WOODCRAFT

60-0750R Crank Case Cover Installation Instructions

1) Remove the OEM cover from the motor. Be sure that you use all OEM washers and dowels when you install the Woodcraft cover.

Installation trick: if you do not want to drain the oil in your motorcycle, you can lean the motorcycle to the left side (against a wall or solid surface) which will keep oil from spilling out of the covers. Be sure to secure the motorcycle so that it is stable and cannot roll.

2) Attach the skid plate to the Woodcraft cover by bolting it from the inside. Each bolt should have an o-ring (supplied) on it before assembly. The o-rings should get a very light coat of oil on one side to help prevent twisting during installation.



IMPORTANT - USE **BLUE LOCTITE** ON THE THREE SKID PLATE MOUNTING BOLTS. The bolts should be completely coated in Loctite and allowed to dry (see the directions on your Loctite bottle) before use.

3) Completely clean the engine gasket surface.

4) Install the Woodcraft cover using a semi drying liquid gasket. Use the included 6x25mm button head bolts and washers to replace the OEM bolts on the cover. The two (2) circled in white will use the supplied 6x20mm button head bolt WITHOUT a washer. **Note: The stock aluminum bolts are meant for one-time use.**

5) Start the motorcycle and allow it to warm up. Inspect the cover for any leaks before use.

WARNING

Installation of Woodcraft Billet Covers involve removal and reinstallation of certain factory components such as fasteners, alternator stators and oil-retention gaskets. FAILURE TO INSTALL THESE COMPONENTS IN COMPLIANCE WITH ALL SPECIFIC INSTRUCTIONS SUPPLIED WITH BILLET COVER KIT, MAY CAUSE OIL LOSS OR DAMAGE TO ENGINE RESULTING IN LOSS OF CONTROL OF MOTORCYCLE AND SERIOUS INJURY OR DEATH.