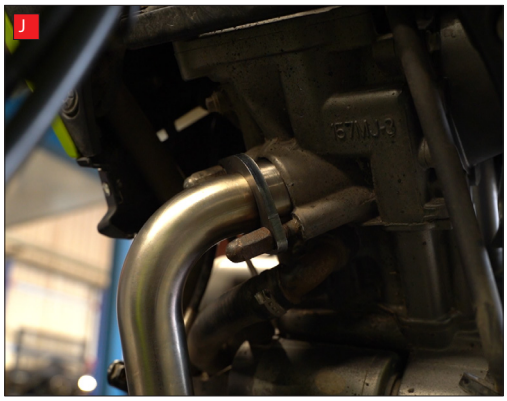






Bike	Keeway RKF 125 (Euro 5)	Part No.	RKE-51
Year	2021-ON	Fit Kits	Z039.10702
Notes	Where not supplied use original fittings	dB Killer	SCEXDBK26 (TYPE X)





I) Original gasket may come out with original exhaust. Ensure this is refitted to the bike before installing the Scorpion product.

J) Loosely install the Scorpion header pipe using the original nuts.

K) Slide the rubber hose onto the header pipe and reattach the clamp.

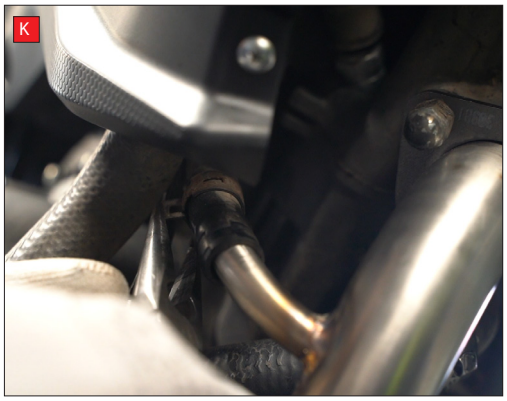
L) Slide the connecting pipe onto the header pipe.

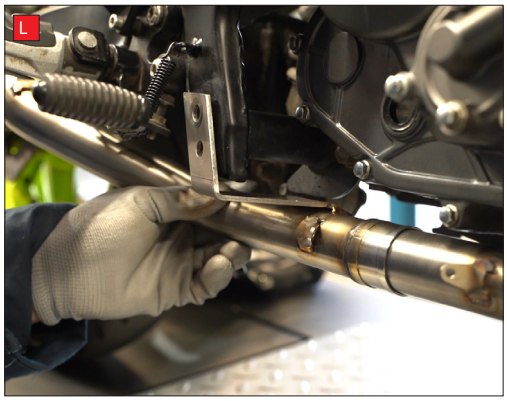
M) Re-attach the belly pan support bracket, placing the bolts through the connecting pipe bracket and loosely tighten.

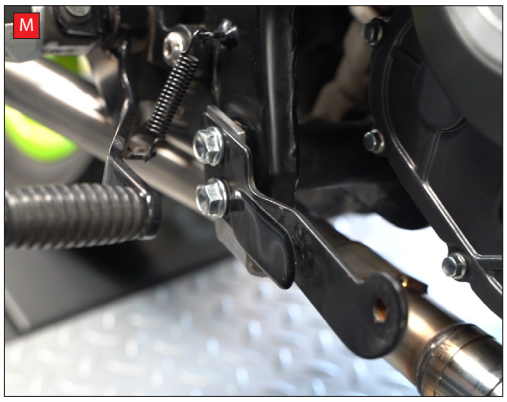
N) Slide the silencer onto the connecting pipe and attach to the original mounting point using the supplied hardware in the order shown on the diagram above.

O) Fit the 3 supplied springs between the spring hoops, working from the front of the bike to the back.

P) Once happy everything is lined up correctly work from the front to the back fully tightening all fixings.

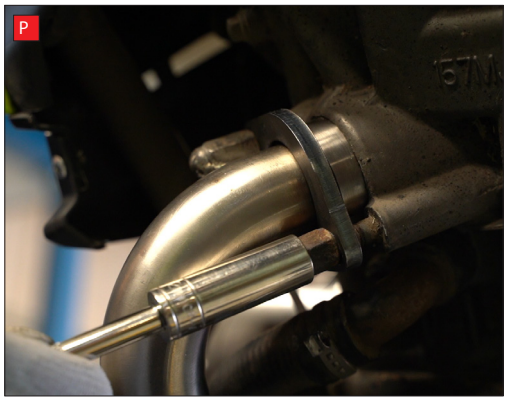




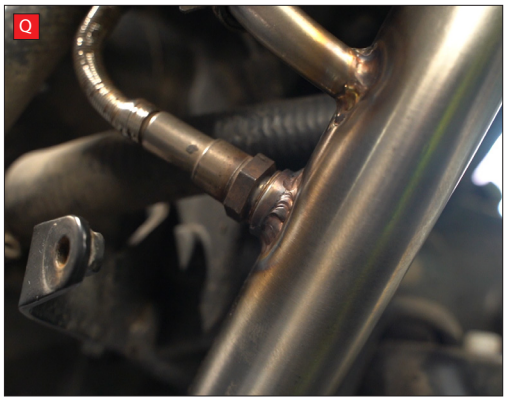








Bike	Keeway RKF 125 (Euro 5)	Part No.	RKE-51
Year	2021-ON	Fit Kits	Z039.10702
Notes	Where not supplied use original fittings	dB Killer	SCEXDBK26 (TYPE X)





Q) Install lambda sensor into Scorpion header pipe and fully tighten.

R) Refit the belly pan using the original fixings.

S) When fitted take bike for a short ride to ensure all functions are correct. Once the bike & exhaust are cool enough check all nuts and bolts are still secure.



Bike	Keeway RKF 125 (Euro 5)	**Part No.**	RKE-51
Year	2021-ON	**Fit Kit**	Z039.10702
Notes	Where not supplied use original fittings	**dB Killer**	SCEXDBK26 (TYPE X)

Estimated Fitting Time: 60 Minutes



Thank you for purchasing your Scorpion Silencer.
Care of your exhaust: Please refrain from cleaning silencer with heavy solvents or abrasives!

Vielen Dank Fur den kauf eines Scorpion Schalldampfers! Pflegehinweis: Bitte verwenden Sie niemals Scheuermittel oder aggressive Reiniger zur Pflege Ihres Auspuffes!

Merci d'avoir choisi un echappement Scorpion.
Entretien de votre silencieux: Ne pas utiliser de solvants ou de produits abrasifs!

"Muchas gracias por adquirir un Silencioso Scorpion. Le recomendamos no limpiar el silencioso con productos abrasivos o aquellos que contengan disolventes."