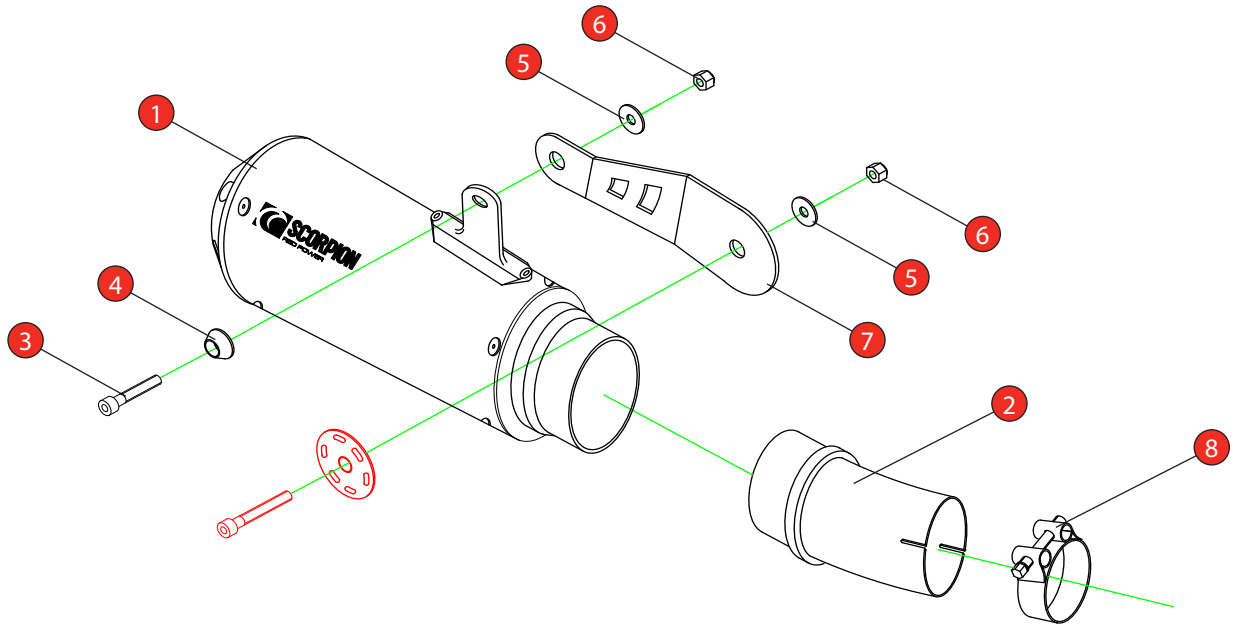
Bike	BMW M1000 R	**Part No.**	PBM-83
Year	2023-2024	**Fit Kit**	Z039.10696
Notes	Where not supplied use original fittings	**dB Killer**	N/A

Estimated Fitting Time: 60 Minutes



NO.	PART NO.	DESCRIPTION	QTY
1	PSC503	Red Power Silencer	1
2	CP1127	Connecting Pipe	1
Fit Kit - Z039.10696			
3	Z017.10073	M8 x 25mm Cap Head Bolt	1
4	Z026.20068	Alloy Bolt Finisher	1
5	Z017.10825	M8 x 25mm Washer	2
6	Z017.10062	M8 Nyloc Nut	2
7	Z015.31433	Mounting Bracket	1
8	Z016.10001	59-63mm Clamp	1
9	Z026.20337	Metal insert (to replace the original insert inside the rubber mount)	1

CLASSIFICATION	Closed Circuit Product
HOMOLOGATED	NO
DATE	27/10/2026
ISSUE	01
AUTHORISED	G O'Shea

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

Bike	BMW M1000 R	**Part No.**	PBM-83
Year	2023-2024	**Fit Kit**	Z039.10696
Notes	Where not supplied use original fittings	**dB Killer**	N/A

Estimated Fitting Time: 60 Minutes





A) Remove original exhaust from bike, taking care to keep all original components in a safe place.

B) Once the original exhuast is removed, swap the original insert for the Scorpion insert provided.

C) Refit Scorpion exhaust as per line diagram above. Use the original bolt and bolt finisher.

D) When fitted take bike for a short ride to ensure all functions are correct.

E) When bike & exhaust are cool enough check all nuts and bolts are still secure.

Thank you for purchasing your Scorpion Silencer.
Care of your exhaust: Please refrain from cleaning silencer with heavy solvents or abrasives!

Vielen Dank Fur den kauf eines Scorpion Schalldampfers! Pflegehinweis: Bitte verwenden Sie niemals Scheuermittel oder aggressive Reiniger zur Pflege Ihres Auspuffes!

Merci d'avoir choisi un echappement Scorpion.
Entretien de votre silencieux: Ne pas utiliser de solvants ou de produits abrasifs!

Muchas gracias por adquirir un Silencioso Scorpion. Le recomendamos no limpiar el silencioso con productos abrasivos o aquellos que contengan disolventes.