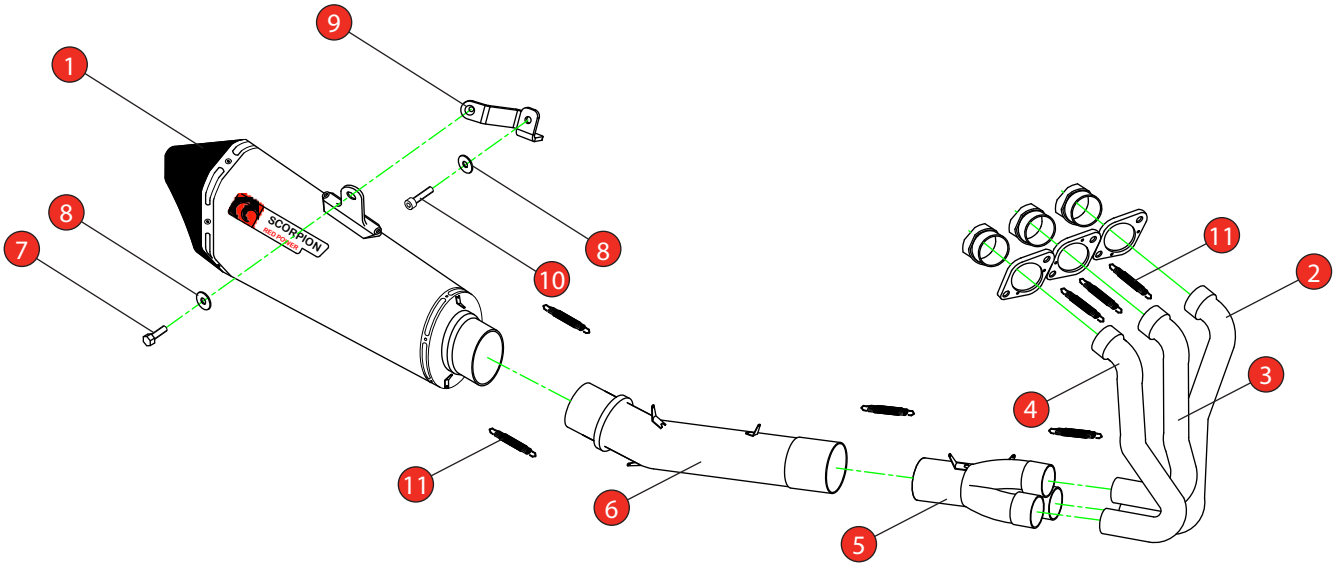
Bike	Triumph Trident 660	Part No.	RTR-91-SYS
Year	2021-2024	Fit Kit	Z039.10697
Notes	Where not supplied use original fittings If header gaskets need replacing use Triumph part number T2200854	dB Killer	SCEXDBK23 (TYPE V)

Estimated Fitting Time: 60 Minutes

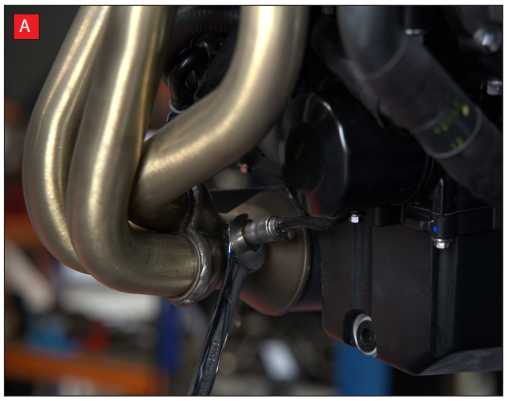


NO.	PART NO.	DESCRIPTION	QTY
1	RSC231	Serket Taper Silencer	1
2	CP1199	L/H Header Pipe	1
3	CP1200	Centre Header Pipe	1
4	CP1201	R/H Header Pipe	1
5	CP1125	Collector	1
6	CP1126	Connecting Pipe	1
Fit Kit - Z039.10697			
7	Z017.10047	M8 x 25mm Hex Head Bolt	1
8	Z017.10825	M8 x 25mm Washer	2
9	Z015.31434	Mounting Bracket	1
10	Z017.10075	M8 x 35mm Cap Head Bolt	1
11	Z028.10030	Rubber Coated Spring	7

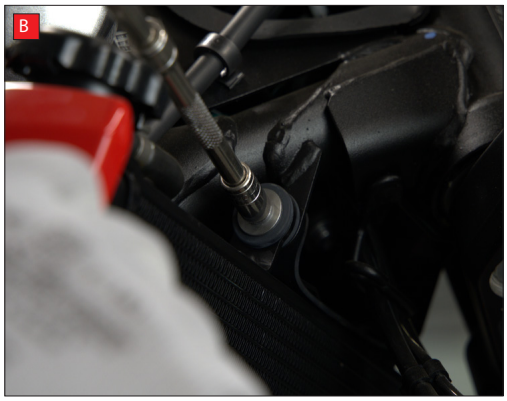
CLASSIFICATION	Closed Circuit Product
HOMOLOGATED	No
DATE	03/06/2025
ISSUE	08
AUTHORISED	G. O'Shea

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

Bike	Triumph Trident 660	Part No.	RTR-91-SYS
Year	2021-2024	Fit Kits	Z039.10697
Notes	Where not supplied use original fittings If header gaskets need replacing use Triumph part number T2200854	dB Killer	SCEXDBK23 (TYPE V)

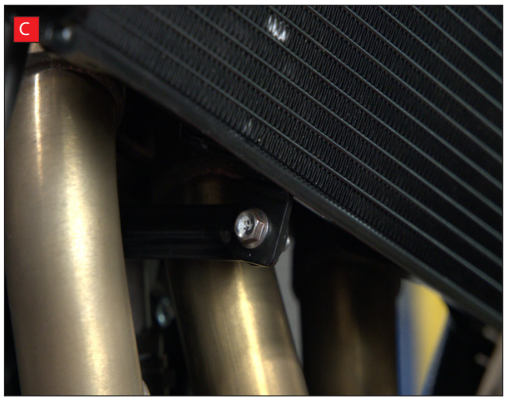


A) Remove the lambda sensor from the original exhaust.

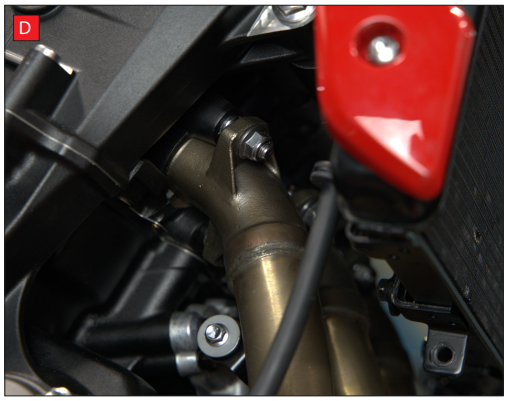


B) Loosen the radiator top mount. Do not fully remove the bolt.

C) Remove the bolt on the radiator support bracket. This will allow the radiator to rock forward giving you more room to remove the header nuts.



D) Un-bolt the 6 header nuts.



E) Remove the left hand rear silencer mounting bolt.

F) Support the weight of the exhaust then remove the right hand rear silencer mounting bolt. The original exhaust should now come off the bike.

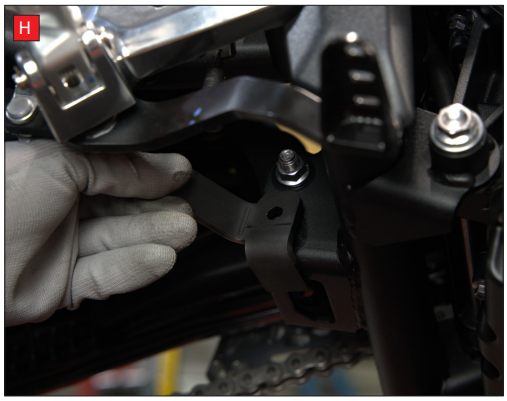




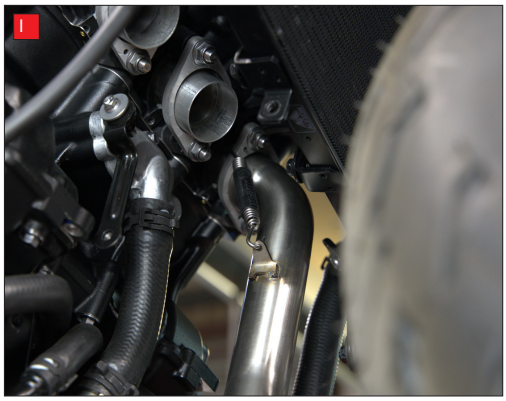
G) If your header gaskets are in good condition you can reuse them. If they're not you should replace them now with Triumph part number T2200854.
Loosley bolt the collars to the engine ports using the flanges so that the collar still has movement during installation. Ensure the holes on the outside flanges are to the bottom and the holes on the middle flange is to the top. Photo shows with the header pipes removed for a better view.



H) Loosely bolt the mounting bracket to the right side original mounting point.



Bike	Triumph Trident 660	Part No.	RTR-91-SYS
Year	2021-2024	Fit Kits	Z039.10697
Notes	Where not supplied use original fittings If header gaskets need replacing use Triumph part number T2200854	dB Killer	SCEXDBK23 (TYPE V)

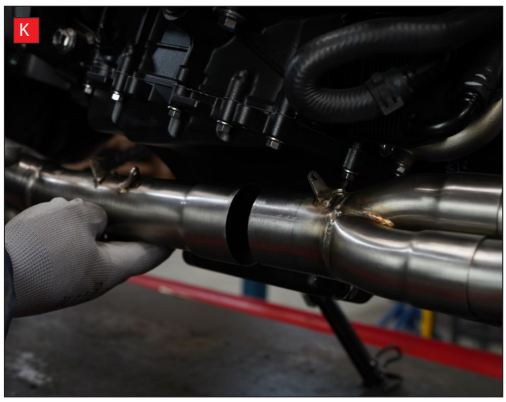




I) Fit the springs between the flanges and the header pipes. Photo shows with the header pipes removed for a better view.

J) Fit the 3 in to 1 collector over the three header pipes. Ensure that the headers pipes are inserted all of the way in.

K) Fit the connecting pipe to the collector.

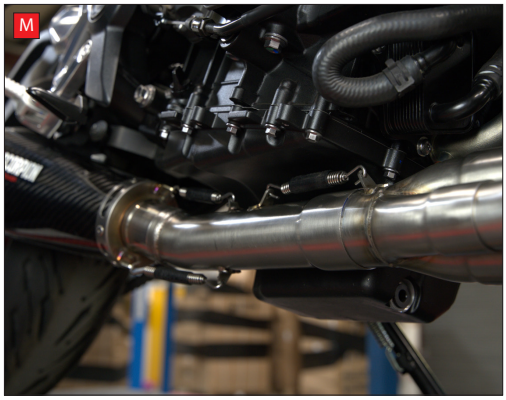




L) Fit the silencer on to the collector and loosely bolt it to the mounting bracket.

M) Starting from the front of the bike and working your way back fit the rest of the springs to the to the system.

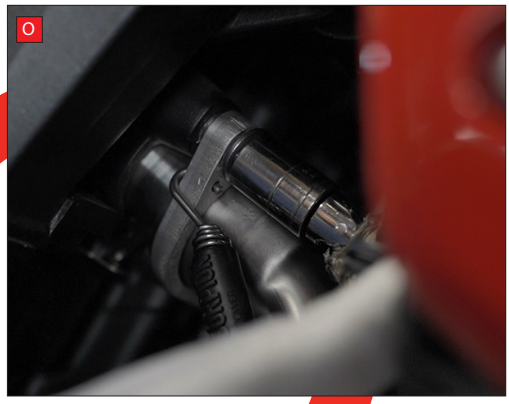
N) Fully tighten the two bolts on the mounting bracket.

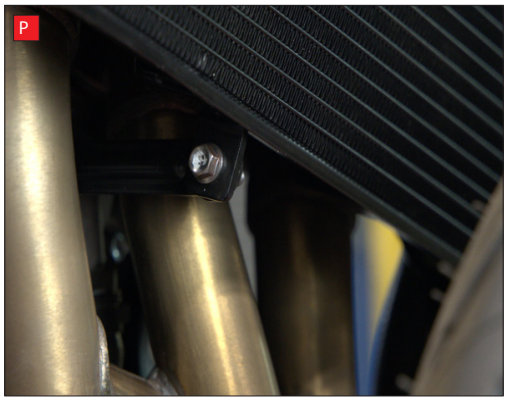




O) Fully tighten all 6 header nuts.

P) Re-fit the radiator support bracket and tighten the bolt on the top mount.





Bike	Triumph Trident 660	Part No.	RTR-91-SYS
Year	2021-2024	Fit Kits	Z039.10697
Notes	Where not supplied use original fittings If header gaskets need replacing use Triumph part number T2200854	dB Killer	SCEXDBK23 (TYPE V)





Q) Re-fit the lambda sensor in to the Scorpion system.

R) When fitted take bike for a short ride to ensure all functions are correct. When bike & exhaust are cool enough check all nuts and bolts are still secure.

Bike	Triumph Trident 660	Part No.	RTR-91-SYS
Year	2021-2024	Fit Kit	Z039.10697
Notes	Where not supplied use original fittings If header gaskets need replacing use Triumph part number T2200854	dB Killer	Z038.10043 (TYPE V)

Estimated Fitting Time: 60 Minutes



Thank you for purchasing your Scorpion Silencer.
Care of your exhaust: Please refrain from cleaning silencer with heavy solvents or abrasives!

Vielen Dank Fur den kauf eines Scorpion Schalldampfers! Pflegehinweis: Bitte verwenden Sie niemals Scheuermittel oder aggressive Reiniger zur Pflege Ihres Auspuffes!

Merci d'avoir choisi un echappement Scorpion.
Entretien de votre silencieux: Ne pas utiliser de solvants ou de produits abrasifs!

"Muchas gracias por adquirir un Silencioso Scorpion. Le recomendamos no limpiar el silencioso con productos abrasivos o aquellos que contengan disolventes."