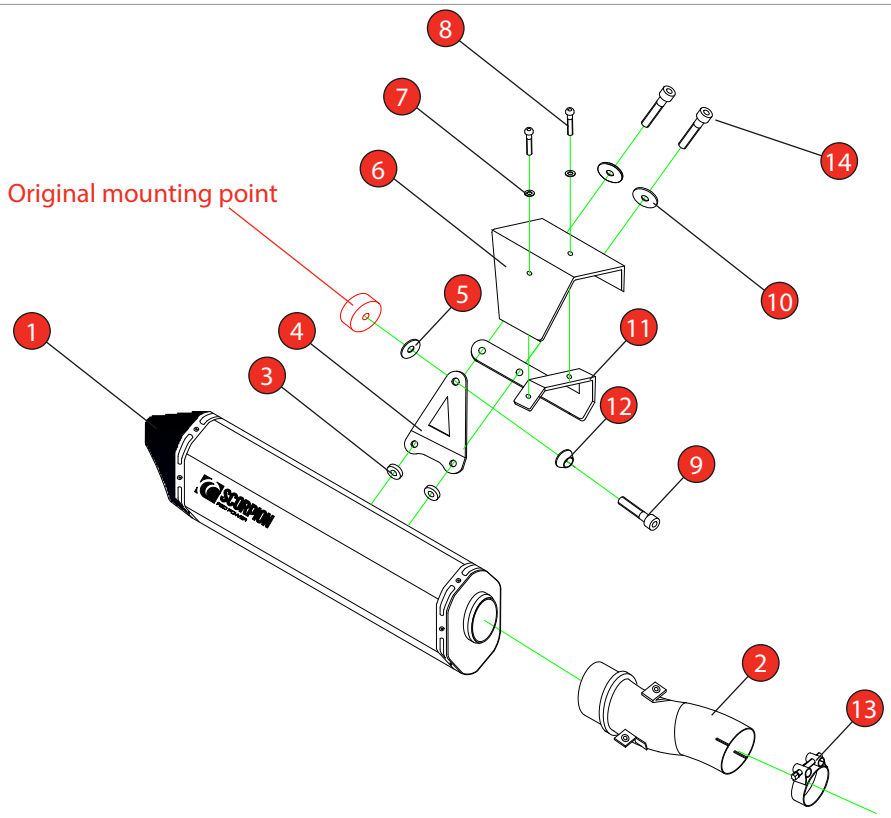
SCORPION RED POWER

SCORPION // FITTING INSTRUCTIONS

HAND BUILT IN ENGLAND

Bike	Honda CRF1100L Africa Twin/Adventure Sport, Euro 5+	**Part No.**	RHA-207
Year	2024 - Current	**Fit Kit**	Z039.10766
Notes	Where not supplied use original fittings	**dB Killer**	SCEXDBK24 - (Type W)

Estimated Fitting Time: 60 Minutes



NO.	PART NO.	DESCRIPTION	QTY
1	RSC502	400mm Serket Parallel Silencer	1
2	CP1111	Connecting Pipe	1
Fit Kit - Z039.10766			
3	Z026.20049	M8 X 5mm Alloy Spacer	2
4	Z015.31614	Silencer Mounting Bracket	1
5	Z017.12779	M8 Rubber Washer	1
6	Z028.20419	Carbon Fibre Heat Shield	1
7	Z017.12781	M6 Black Fibre Washer	2
8	Z017.10001	M6 x 8mm Button Head Bolt	2
9	Z017.10073	M8 x 25mm Cap Head Bolt	1
10	Z017.10831	M8 x 17mm Washer	2
11	Z015.31432	Heat Shield Mounting Bracket	1
12	Z026.20068	Alloy Bolt Finisher	1
13	Z016.10003	47-51mm Clamp	1
14	Z017.10110	M8 x 25mm Button Head Screw	2

CLASSIFICATION	Closed Circuit Product
HOMOLOGATED	NO
DATE	28/10/2026
ISSUE	01
AUTHORISED	G O'Shea

https://youtu.be/gqJZvVOVaBQ

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

STAY CONNECTED TO RED POWER.

SCORPION RED POWER

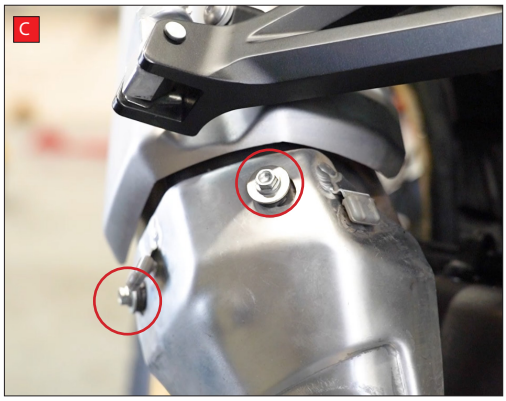
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A) If pannier frames are fitted, remove the bolt holding the rubber stopper to the pannier frame.

B) Remove the plastic cover. There's a bolt that holds it at the front, once the bolt is removed you slide the cover forward to remove.





C & D) Remove the bolts from the heat shield, then remove it from the bike.

E) Loosen the exhaust clamp.

F) Remove the silencer mounting bolt.

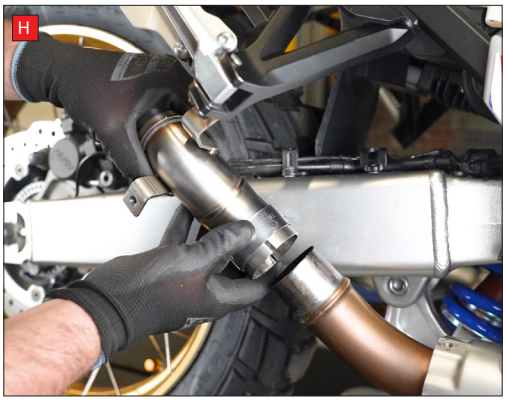
G) Carefully remove the original silencer.

H) Slide the Scorpion connecting pipe and the supplied clamp onto the original exhaust. You don't need a gasket.

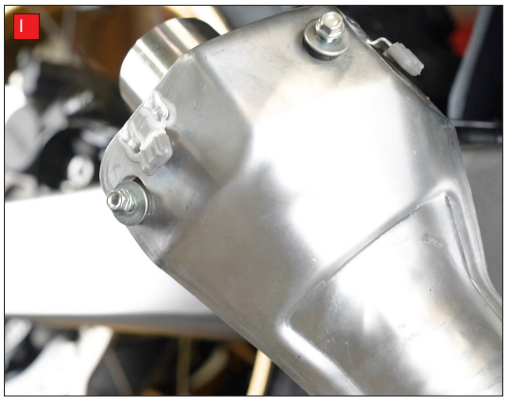


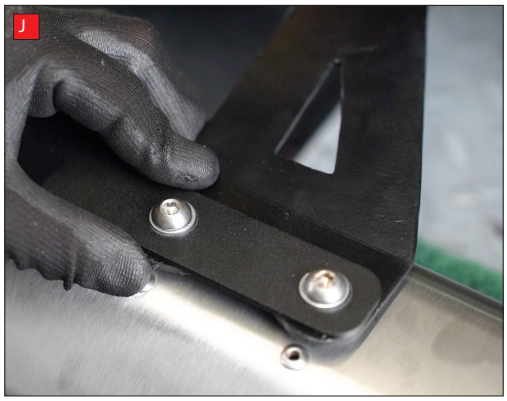






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I) Loosely refit the heat shield.

J) Place the Scorpion silencer face down on a soft, clean surface, then install the supplied brackets as per the diagram on the first page of the instructions.

K) Slide the silencer onto the connecting pipe and roughly align the mounting bracket with the mounting point on the frame.

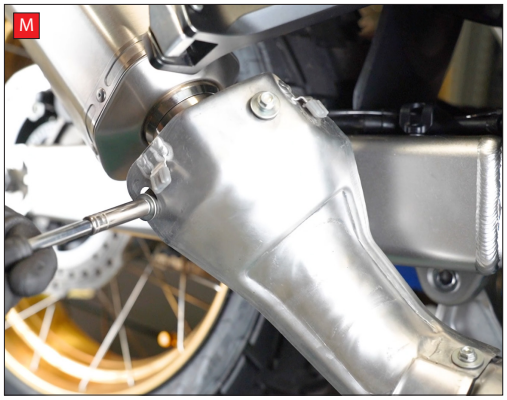




L) Loosely secure in place with the supplied hardware. You will fully tighten in a later step.

M) Fully tighten the heat shield bolts.

N) Fully tighten the exhaust clamp.





O) Fully tighten the bolt securing the silencer mounting bracket to the frame.

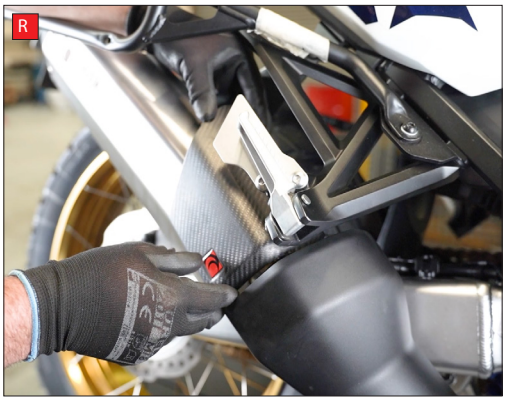
P) Fully tighten the bolts securing the mounting bracket to the Scorpion silencer.





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Q) Refit the plastic cover to the heat shield and secure in place with the original hardware.

R) Fit the Scorpion carbon fibre cover to the mounting bracket using the supplied hardware as per the diagram on the front page of the fitting instructions.

S) Re-fit the rubber stopper to the pannier frame if installed.

When fitted take bike for a short ride to ensure all functions are correct. When bike & exhaust are cool enough check all nuts and bolts are still secure.

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Thank you for purchasing your Scorpion Silencer.
Care of your exhaust: Please refrain from cleaning silencer with heavy solvents or abrasives!

Vielen Dank Fur den kauf eines Scorpion Schalldampfers! Pflegehinweis: Bitte verwenden Sie niemals Scheuermittel oder aggressive Reiniger zur Pflege Ihres Auspuffes!

Merci d'avoir choisi un echappement Scorpion.
Entretien de votre silencieux: Ne pas utiliser de solvants ou de produits abrasifs!

Muchas gracias por adquirir un Silencioso Scorpion. Le recomendamos no limpiar el silencioso con productos abrasivos o aquellos que contengan disolventes.