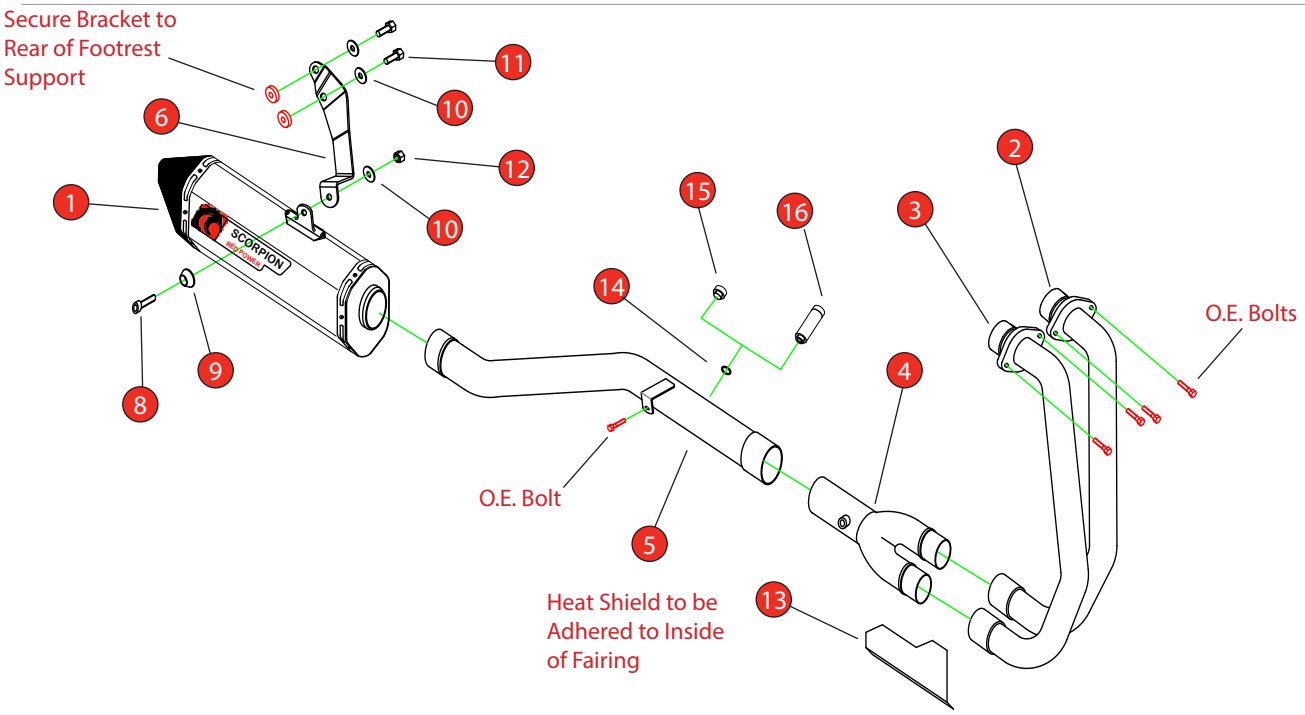
SCORPION RED POWER

SCORPION // FITTING INSTRUCTIONS

HAND BUILT IN ENGLAND

Bike	Suzuki GSX-8R, inc. Euro 5+	**Part No.**	RSI-130-SYS
Year	2024-Current	**Fit Kit**	Z039.10746
Notes	Where not supplied use original fittings. We recommend replacing the exhaust crush gaskets when fitting this product. Suzuki part number 1418104K00000.	**dB Killer**	SCEXDBK24 - (TYPE W)

Estimated Fitting Time: 60 Minutes



NO.	PART NO.	DESCRIPTION	QTY
1	RSC532	Serket Parallel Silencer	1
2	CP1202	L/H Header Pipe	1
3	CP1203	R/H Header Pipe	1
4	CP1204	Collector Pipe	1
5	CP1205	Link Pipe	1
Fit Kit - Z039.10746			
6	Z007.31720	Silencer Support Bracket	1
7	Z017.12732	Cable Tie (Not Shown)	1
8	Z017.10072	M8 x 20mm Cap Head Screw	1
9	Z026.20068	Alloy Bolt Finisher	1
10	Z017.10831	M8 x 17mm Washer	3
11	Z017.10043	M8 x 16mm Hex. Screw	2
12	Z017.10062	M8 Nyloc Nut	1
13	Z028.20440	Fairing Heat Shield	1
14	Z017.12728	M12 Copper Washer	1
15	Z017.12797	M12 Blanking Plug (For models with only 1 Lambda Sensor)	1
16	Z026.20185	M12 Lambda Catalyst (For models with 2 Lambda Sensors)	1

CLASSIFICATION	Closed Circuit Product
HOMOLOGATED	NO
DATE	17/07/2025
ISSUE	04
AUTHORISED	G O'Shea

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

Bike	Suzuki GSX-8R, inc. Euro 5+	**Part No.**	RSI-130-SYS
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A) Remove the 4 plastic clips from the front chin panel.

B) Remove the chin panel from the bike.

C & D) On the right side of the bike, remove the lower fairing bolts.

E) Remove the upper fairing bolt.

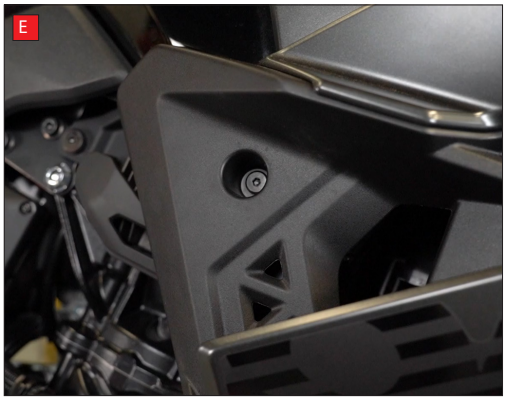
F) Remove the 2 bolts from the top of the upper fairing.

G) Remove the 3 push clips from the panel below the headlight.

H) Carefully pull the fairing away from the bike to get to the indicator wiring.

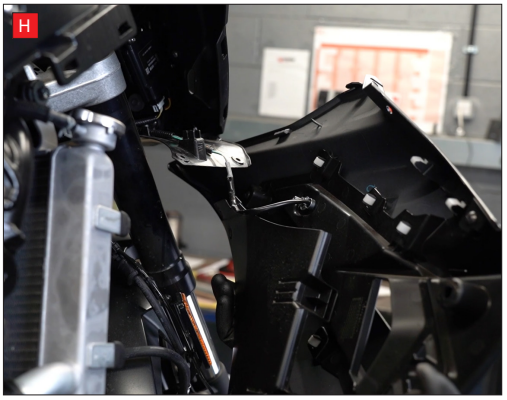






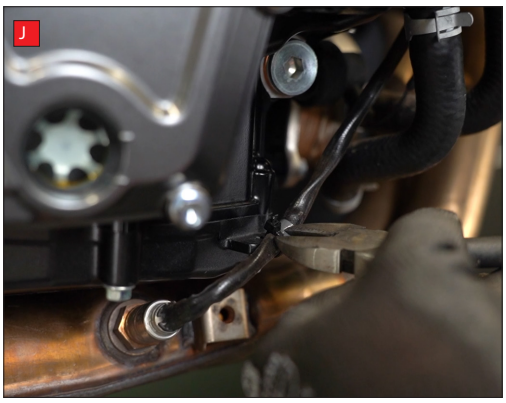






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I) Disconnect the indicator wiring at the plug, you can then remove the fairing from the bike and put in a safe place.

J) Cut the cable tie that's securing the front lambda sensor cable to the engine.

K) Disconnect the lambda sensor plug behind the radiator.

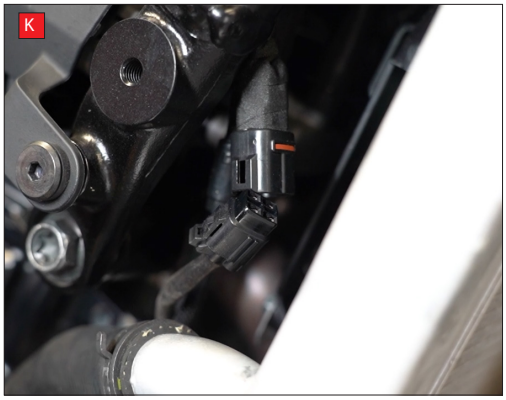
L) Un-clip the wiring from the radiator support bracket.

M) Remove the front lambda sensor.

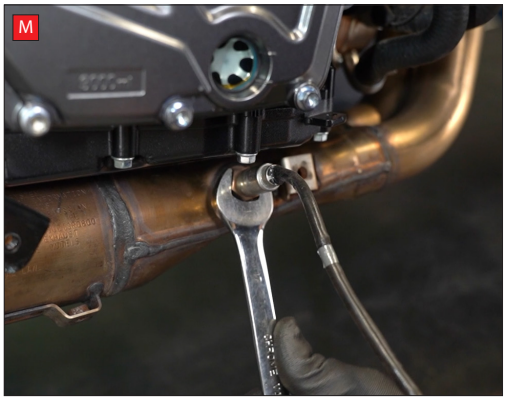
N) For models with 2 Lambda sensors, the rear sensor is between the cat and the silencer. If your model has this sensor, remove it now.

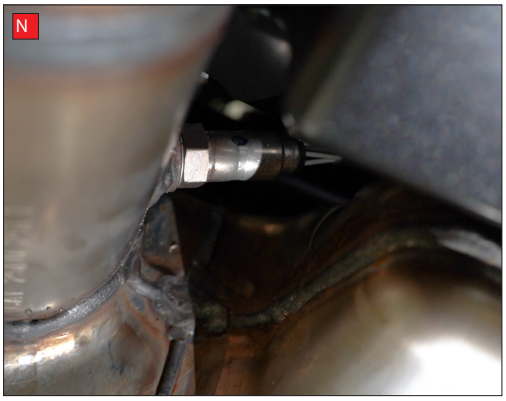
O) Completely remove the radiator support bracket.

P) Remove the header bolts.

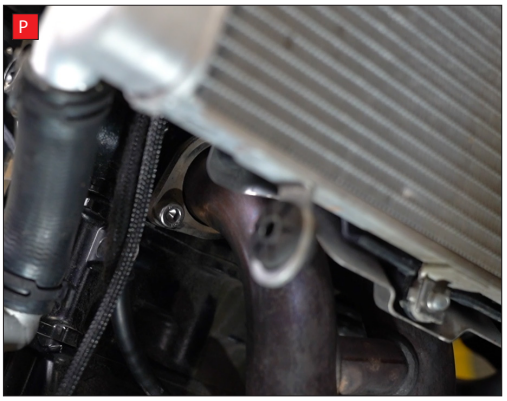




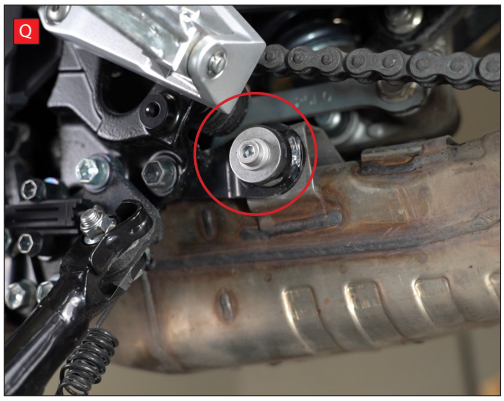




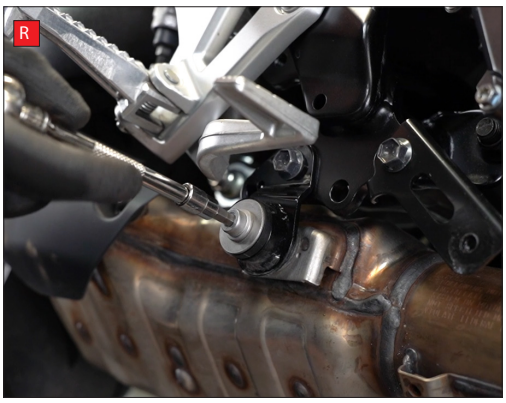




Bike	Suzuki GSX-8R, inc. Euro 5+	**Part No.**	RSI-130-SYS
Year	2024-Current	**Fit Kit**	Z039.10746
Notes	Where not supplied use original fittings. We recommend replacing the exhaust crush gaskets when fitting this product. Suzuki part number 1418104K00000.	**dB Killer**	SCEXDBK24 - (TYPE W)

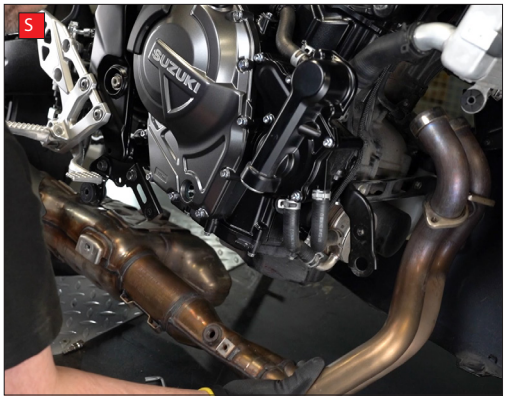


Q) On the left side of the bike, remove the exhaust mounting bolt.

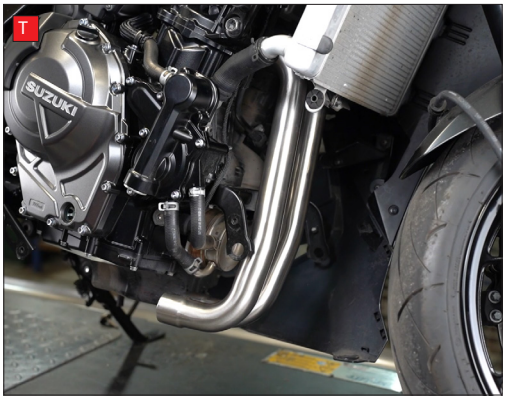


R) On the right side of the bike support the weight of the exhaust and remove the mounting bolt.

S) Carefully remove the exhaust from the bike.



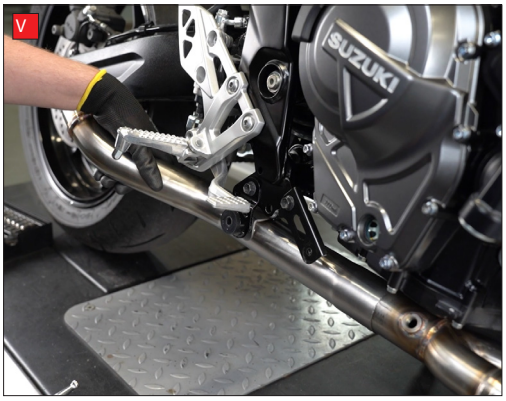
T) Loosely install the Scorpion headers using the original header bolts. You will fully tighten them in a later step. We recommend replacing the exhaust crush gaskets when fitting this product. Suzuki part number 1418104K00000.



U) Slide the collector onto the headers with the lambda sensor boss facing outwards.



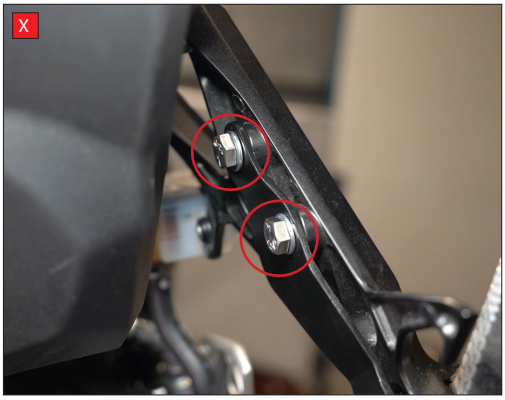
V) Slide the connecting pipe onto the collector and align the bracket with the mounting point on the frame.



W) Secure in place with the original mounting bolt. Leave loose for now, you will fully tighten in a later step.

X) Attach the silencer mounting bracket to the back of the rear foot rest using the supplied hardware. Do not fully tighten yet, you will do this in a later step.





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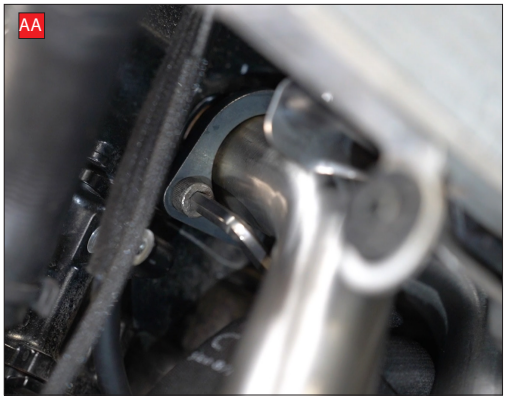


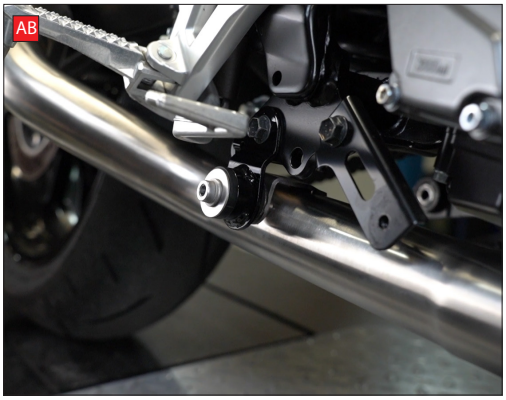


Y) Slide the Scorpion silencer onto the connecting pipe and align with the mounting bracket.

Z) Secure in place with the supplied hardware. Do not fully tighten yet, you will do this in a later step.

AA) Adjust the exhaust system so that it fits correctly and is away from any moving parts then fully tighten the header bolts.
NOTE: It's important that you tighten the bolts evenly to ensure the collars seat correctly against the gaskets in the head.



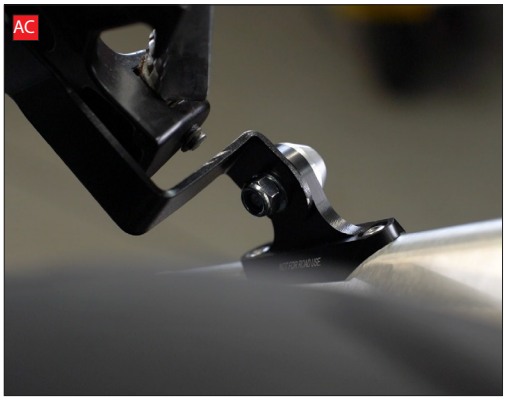


AB) Fully tighten the connecting pipe mounting bolt.

AC) Fully tighten the silencer mounting hardware.

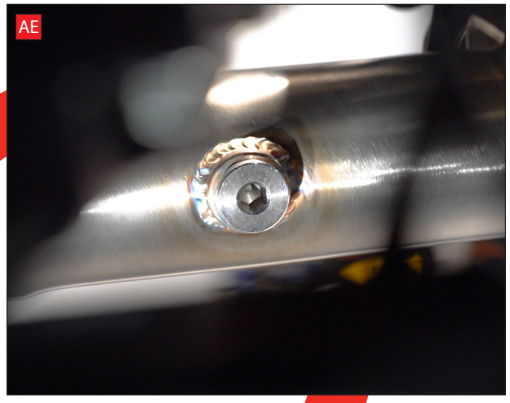
AD) Fully tighten the silencer mounting bracket bolts.

AE) If your bike has just 1 lambda sensor, screw the blanking plug and washer into the rear sensor boss on the Scorpion connecting pipe and fully tighten, then go to step AH.



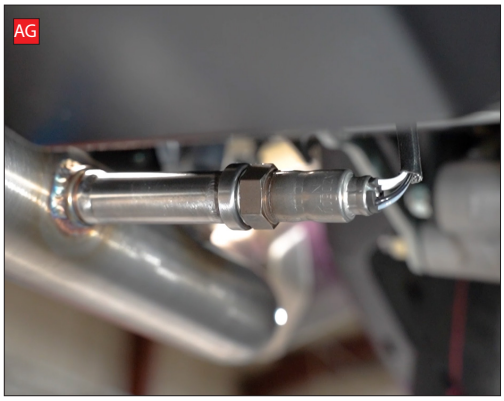


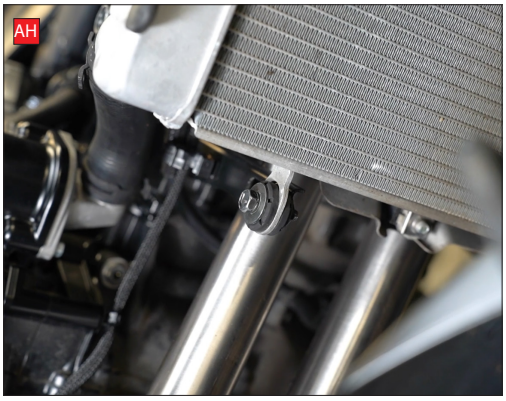
AF) If your bike has 2 lambda sensors, screw the M12 Lambda Catalyst and copper washer into the boss on the Scorpion link pipe by hand.





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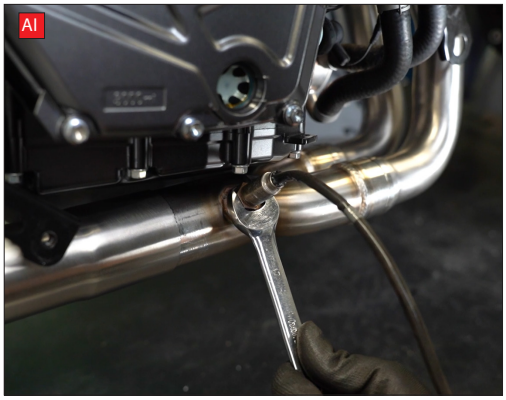


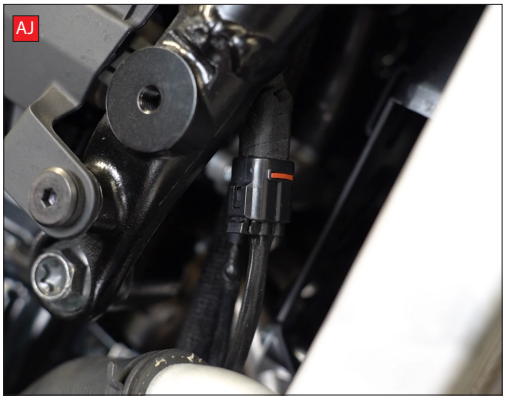


AG) Twist the lambda sensor anti-clockwise a few times, this is so that the wire is not twisted once it's tight. Insert the sensor into the catalyst and fully tighten. Tuck the cable back into it's guide on the engine.

AH) Re-install the radiator support bracket.

AI) Screw the front lambda sensor into the boss and fully tighten.





AJ) Feed the lambda cable along its original route and plug back into it's connector behind the radiator. Clip the cables back into the radiator support bracket.

AK) Secure the lambda sensor cable to the engine with the supplied cable tie.

AL) Place the fairing on a soft clean surface and install the self adhesive heat tape on the inside as shown.

AM) Bring the fairing over to the bike and reconnect the indicator wiring.





AN) Place the fairing back into position on the bike.





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AO) Refit all the original mounting bolts for the fairing.

AP) Re-attach the plastic panel below the headlight using the original push clips.

AQ) Re-install the front chin panel using the original push clips.

When fitted take bike for a short ride to ensure all functions are correct. When bike & exhaust are cool enough check all nuts and bolts are still secure.

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Estimated Fitting Time: 60 Minutes			



Thank you for purchasing your Scorpion Silencer.
Care of your exhaust: Please refrain from cleaning silencer with heavy solvents or abrasives!

Vielen Dank Fur den kauf eines Scorpion Schalldampfers! Pflegehinweis: Bitte verwenden Sie niemals Scheuermittel oder aggressive Reiniger zur Pflege Ihres Auspuffes!

Merci d'avoir choisi un echappement Scorpion.
Entretien de votre silencieux: Ne pas utiliser de solvants ou de produits abrasifs!

Muchas gracias por adquirir un Silencioso Scorpion. Le recomendamos no limpiar el silencioso con productos abrasivos o aquellos que contengan disolventes.