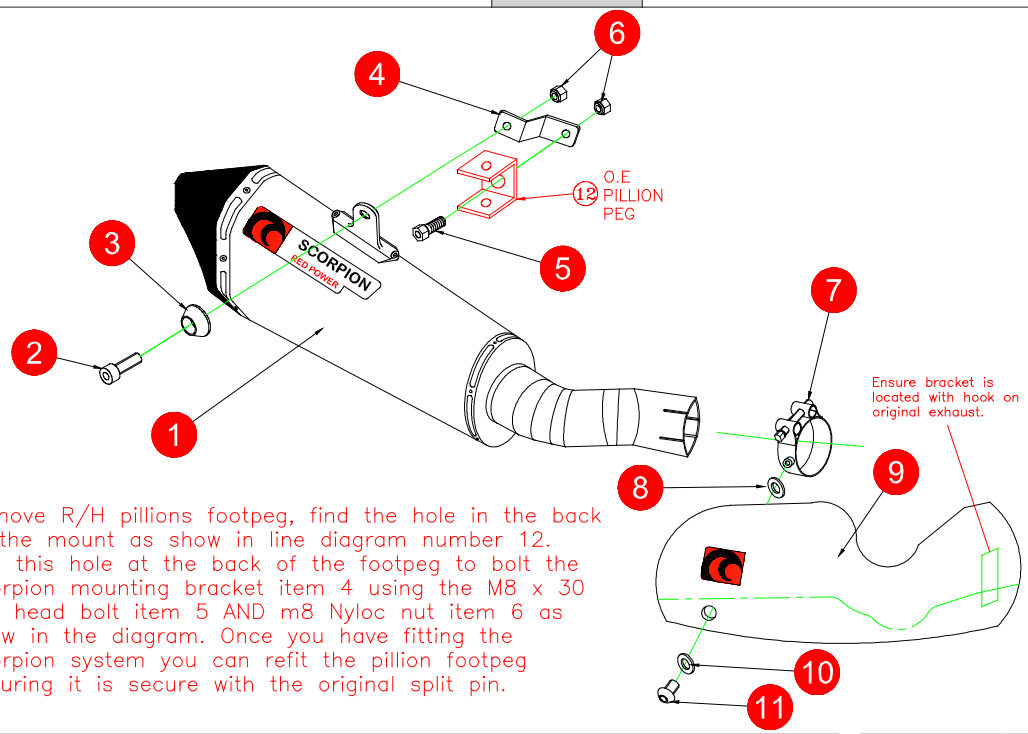
Box: PLOCK 1

BIKE	BMW S1000 R	PART NO.	RBM-72
YEAR	2014-16	FIT KITS	Z039.20422
NOTES	Use standard fittings where not supplied Remove standard gasket if fitted.	FEATURES	N/A



Remove R/H pillions footpeg, find the hole in the back of the mount as show in line diagram number 12. Use this hole at the back of the footpeg to bolt the Scorpion mounting bracket item 4 using the M8 x 30 hex head bolt item 5 AND m8 Nyloc nut item 6 as show in the diagram. Once you have fitting the Scorpion system you can refit the pillion footpeg ensuring it is secure with the original split pin.

1	275mm Serket Silencer RSC314 with CP 645
2	M8 x 25Cap Head Bolt (Z017.10073)
3	Alloy Bolt Finisher (Z026.20068)
4	Mounting Bracket (Z015.30938)
5	M8 x 30 Hex Head Bolt (Z017.10049)
6	2 x M8 Nyloc Nuts (Z017.10062)
7	Band Clamp WITH Boss (Z028.20122)
8	M6 Fibre Washer (Z017.12748)
9	Carbon Panel (Z028.20123)
10	M6 x 12 Washer (Z017.10617)
11	M6 x 8mm Button Head (Z017.10001)
12	R/H Original Pilon Footrest.

CLASSIFICATION	Closed Circuit Product
HOMOLOGATED	NO
DATE	27/10/2026
ISSUE	04
AUTHORISED	G O'Shea

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



A) Remove original exhaust from bike, taking care to keep all original components in a safe place.

B) Refit Scorpion exhaust as per line diagram above.

C) When fitted take bike for a short ride to ensure all functions are correct.

D) When bike & exhaust are cool enough check all nuts and bolts are still secure.

Cleaning instructions overleaf:

Box: PLOCK 1

BIKE	BMW S1000 R	PART NO.	RBM-72
YEAR	2014 - Current	FIT KITS	Z039.20422
NOTES		FEATURES	DB KILLER N/A

Thank you for purchasing your Scorpion Silencer.
Care of your exhaust: Please refrain from cleaning silencer with heavy solvents or abrasives!

Vielen Dank Fur den kauf eines Scorpion Schalldampfers! Pflegehinweis: Bitte verwenden Sie niemals Scheuermittel oder aggressive Reiniger zur Pflege Ihres Auspuffes!

Merci d'avoir choisi un echappement Scorpion.
Entretien de votre silencieux: Ne pas utiliser de solvants ou de produits abrasifs!

"Muchas gracias por adquirir un Silencioso Scorpion. Le recomendamos no limpiar el silencioso con productos abrasivos o aquellos que contengan disolventes."