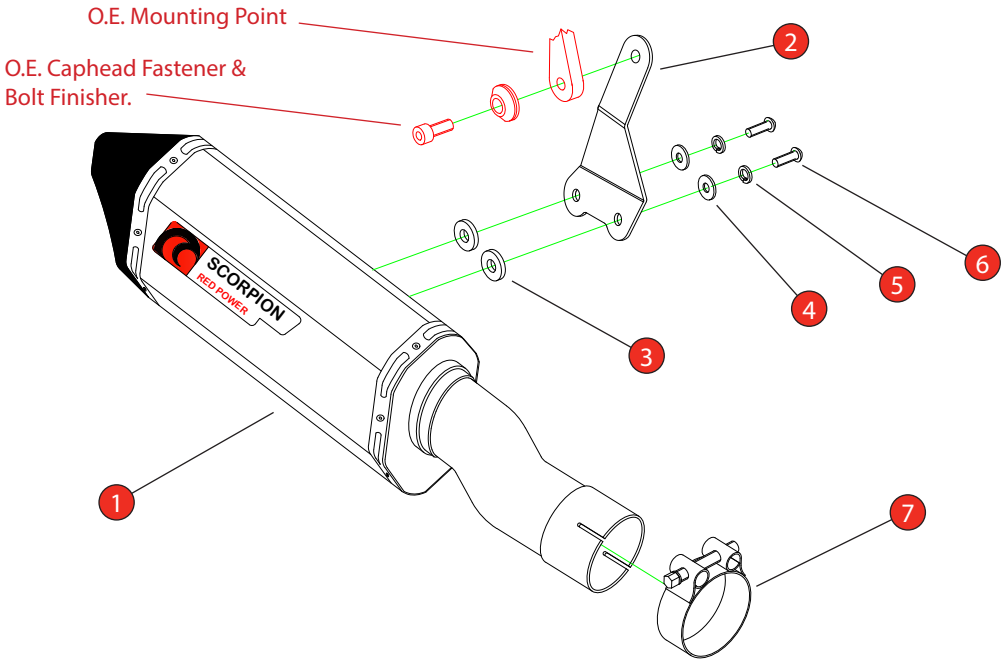
SCORPION RED POWER

SCORPION // FITTING INSTRUCTIONS

HAND BUILT IN ENGLAND

| | | | |
|---|---|---|---|
| **Bike** | BMW R 1300 GS | **Part No.** | RBM-84 |
| **Year** | 2023-Current | **Fit Kit** | Z039.10764 |
| **Notes** | Where not supplied use original fittings | **dB Killer** | N/A |

Estimated Fitting Time: 30 Minutes




| NO. | PART NO. | DESCRIPTION | QTY |
|---|---|---|---|
| 1 | RSC547 | Serket Parallel Silencer with integrated link pipe CP1222 | 1 |
| **Fit Kit - Z039.10764** | | | |
| 2 | Z015.31612 | Mounting Bracket | 1 |
| 3 | Z026.10107 | 20 x 2.5mm Alloy Spacer | 2 |
| 4 | Z017.10831 | M8 x 17mm Washer | 2 |
| 5 | Z017.10064 | M8 Spring Washer | 2 |
| 6 | Z017.10110 | M8 x 25mm Button Head Screw | 2 |
| 7 | Z016.10001 | 59 - 63mm Clamp | 1 |

| | |
|---|---|
| CLASSIFICATION | Closed Circuit Product |
| HOMOLOGATED | NO |
| DATE | 27/10/2026 |
| ISSUE | 01 |
| AUTHORISED | G O'Shea |

**NOTE:** ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

https://youtu.be/4ExAC2Uv64U

| | | | |
|---|---|---|---|
| Bike | BMW R 1300 GS | Part No. | RBM-84 |
| Year | 2023-Current | Fit Kits | Z039.10764 |
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A) Remove the plastic cover from the exhaust.

B) Loosen the exhaust clamp.

C) Remove the silencer mounting bolt.

D) Carefully remove the silencer.

E) Place the Scorpion silencer face down on a soft, clean surface, then install the mounting bracket as per the diagram on the front page of the fitting instructions. Leave a little loose, you will fully tighten in a later step.

F) Place the supplied clamp over the Scorpion pipe then slide onto the original exhaust, you do not need a gasket.

G) Align the bracket with the mounting point on the bike.

H) Secure in place with the original mounting hardware. Fully tighten.















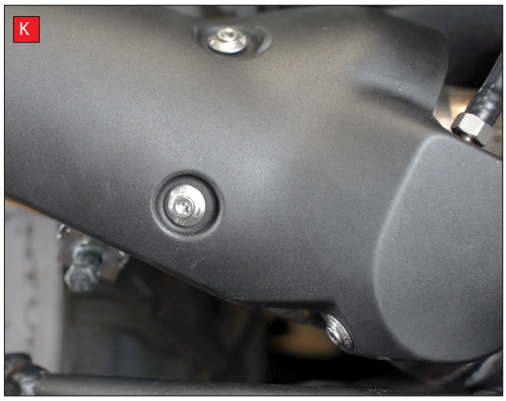



| | | | |
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I) Fully tighten the exhaust clamp.

J) Fully tighten the bracket mounting bolts.

K) Re-fit the plastic cover.

When fitted take bike for a short ride to ensure all functions are correct. When bike & exhaust are cool enough check all nuts and bolts are still secure.

| | | | |
|---|---|---|---|
| **Bike** | BMW R 1300 GS | **Part No.** | RBM-84 |
| **Year** | 2023-Current | **Fit Kit** | Z039.10764 |
| **Notes** | Where not supplied use original fittings | **dB Killer** | N/A |

Estimated Fitting Time: 30 Minutes



Thank you for purchasing your Scorpion Silencer.
Care of your exhaust: Please refrain from cleaning silencer with heavy solvents or abrasives!

Vielen Dank Fur den kauf eines Scorpion Schalldampfers! Pflegehinweis: Bitte verwenden Sie niemals Scheuermittel oder aggressive Reiniger zur Pflege Ihres Auspuffes!

Merci d'avoir choisi un echappement Scorpion.
Entretien de votre silencieux: Ne pas utiliser de solvants ou de produits abrasifs!

Muchas gracias por adquirir un Silencioso Scorpion. Le recomendamos no limpiar el silencioso con productos abrasivos o aquellos que contengan disolventes.