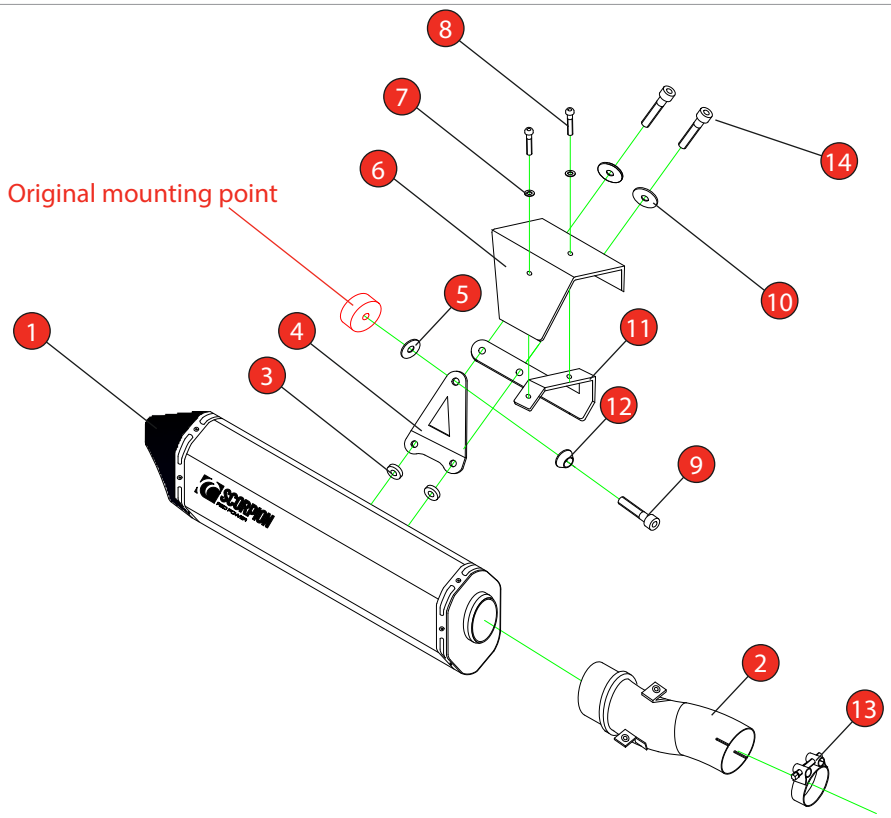
Bike	Honda CRF1100L Africa Twin/Adventure Sport	**Part No.**	RHA-194
Year	2020 - Current	**Fit Kit**	**Z039.10766**
Notes	Where not supplied use original fittings	**dB Killer**	SCEXDBK24 - (Type W)

Estimated Fitting Time: 60 Minutes

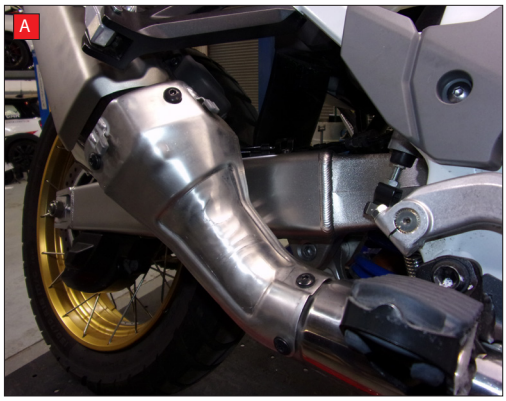


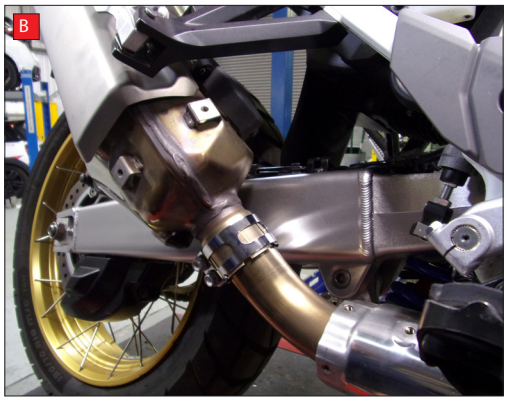
NO.	PART NO.	DESCRIPTION	QTY
1	RSC502	400mm Serket Parallel Silencer	1
2	CP1111	Connecting Pipe	1
Fit Kit - Z039.10766			
3	Z026.20049	M8 X 5mm Alloy Spacer	2
4	Z015.31614	Silencer Mounting Bracket	1
5	Z017.12779	M8 Rubber Washer	1
6	Z028.20419	Carbon Fibre Heat Shield	1
7	Z017.12781	M6 Black Fibre Washer	2
8	Z017.10001	M6 x 8mm Button Head Bolt	2
9	Z017.10073	M8 x 25mm Cap Head Bolt	1
10	Z017.10831	M8 x 17mm Washer	2
11	Z015.31432	Heat Shield Mounting Bracket	1
12	Z026.20068	Alloy Bolt Finisher	1
13	Z016.10003	47-51mm Clamp	1
14	Z017.10110	M8 x 25mm Button Head Screw	2

CLASSIFICATION	Closed Circuit Product
HOMOLOGATED	NO
DATE	28/10/2026
ISSUE	04
AUTHORISED	G O'Shea

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

Bike	Honda CRF1100L Africa Twin/Adventure Sport	**Part No.**	RHA-194
Year	2020 - Current	**Fit Kits**	Z039.10766
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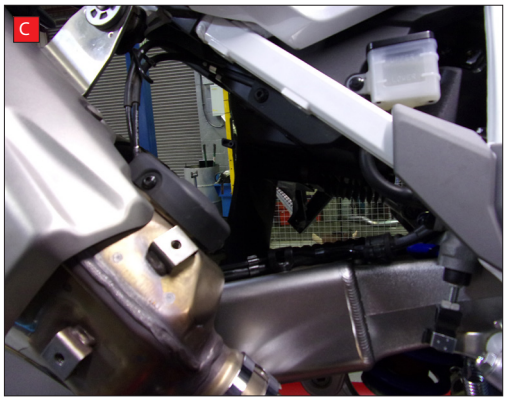


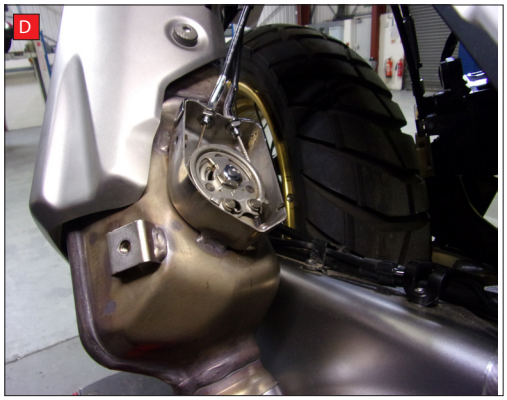
When removing the original exhaust the exhaust valve cables need to be disconnected from the servo motor.

Note : Do not un-plug the motor or start the bike during installation

A) Remove the top layer heat shield from the bike.

B) Remove the secondary heat shield from the bike.





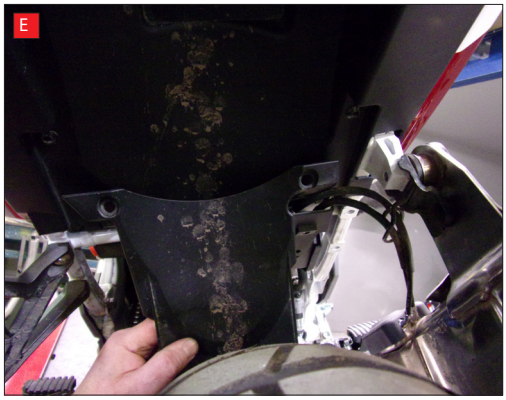
C) Remove the right hand pavilion foot peg from the bike.

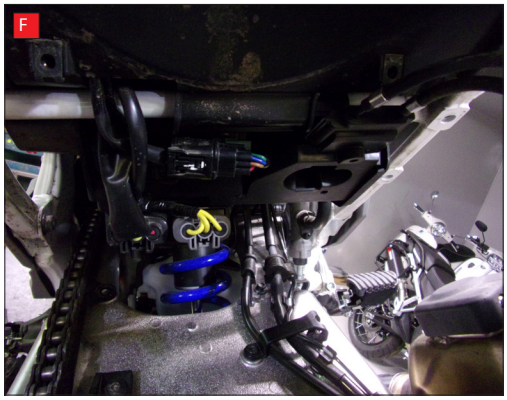
D) Remove the exhaust valve casing.

E) Remove the rear wheel mud guard.

F) Un-bolt the servo motor.

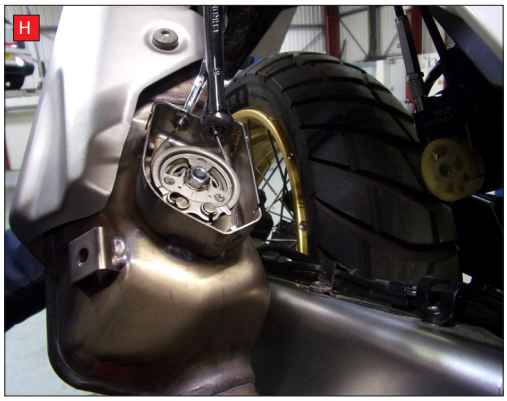
G) Remove the servo motor casing to gain access to the servo.



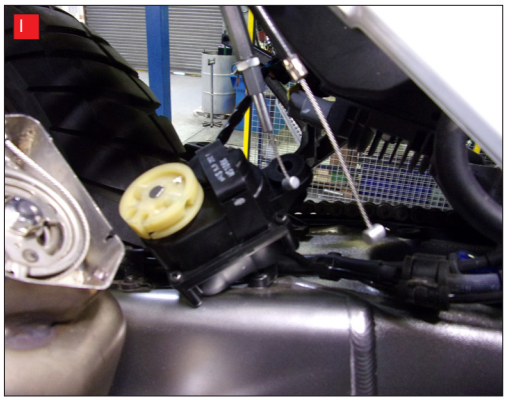


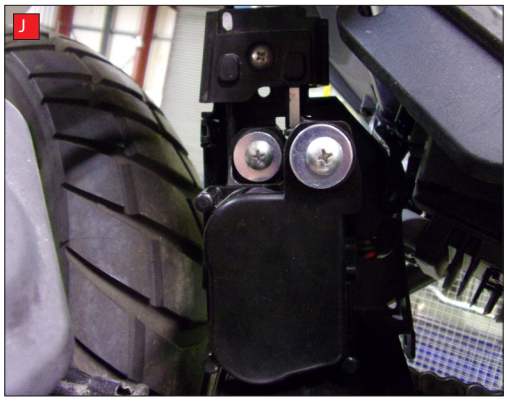
H) Release the tension in the servo cables and remove them from the silencer.





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I) Disconnect the cables from the servo motor. Remove the cables and the original silencer from the bike.

J) Re-fit the servo motor housing

K) Re-fit the servo motor to the bike.

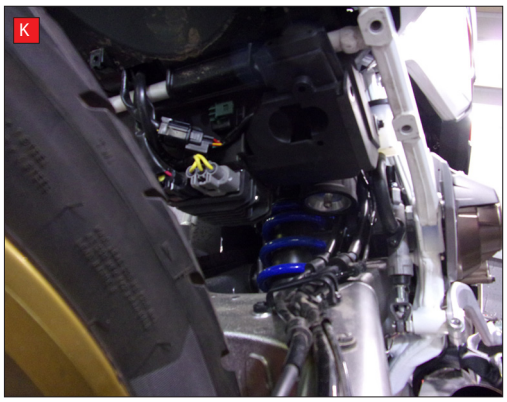
L) Re-fit the real wheel mud guard and pavilion foot peg.

M) Loosely fit the Scorpion connecting pipe using the band clamp.

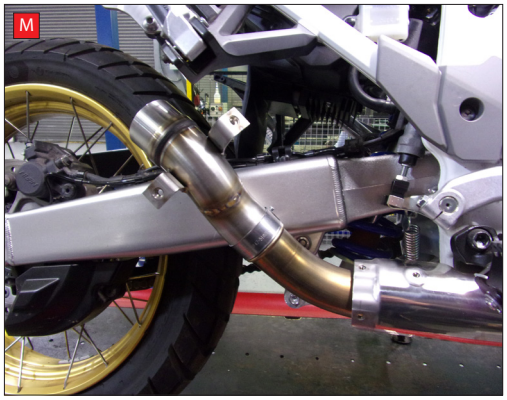
N) Re-fit the secondary heat shield on to the Scorpion connecting pipe using the original bolts.

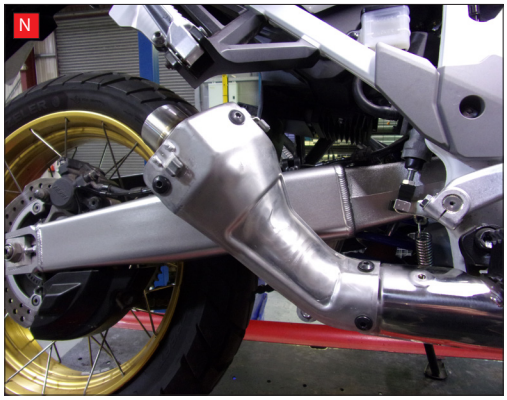
O) Re-fit the primary heat shield

P) Loosely bolt both brackets to the silencer following the line diagram above





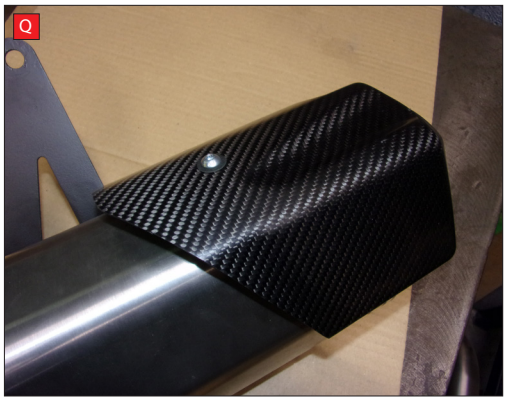




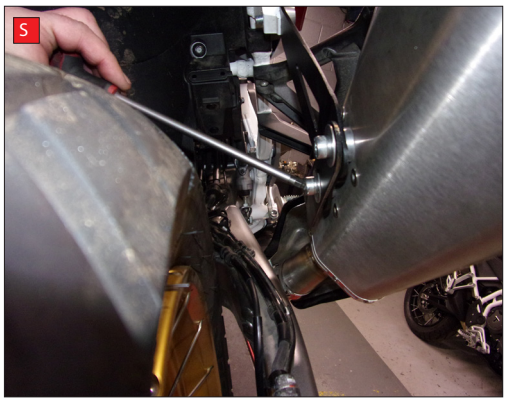




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Q) Bolt the heat shield to the bracket following the line diagram above.

R) Slide the silencer onto the connecting pipe and secure with the bolt and bolt finisher. Use the rubber washer between the bracket and the bike.

S) Once happy with the alignment of the exhaust and heat shield fully tighten the system.

When fitted take bike for a short ride to ensure all functions are correct. When bike & exhaust are cool enough check all nuts and bolts are still secure.

Bike	Honda CRF1100L Africa Twin/Adventure Sport	**Part No.**	RHA-194
Year	2020 - Current	**Fit Kit**	Z039.10766
Notes	Where not supplied use original fittings	**dB Killer**	SCEXDBK24 - (Type W)

Estimated Fitting Time: 60 Minutes



Thank you for purchasing your Scorpion Silencer.
Care of your exhaust: Please refrain from cleaning silencer with heavy solvents or abrasives!

Vielen Dank Fur den kauf eines Scorpion Schalldampfers! Pflegehinweis: Bitte verwenden Sie niemals Scheuermittel oder aggressive Reiniger zur Pflege Ihres Auspuffes!

Merci d'avoir choisi un echappement Scorpion.
Entretien de votre silencieux: Ne pas utiliser de solvants ou de produits abrasifs!

Muchas gracias por adquirir un Silencioso Scorpion. Le recomendamos no limpiar el silencioso con productos abrasivos o aquellos que contengan disolventes.