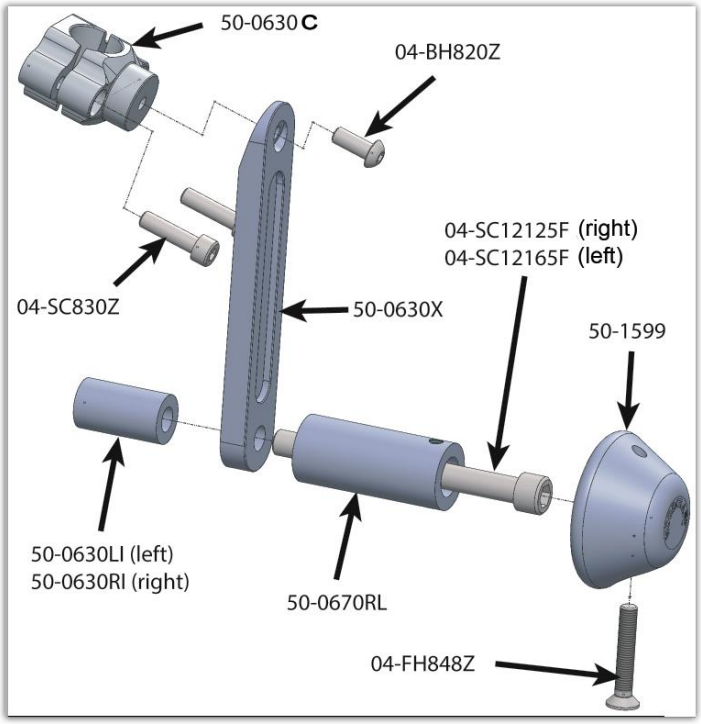
WOODCRAFT Technologies, Inc.

IN 50-0630
Installation Instructions
Ducati Monster 821/1200

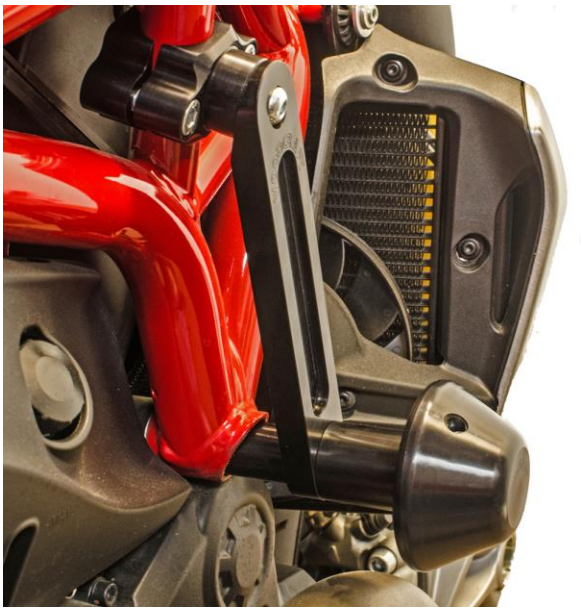


To make installation easier, be sure to do a complete installation of one side at a time. The installation for both sides is identical. Start with the Right side.

1) Remove the rubber plug from the RHS engine mount. Remove the OEM motor mount bolt.

2) After the OEM motor mount bolt is removed, the engine may drop slightly. Look down the center of the hold and be sure that the threaded hole for the engine is in the center of the hole in the frame. It may be needed to use a floor jack to get the holes to line up before re-installing the Woodcraft engine bolt.

3) Take the 125mm long Woodcraft bolt and pass it first through the 50-0670RL mount, then the 50-0630X support bar, and finally through the shorter spacer 50-0630RI. For best results, coat the threads of the bolt with an anti sieze compound to ease future installation/removal. Once the bolt catches the threads, turn the bolt clockwise 4-5 turns.



4) Take the two halves of the 05-0630C clamp and fit them to the frame. The threaded portion goes to the inside (engine side) and the non threaded portion goes to the outside (outside the frame). Use the 8x30 socket head bolts and assemble the clamp finger tight so that it can easily move.

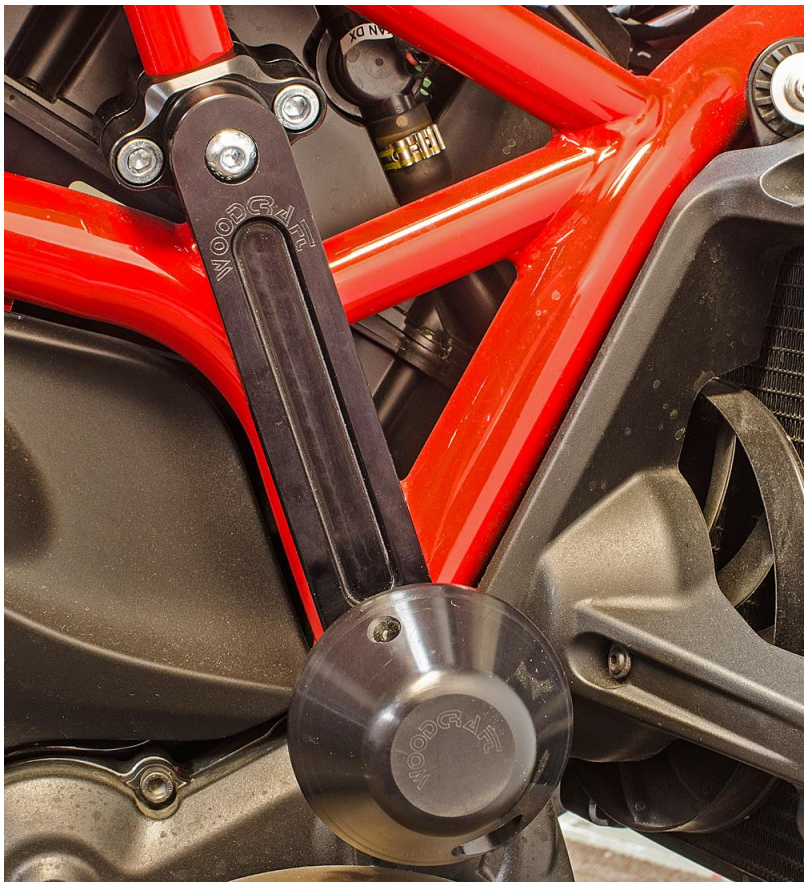
5) Take the 50-0630X support bar and match it up with the 50-0630C clamp. You need to carefully move the two parts so that the bolt hole lines up and then you can loosely install the 8x25mm button head bolt.

6) Tighten the main 12mm engine mount bolt hand tight. With this bolt full seated, do a final alignment of the 50-0630X and 50-0630C parts and then fully tighten the 8x25mm button head bolt and then the two 8x30mm socket cap bolts. These bolts should be hand tightened using a T-wrench or similar.

7) Torque the main engine mount bolt to about 50 ft-lbs..

8) Slide the plastic slider over the top of the base and secure in place using the 8 mm countersunk bolt provided. The bolt passes first through the non threaded hole and then screws into the threaded hole on the far side of the base. The plastic is undersized on the far side of the slider to act as a locknut for the bolt

Repeat the same prodecure for the Left Side using the longer spacer 50-0630LI and longer bolt 04-SC12165F.



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WARNING: Improper installation and/or failure to comply with all warnings and instructions may cause a loss of control and serious injury or death. The motorcycle should be run and thoroughly inspected before use. DO NOT INSTALL OR USE THIS PRODUCT IF YOU ARE UNABLE TO DO SO IN COMPLIANCE WITH ALL INSTRUCTIONS AND WARNINGS. SEEK THE ASSISTANCE OF A TRAINED PROFESSIONAL TECHNICIAN.