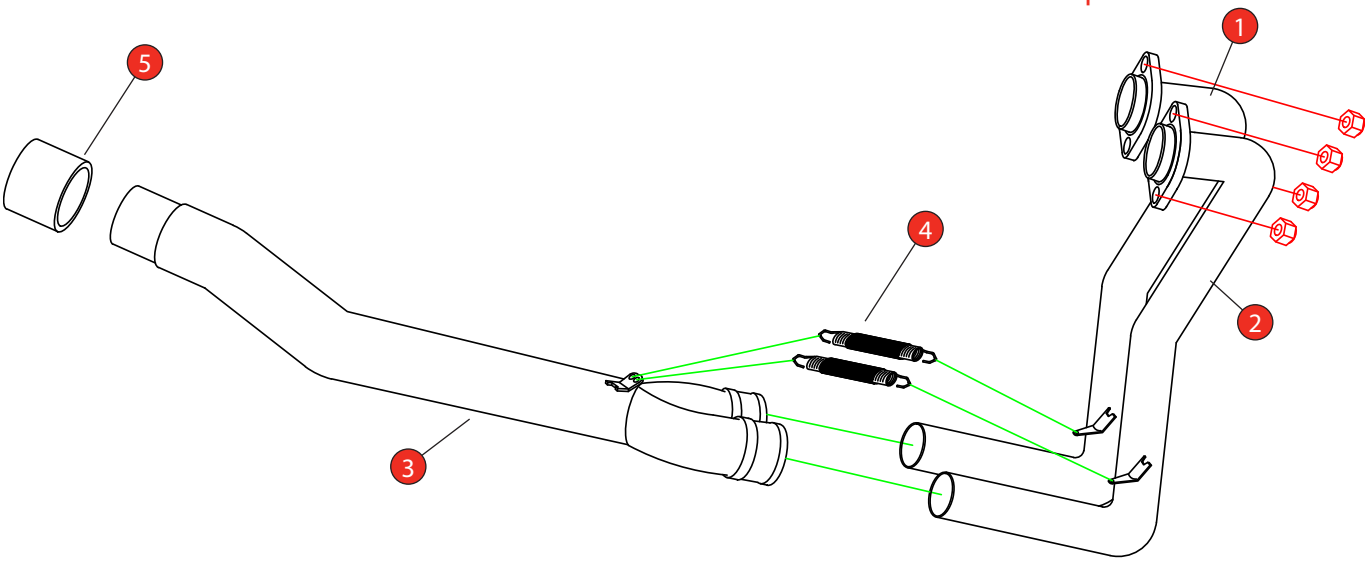
Bike	Yamaha Tenere 700	**Part No.**	RYA-122-MA
Year	2021-2024	**Fit Kit**	Z039.10719
Notes	Where not supplied use original fittings. Does not fit Euro 5+ Models.	**dB Killer**	dB-Killer provided with Slip-on

Estimated Fitting Time: 60 Minutes

OE Exhaust Port Gaskets must be kept.



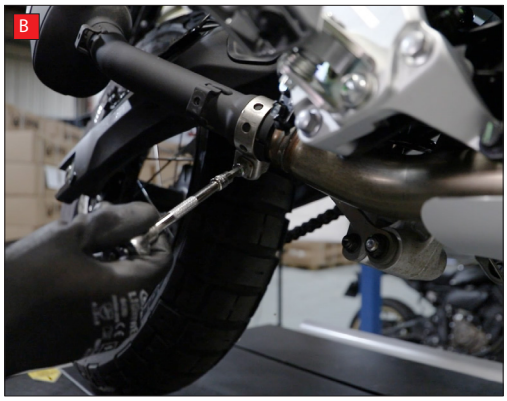
NO.	PART NO.	DESCRIPTION	QTY
1	CP1064	L/H Header Pipe	1
2	CP1065	R/H Header Pipe	1
3	CP1066	Connecting Pipe	1
Fit Kit - Z039.10719			
4	Z028.10030	Rubber Coated Spring	2
5	Z033.10072	Gasket	1
6	Z024.11139	Lambda Extension Cable (Not shown above)	1

CLASSIFICATION	Closed Circuit Product
HOMOLOGATED	NO
DATE	07/10/2025
ISSUE	03
AUTHORISED	G O'Shea

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

Bike	Yamaha Tenere 700	Part No.	RYA-122-MA
Year	2021-2024	Fit Kits	Z039.10719
Notes	Where not supplied use original fittings. Does not fit Euro 5+ Models.	dB Killer	dB-Killer provided with Slip-on

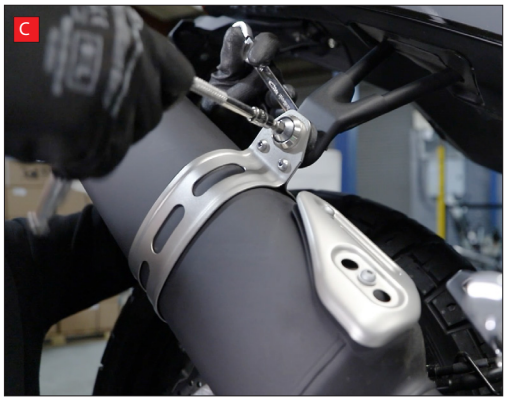




A) If fitting at the same time as the Scorpion Slip-on start by removing the heat shield from the original exhaust.

B) Loosen the clamp between the rear silencer and centre section and remove the bolt.

C) Loosen the rear silencer mounting bolt/nut. Support the weight of the silencer and remove the bolt.



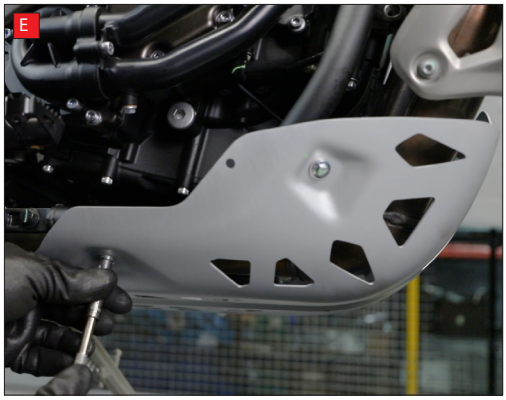


D) Carefully remove the silencer from the bike.

E) Support the weight of the skid plate and remove the 4 mounting bolts (2 each side) then carefully remove it from the bike.

F) Remove the side panel lower mounting screw.

G) Remove the side panel upper mounting screw.



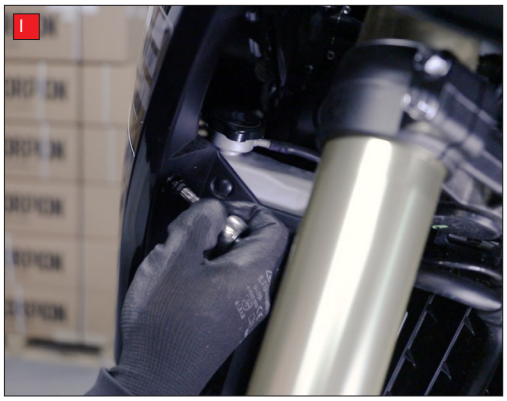


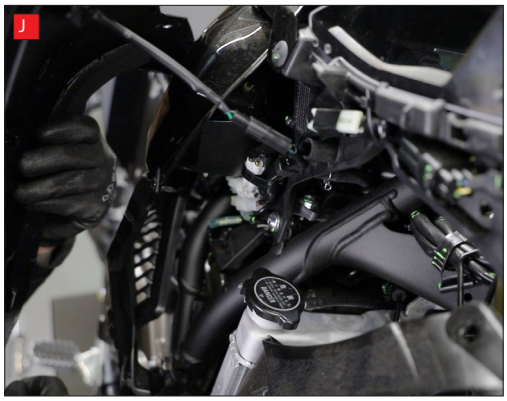
H) Remove the mounting screw in front of the indicator.





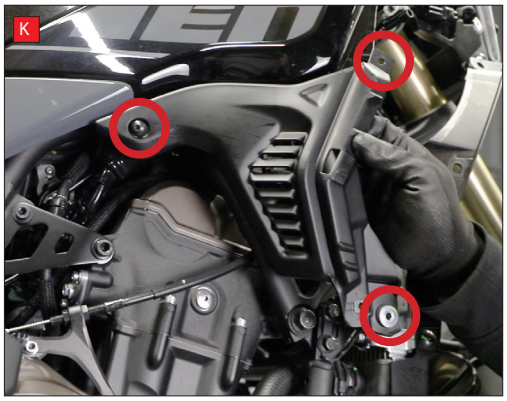
Bike	Yamaha Tenere 700	Part No.	RYA-122-MA
Year	2021-2024	Fit Kits	Z039.10719
Notes	Where not supplied use original fittings. Does not fit Euro 5+ Models.	dB Killer	dB-Killer provided with Slip-on





I) Remove the 3 plastic screws attaching the radiator cover to the side panel.

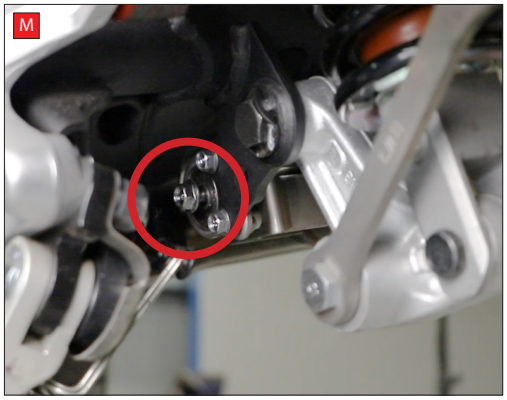
J) Pull the side panel away from the bike slightly so that you can get behind it to unplug the indicator wiring and then completely remove the panel from the bike.

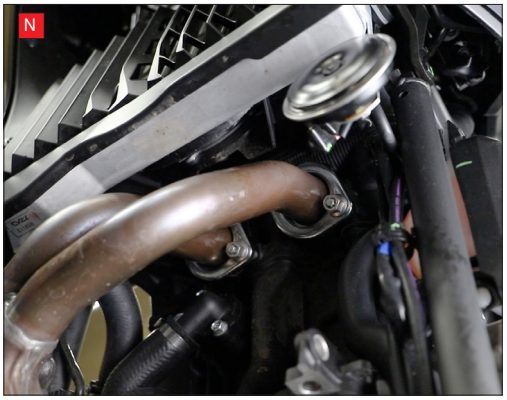




K) Remove the 2 mounting screws and the push clip from the inner side panel and remove it from the bike.

L) Trace the lambda sensor wiring back to the plug behind the cover you removed in the previous step and disconnect it. Unclip the wiring and free it from the bike.





M) On the left side of the bike remove the exhaust mounting bolt.

N) Support the weight of the exhaust system and remove the 4 header nuts. Keep the nuts safe as you will re-use them when fitting the Scorpion headers.

O) Carefully remove the system.

P) Remove the lambda sensor from the OE exhaust. You will fit this into the Scorpion Headers in a later step.





Bike	Yamaha Tenere 700	Part No.	RYA-122-MA
Year	2021-2024	Fit Kits	Z039.10719
Notes	Where not supplied use original fittings. Does not fit Euro 5+ Models.	dB Killer	dB-Killer provided with Slip-on





Q) Plug the supplied Lambda extension cable into the original wiring and feed it through the same path that the original cable took. Secure it in place with the original clips.

R) Install the Scorpion headers with the original nuts. Leave slightly loose to allow adjustment, you will tighten them fully in a later step.

S) Slide the Scorpion connecting pipe over the headers.

NOTE: If installing with the Scorpion Slip-on silencer skip steps T & U and follow steps F to H on the Slip-on instructions instead.





T) Slide the silencer onto the connecting pipe. Use the gasket supplied.

U) Attach the silencer to the frame with the original mounting hardware. Leave slightly loose to allow for adjustment, you will tighten it in a later step.





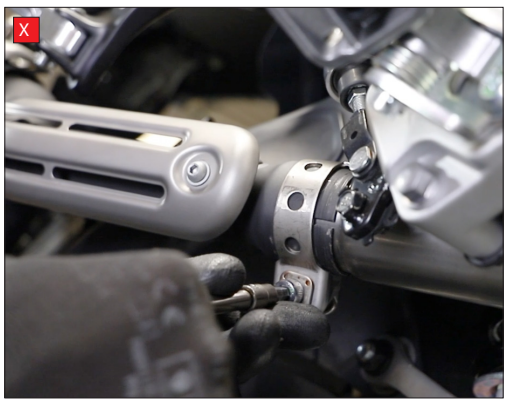
V) Install the springs between the headers and the connecting pipe.

W) Fully tighten the header nuts.

NOTE: If installing with the Scorpion Slip-on silencer skip steps X & Y and follow steps I to M on the Slip-on instructions instead.

X) Tighten the rear silencer clamp.





Bike	Yamaha Tenere 700	Part No.	RYA-122-MA
Year	2021-2024	Fit Kits	Z039.10719
Notes	Where not supplied use original fittings. Does not fit Euro 5+ Models.	dB Killer	dB-Killer provided with Slip-on





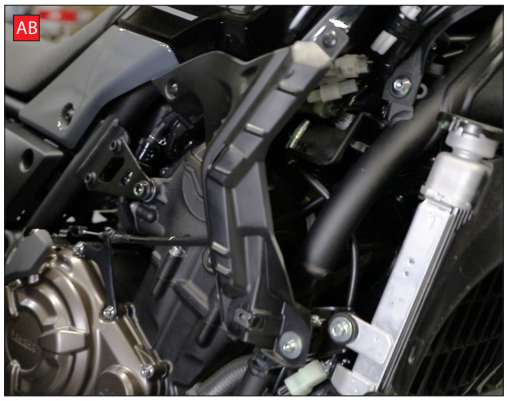
Y) Tighten the rear silencer mounting bolt.

Z) Re-install the lambda sensor.

AA) Plug the sensor into the extension cable and clip the cable to the frame in the original positions.

AB) Re-install the inner side panel, this is the reversal of the removal steps.





AC) Reconnect the indicator wiring plug.

AD) Re-install the side panel screws, this is the reversal of the removal steps.

AE) Re-fit the plastic screws that hold the radiator cover to the side panel.

AF) Re-install the skid plate.

Take the bike for a short ride to ensure it functions as it should. Once the bike and exhaust are cool enough check all nuts and bolts are still secure.

