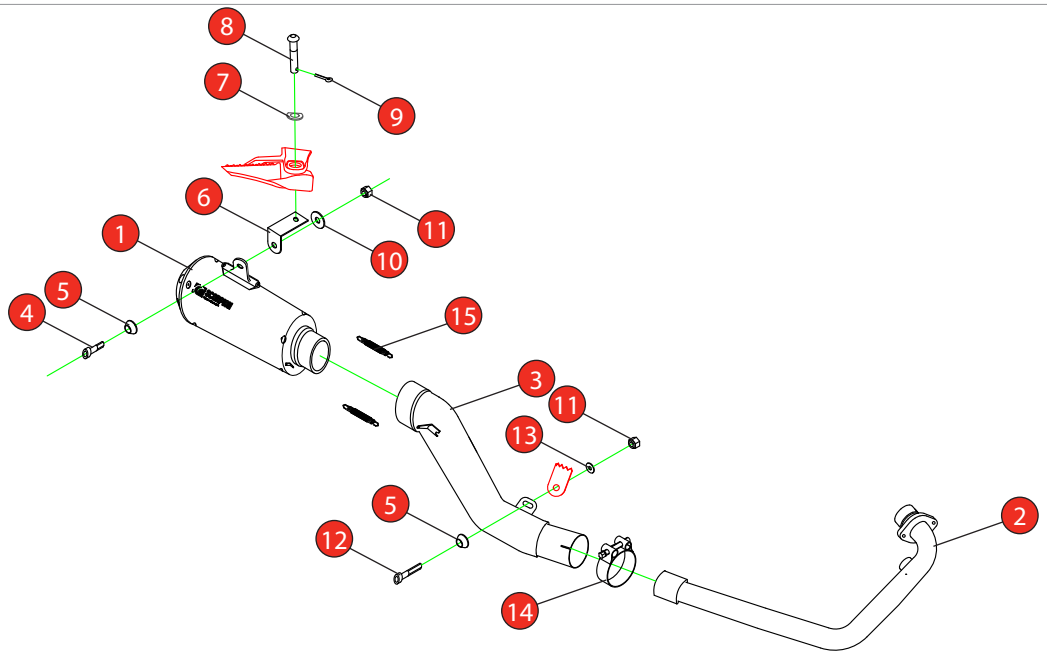
Bike	Honda CB125R	**Part No.**	PHA-198-SYS
Year	2021-2024	**Fit Kit**	Z039.10713
Notes	Where not supplied use original fittings. For models with single sensor only.	**dB Killer**	SCEXDBK49- (TYPE PD)

Estimated Fitting Time: 1 Hour

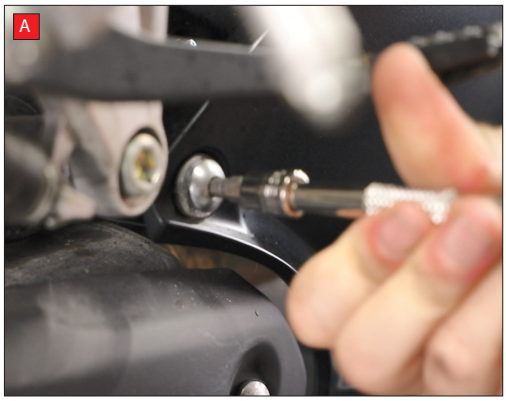


NO.	PART NO.	DESCRIPTION	QTY
1	PSC486	Red Power Silencer	1
2	CP1161	Header Pipe	1
3	CP1162	Collector Pipe	1
Fit Kit - Z039.10713			
4	Z017.10073	M8 x 25mm Cap Head	1
5	Z026.20068	Alloy Bolt Finisher	2
6	Z015.31552	Mounting Bracket	1
7	Z007.31617	Foot Peg Spacer	1
8	Z017.10009	M8 x 50mm Button Head Bolt With Split Pin Hole	1
9	Z017.10008	Split Pin	1
10	Z017.10825	M8 X 25mm Washer	1
11	Z017.10062	M8 Nyloc Nut	2
12	Z017.10076	M8 x 40mm Cap Head bolt	1
13	Z017.10831	M8 x 17 mm Washer	1
14	Z026.10008	43-47mm Clamp	1
15	Z028.10030	Rubber Coated Spring	2

CLASSIFICATION	Closed Circuit Product
HOMOLOGATED	NO
DATE	29/08/2025
ISSUE	03
AUTHORISED	G O'Shea

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

Bike	Honda CB125R	Part No.	PHA-198-SYS
Year	2021-2024	Fit Kits	Z039.10713
Notes	Where not supplied use original fittings. For models with single sensor only.	dB Killer	SCEXDBK49- (TYPE PD)





PLEASE NOTE: When fitting this exhaust system with foot peg delete kit HA198FD, Parts: 6, 7, 8 and 9 are not required. Instruction H, I, J, K and R can be ignored.

A) Remove the two side bolts on the front fairing.

B) Remove the two front bolts on the front fairing. The fairing will now come off of the bike.





C) Unplug the Lambda sensor.

D) Remove the two nuts from the header pipe.

E) Supporting the weight of the system remove the exhaust mounting bolt from the left hand side of the bike. The exhaust can now be removed from the bike.

F) Unbolt the lambda sensor from the original exhaust.





G) Re-fit the lambda sensor in to the Scorpion pipe work.

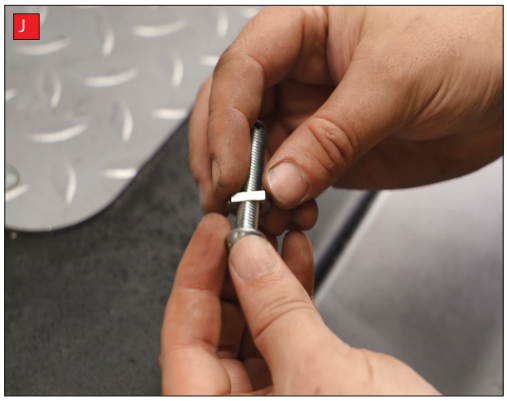
H) Remove the split pin from the right hand pillion foot peg.





Bike	Honda CB125R	Part No.	PHA-198-SYS
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Notes	Where not supplied use original fittings. For models with single sensor only.	dB Killer	SCEXDBK49- (TYPE PD)





I) Remove the original fitting from the foot peg. Do not open or move the foot peg whilst this fitting is removed.

J) Place the spacer over the button head bolt.

K) Insert the bolt in to the foot peg and fasten to the mounting bracket. Ensure that the flat on the spacer is lined up with the flat of the foot peg.



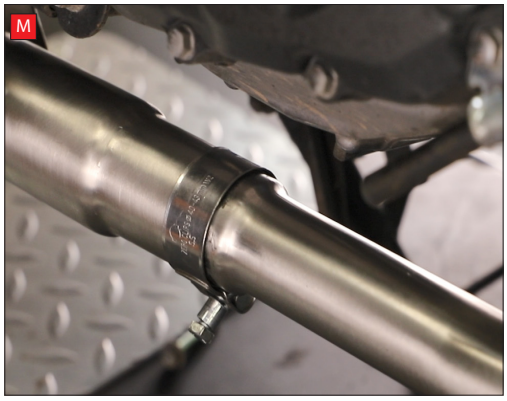


L) Loosely fit the header pipe to the bike.

M) Slide the clamp over the connecting pipe before fitting it to the header pipe.

N) Loosely bolt the connecting pipe through the original mounting point.

O) Slide the silencer on to the connecting pipe and bolt to the mounting bracket.





P) Secure the silencer to the connecting pipe using the rubber coated springs.

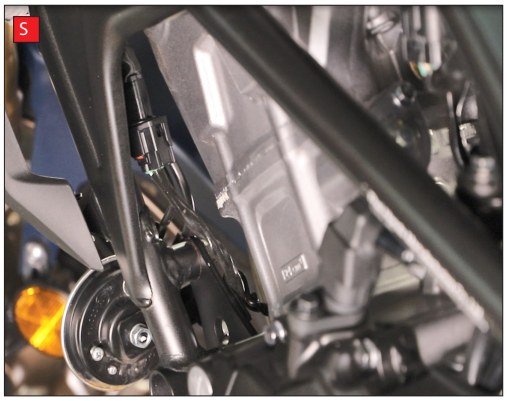




Bike	Honda CB125R	Part No.	PHA-198-SYS
Year	2021-2024	Fit Kits	Z039.10713
Notes	Where not supplied use original fittings. For models with single sensor only.	dB Killer	SCEXDBK49- (TYPE PD)











Q) Once happy with the alignment of the exhaust, start from the front of the system working your way back, tighten all fittings.

R) Insert the split pin in to the button head. Fold the tabs around the bolt to secure it.

S) Plug the lambda sensor back in and secure the cable behind the original clip.

T) Re-fit the front fairing and fully tighten all 4 bolts.

U) When fitted take bike for a short ride to ensure all functions are correct. When bike & exhaust are cool enough check all nuts and bolts are still secure.

Bike	Honda CB125R	**Part No.**	PHA-198-SYS
Year	2021-2024	**Fit Kit**	Z039.10713
Notes	Where not supplied use original fittings. For models with single sensor only.	**dB Killer**	SCEXDBK49- (TYPE PD)

Estimated Fitting Time: 1 Hour 30 Minutes



Thank you for purchasing your Scorpion Silencer.
Care of your exhaust: Please refrain from cleaning silencer with heavy solvents or abrasives!

Vielen Dank Fur den kauf eines Scorpion Schalldampfers! Pflegehinweis: Bitte verwenden Sie niemals Scheuermittel oder aggressive Reiniger zur Pflege Ihres Auspuffes!

Merci d'avoir choisi un echappement Scorpion.
Entretien de votre silencieux: Ne pas utiliser de solvants ou de produits abrasifs!

Muchas gracias por adquirir un Silencioso Scorpion. Le recomendamos no limpiar el silencioso con productos abrasivos o aquellos que contengan disolventes.