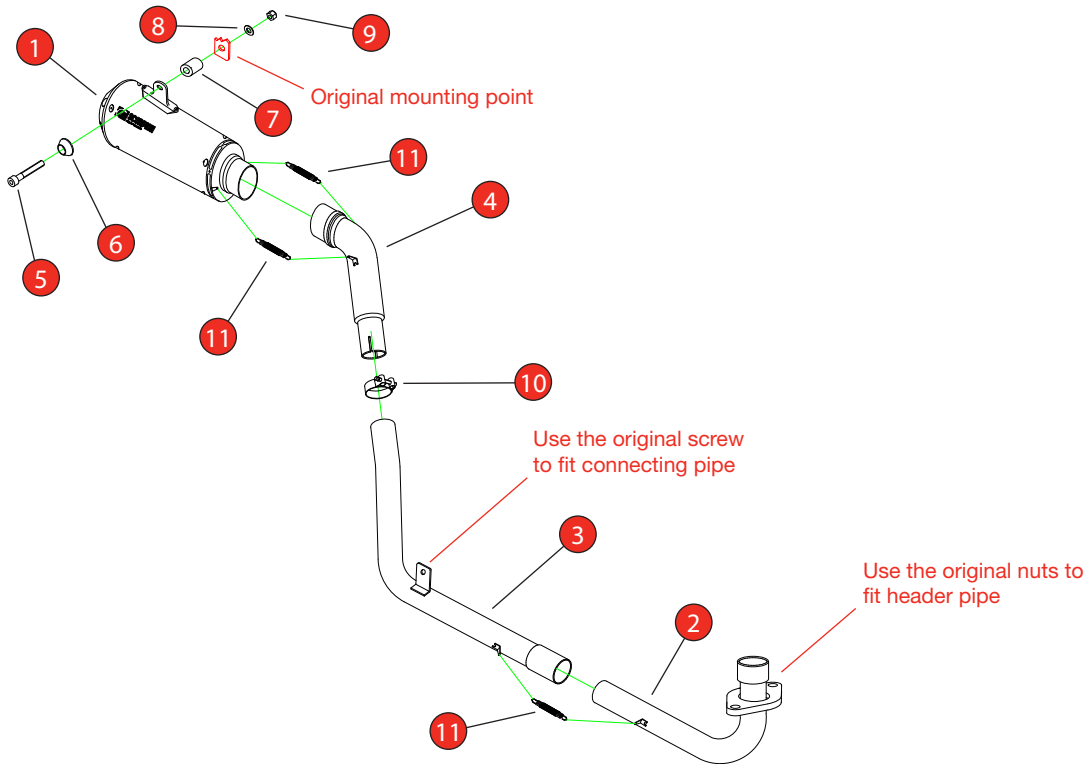
Bike	Honda MSX 125 Grom	**Part No.**	PHA-208-SYS
Year	2013-2015	**Fit Kit**	Z039.10767
Notes	Where not supplied use original fittings	**dB Killer**	SCEXDBK47 - (TYPE PB)

Estimated Fitting Time: 1 Hour



NO.	PART NO.	DESCRIPTION	QTY
1	PSC566	Red Power Silencer	1
2	CP1229	Header Pipe	1
3	CP1230	Connecting Pipe	1
4	CP1231	Connecting Pipe	1
Fit Kit - Z039.10767			
5	Z017.10078	M8 x 50mm Caphead Screw	1
6	Z026.20068	Alloy Bolt Finisher	1
7	Z026.10008	M8 x 30mm Long Alloy Spacer	1
8	Z017.10831	M8 x 17mm Washer	1
9	Z017.10062	M8 Nyloc Nut	1
10	Z016.10010	34-37mm Clamp	1
11	Z028.10030	Rubber Coated Spring	3

CLASSIFICATION	Closed Circuit Product
HOMOLOGATED	NO
DATE	27/10/2026
ISSUE	01
AUTHORISED	G O'Shea

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

Bike	Honda MSX 125 Grom	Part No.	PHA-208-SYS
Year	2013-2015	Fit Kits	Z039.10767
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A) Remove the bolt from the exhaust cover, then remove the cover.

B/C) Remove the silencer mounting bolts.

D) Loosen the exhaust clamp.

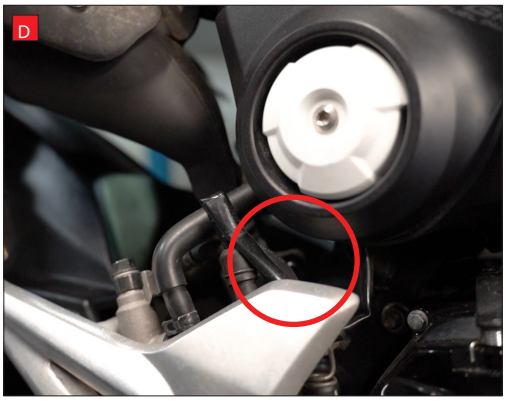
E) Carefully remove the silencer.

F) Remove the lower mounting bolt.

G) Support the weight of the exhaust, then remove the header nuts.

H) Remove the exhaust from the bike.













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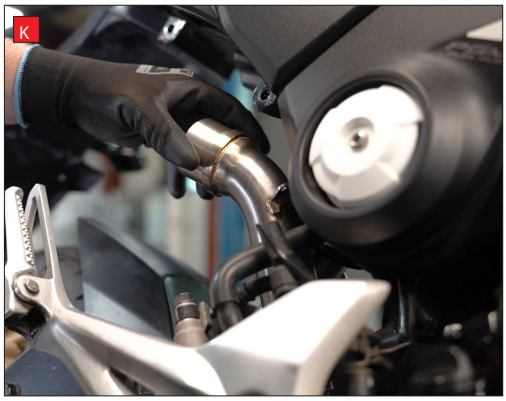




I) Fit the Scorpion header pipe and connecting pipe together and install as one. Fit to the bike with the original header nuts. Leave loose for now, you will fully tighten in a later step.

J) Loosely secure the connecting pipe in place with the lower mounting bolt. You will fully tighten in a later step.

K) Slide the last connecting pipe onto the rest of the Scorpion system along with the exhaust clamp.





L) Slide the Scorpion silencer on to the connecting pipe and roughly align with the mounting point on the bike.

M) Using the supplied mounting hardware and spacer, attach the silencer to the original mounting point. Leave loose for now, you will fully tighten in a later step.





N) Fit the spring between the hoops on the header pipe and connecting pipe.

O) Fit the springs between the hoops on the connecting pipe and silencer.

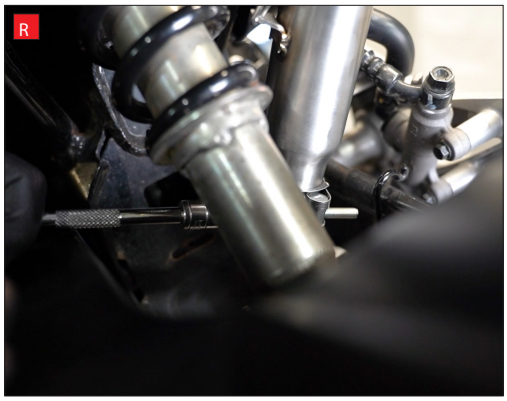
P) Adjust the system if necessary, then fully tighten the header nuts.





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Q) Fully tighten the lower mounting bolt.

R) Fully tighten the exhaust clamp.

S) Fully tighten the silencer mounting bolt.

When fitted take bike for a short ride to ensure all functions are correct. When bike & exhaust are cool enough check all nuts and bolts are still secure.

Bike	Honda MSX 125 Grom	Part No.	PHA-208-SYS
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Notes	Where not supplied use original fittings	dB Killer	SCEXDBK47 - (TYPE PB)



Thank you for purchasing your Scorpion Silencer.
Care of your exhaust: Please refrain from cleaning silencer with heavy solvents or abrasives!

Vielen Dank Fur den kauf eines Scorpion Schalldampfers! Pflegehinweis: Bitte verwenden Sie niemals Scheuermittel oder aggressive Reiniger zur Pflege Ihres Auspuffes!

Merci d'avoir choisi un echappement Scorpion.
Entretien de votre silencieux: Ne pas utiliser de solvants ou de produits abrasifs!

Muchas gracias por adquirir un Silencioso Scorpion. Le recomendamos no limpiar el silencioso con productos abrasivos o aquellos que contengan disolventes.